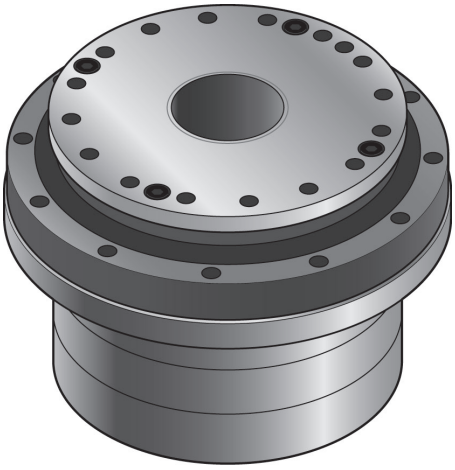
HarmonicDrive®

MECHATRONICS

AC Servo Actuator
compatible with YASKAWA Electric Corporation
Σ-7 MECHATROLINK-Ⅲ series

SHA-Y series manual



ISO14001
ISO9001

Introduction

Thank you for purchasing our SHA-Y series AC Servo Actuator.
Wrong handling or use of this product may result in unexpected accidents or shorter life of the product. Read this document carefully and use the product correctly so that the product can be used safely for many years.
Product specifications are subject to change without notice for improvement purposes.
Keep this manual in a convenient location and refer to it whenever necessary in operating or maintaining the units.
The end user of the actuator should have a copy of this manual.

SAFETY GUIDE

To use this actuator safely and correctly, be sure to read SAFETY GUIDE and other parts of this document carefully and fully understand the information provided herein before using the actuator.

NOTATION

Important safety information you must note is provided herein. Be sure to observe these instructions.

WARNING	Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious personal injury.
CAUTION	Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate personal injury and/or damage to the equipment.
Caution	Indicates what should be performed or avoided to prevent non-operation or malfunction of the product or negative effects on its performance or function.

LIMITATION OF APPLICATIONS

The equipment listed in this document may not be used for the applications listed below:

- Space equipment
- Automobile, automotive parts
- Aircraft, aeronautic equipment
- Amusement equipment, sport equipment, game machines
- Nuclear equipment
- Machine or devices acting directly on the human body
- Household apparatus
- Instruments or devices to transport or carry people
- Vacuum equipment
- Apparatus or devices used in special environments

If the above list includes your intending application for our products, please consult us.

CAUTION

Safety measures are essential to prevent accidents resulting in death, injury or damage of the equipment due to malfunction or faulty operation.

SAFETY NOTE

ITEMS YOU SHOULD NOTE WHEN USING THE ACTUATOR

●CAUTIONS RELATED TO THE DESIGN

CAUTION

Always use under followings conditions.

The actuator is designed to be used indoors. Observe the following conditions:

- Ambient temperature: 0℃ to 40℃
- Ambient humidity: 20% to 80%RH (Non-condensation)
- Vibration: Max 25 m/s^2
- No contamination by water, oil
- No corrosive or explosive gas

Follow exactly the instructions in the relating manuals to install the actuator in the equipment.

- Ensure exact alignment of the actuator center and the center of the corresponding machine by following the manual.
- Failure to observe this caution may lead to vibration, resulting in damage of output elements.

●CAUTIONS FOR USAGE

WARNING

Keep limited torques of the actuator.

- Keep limited torques of the actuator.
- Be aware, that if arms attached to output element hits by accident an solid, the output element may be uncontrollable.

Never connect cables directly to a power supply socket.

- Each actuator must be operated with a proper driver.
- Failure to observe this caution may lead to injury, fire or damage of the actuator.

Do not apply impacts and shocks

- The actuator directly connects with the encoder so do not use a hammer during installation.
- Failure to observe this caution could damage the encoder and may cause uncontrollable operation.

Avoid handling of actuators by cables.

- Failure to observe this caution may damage the wiring, causing uncontrollable or faulty operation.

ITEMS YOU SHOULD NOTE WHEN USING THE SERVOPACK

- **DESIGN PRECAUTIONS**

  Please be sure to read the operating manual for the Servopack.
  Japanese: Document No. SIJPS80000192
  English: Document No. SIEPS80000192

- **OPERATIONAL PRECAUTIONS**

  Please be sure to read "SAFETY NOTE (TOMP C71082800□)" included in the Servopack.

DISPOSAL

All products or parts have to be disposed of as industrial waste.
Since the case or the box of drivers have a material indication, classify parts and dispose them separately.

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Related manual

The table below lists related manual. Check each item as necessary.

Title	Description
Σ-7-FT81 manual Japanese: SIJPS80000192 English: SIEPS80000192	The specifications and characteristics of Σ-7 are explained.

Conformance to overseas standards

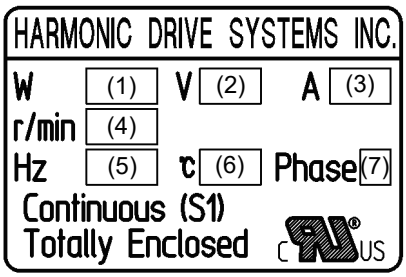
The SHA-Y series actuator conforms to following overseas standards.

UL Standard	UL1004-1,UL1004-6（File No. E243316）
CSA Standard	C22.2 No.100
European Low Voltage EC Directives	EN60034-1, EN60034-5

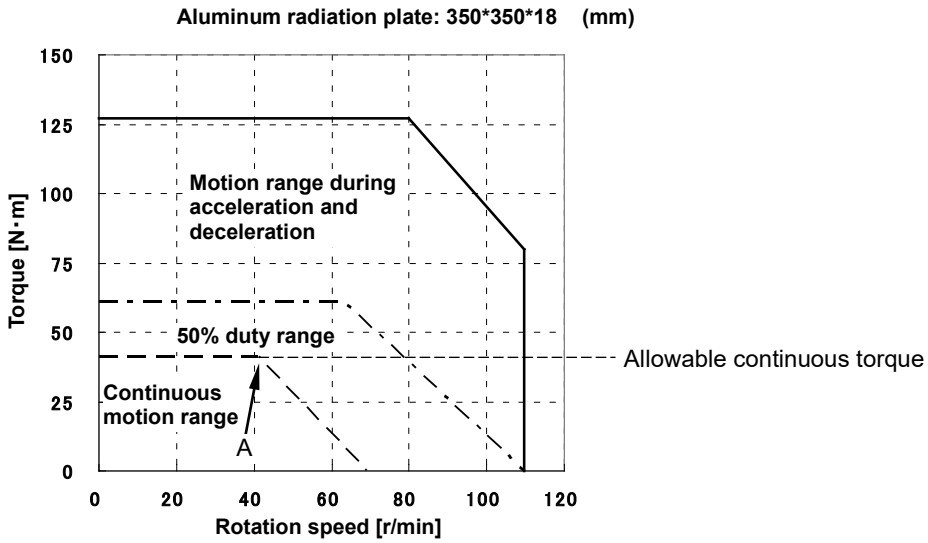
UL nameplate sticker

The following specifications of the SHA-Y series actuators are shown based on the UL1004-1,UL1004-6 (File No. E243316) standards.

Nameplate field	Explanation
(1)	Output [W] at point A on the graph below
(2)	Voltage [V] between motor wires at point A on the graph below
(3)	Allowable continuous current [A]
(4)	Rotation speed [r/min] at point A on the graph below
(5)	Current fundamental frequency [Hz] at point A on the graph below
(6)	Allowable range temperature [℃]
(7)	Number of phase



UL nameplate sticker



The nameplate values of various models are shown below.

SG/HP type

Item \ Mode		SHA25Y					
		11	51	81	101	121	161
(1) Output at point A	W	133	175	203	207	178	127
(2) Voltage at point A	V	101	115	122	125	125	120
(3) Allowable continuous current	A	3.0	3.0	3.0	2.9	2.6	2.1
(4) Speed at point A	r/min	141	41	29	24.5	21	15
(5) Frequency at point A	Hz	129	174	196	206	212	201
(6) Allowable range temperature	℃	40					
(7) Number of phase	—	3					

Item \ Model		SHA32Y						SHA40Y				
		11	51	81	101	121	161	51	81	101	121	161
(1) Output at point A	W	240	328	369	373	308	233	487	564	570	560	480
(2) Voltage at point A	V	97	110	114	118	116	115	109	115	115	116	122
(3) Allowable continuous current	A	6.0	6.0	6.0	5.7	5.0	4.1	9.0	9.0	9.0	8.8	7.2
(4) Speed at point A	r/min	115	34	23	20	16.5	12.5	29	20.5	16.5	14	12
(5) Frequency at point A	Hz	105	145	155	168	166	168	123	138	139	141	161
(6) Allowable range temperature	℃	40										
(7) Number of phase	—	3										

Item \ Model		SHA58Y				SHA65Y			
		81	101	121	161	81	101	121	161
(1) Output at point A	W	897	948	863	731	964	963	958	802
(2) Voltage at point A	V	99	101	101	107	92	92	96	100
(3) Allowable continuous current	A	17.7	17.8	16.4	13.4	22.0	21.9	20.1	16.3
(4) Speed at point A	r/min	12	10	8.5	7.2	10	8	7.4	6.2
(5) Frequency at point A	Hz	130	135	137	155	108	108	119	133
(6) Allowable range temperature	℃	40							
(7) Number of phase	—	3							

CG type

Item \ Model		SHA25Y				
		50	80	100	120	160
(1) Output at point A	W	177	201	204	174	127
(2) Voltage at point A	V	115	121	123	123	119
(3) Allowable continuous current	A	3.0	3.0	3.0	2.6	2.1
(4) Speed at point A	r/min	42	29	24	20.5	15
(5) Frequency at point A	Hz	175	193	200	205	200
(6) Allowable range temperature	℃	40				
(7) Number of phase	—	3				

Item \ Model		SHA32Y					SHA40Y				
		50	80	100	120	160	50	80	100	120	160
(1) Output at point A	W	321	372	373	308	233	493	558	568	568	488
(2) Voltage at point A	V	109	114	117	116	115	109	114	115	116	123
(3) Allowable continuous current	A	6.0	6.0	5.7	5.0	4.1	9.0	9.0	9.0	8.8	7.2
(4) Speed at point A	r/min	34	23.5	20	16.5	12.5	30	20.5	16.6	14.2	12.2
(5) Frequency at point A	Hz	142	157	167	165	167	125	137	138	142	163
(6) Allowable range temperature	℃	40									
(7) Number of phase	—	3									

Chapter 1

Outlines

This chapter explains the features, functions and specifications of the actuator.

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1-1 Outlines

Combined with YASKAWA Σ-7 series Servopacks, SHA-Y series AC Servo Actuators can be controlled with MECHATROLINK-Ⅲ to provide high torque and highly accurate rotary operation. These AC Servo Actuators are each composed of HarmonicDrive® speed reducer for precision control from model No. 25 to No. 65 and a flat AC servo motor. There are 3 types of speed reducers: SG type with SHG series incorporated, HP type with HPF series incorporated, and CG type with newly added CSG series incorporated. They are an advanced version of current FHA series AC Servo Actuators having a flat, hollow structure.
One key feature of SHA-Y series actuators is their compact size. The outer diameter has been reduced, while the maximum torque/volume ratio is approximately double that of any conventional actuator. The hollow structure maintains the same size as conventional actuators. A through-hole is provided at the center of the actuator, through which wirings, air pipes, and even laser beams can be passed to supply power and give/receive signals to moving parts of machines and devices.
SHA-Y series actuators play an important role in driving various factory automation (FA) equipment, such as robot joints, alignment mechanisms for semi-conductor and LCD devices, ATC of metal-cutting machines, printing machine roller drive, etc.

◆ Doubled torque/volume ratio

The incorporation of a high-torque HarmonicDrive® reducer for precision control SHG series or CSG series has achieved an approximately 20% smaller external diameter when compared with our conventional products. Accordingly, the maximum torque/volume ratio has increased to approximately double the ratio of any conventional actuator. Based on the maximum torque, you can select a model of one smaller size. Also, output torque at the same volume/weight is very high compared to when a direct drive motor is used. This is another reason why the SHA-Y series has a great advantage.

◆ Realized larger size, A wide product lineup

6 models are available for SG type including those (#58, #65) accommodating high torque up to 3400 N·m - the range not previously supported. The wide lineup also includes models supporting intermediate reduction ratios of 1/81, 1/121, and so on. CG type has 4 models available with 5 reduction ratios of 1/50 to 1/160.

◆ Modular design

The components of the SHA-Y series, such as speed reducers, output shaft bearing, motor, brake and encoder, are arranged based on modular design. We can also custom-design a model meeting your specific requirements, so please contact your HDS sales representative.

◆ Comes standard with a 17-bit magnetic absolute encoder

The newly developed AC servo motors are equipped with HDS's original highly reliable 17-bit magnetic absolute encoder with safety function. The serial communication requires fewer cables.
The encoder also constantly compares two sets of detected angles. If any abnormality is found, the encoder's built-in failsafe function outputs a signal to the host system. This certainly helps you build a safe system.

◆ Can be combined with Σ-7

Combination with YASKAWA Σ-7 is now possible, allowing it to be controlled with MECHATROLINK-Ⅲ.

◆ For high speeds

Also supports high speeds in combination with the hollow planetary speed reducer HPF series.

◆ CG type with an improved output shaft deflection accuracy is added to the product lineup

After reviewing the output rotary unit structure, the higher accuracy of the surface runout and shaft deflection has been achieved. Together with easy-to-index speed ratios that are divisible, such as 1:50 and 1:100, this is ideal for use with index tables. There is also an output shaft single revolution absolute model available as an option that can control the position even with infinite rotation in one direction.

◆ Compatible with Σ-7 with single-phase 200 VAC

SHA25Y and SHA32Y are compatible with Σ-7 with single-phase 200 VAC.
The same actuator used for 3-phase is used and specifications in regard to the characteristics of combinations with Servopacks and operable ranges have not changed.

1-2 Model

Model names for the SHA-Y series actuators and how to read the symbols are explained below.
Examples of standard models:

SHA	32	Y	101	SG	–	B	12	A	200	–	37	S	17b	A	–	C			
(1)	(2)	(3)	(4)	(5)	–	(6)	(7)	(8)	(9)	–	(10)	(11)	(12)	(13)	–	(14)	(15)	–	(16)

(1) Model: AC Servo Actuator SHA-Y series

(2) Model Nos: 25, 32, 40, 58, 65 : SG（Type (5)）
25, 32 : HP
25, 32, 40 : CG

(3) Version symbol

(4) Reduction ratio (indicated by R in 1/R format)
Reduction ratio 11 is for the hollow planetary speed reducer HPF series for precision control (Model Nos 25, 32)
Reduction ratios 50 and higher are for the HarmonicDrive® speed reducer for precision control combinations.

HPF		SHG		CSG	
11	1/11	51	1/51	50	1/50
		81	1/81	80	1/80
		101	1/101	100	1/100
		121	1/121	120	1/120
		161	1/161	160	1/160

(5) Speed reducer type

HP	Hollow planetary speed reducer HPF series
SG	HarmonicDrive® speed reducer SHG series
CG	HarmonicDrive® speed reducer CSG series

(6) Motor version symbol

A	Model Nos 58, 65
B	Model Nos 25, 32, 40

(7) Motor size

09	Model No. 25
12	Model No. 32
15	Model No. 40
21	Model Nos 58, 65

(8) Brake

A	Without brake
B	With brake

(9) Motor input voltage

200	200V

(10) Encoder format

37	Conforming to Yaskawa format, without backup capacitor

(11) Encoder type

S	Multi-turn absolute type

(12) Encoder resolution

17b	17 bit (131072 pulses/revolution)

(13) Encoder phase angle: Phase difference between induced voltage in motor phase U and absolute origin

A	0 degree

(14) Connector specification

C	With standard connector
N	Without connector

(15) Option symbol

L	With near origin and end limit sensors
S	Output shaft single revolution absolute model (CG type only)
V	With stand (CG type only)
Y	Cable taken out from side (excluding #58/65)

(Please contact us for option-compatible combinations.)

(16) Special specification

No description	Standard product
SP	Special specification product

1-3 Combinations with Servopacks and extension cables

The combinations of SHA-Y actuators, Σ-7 Servopacks and extension cables are as follows:
For details on Servopacks and encoder cables, contact YASKAWA Electric Corporation customer support.

1. 3-phase 200V

			SHA25Y	SHA32Y	SHA40Y	SHA58Y	SHA65Y
Servopack MECHATROLINK-Ⅲtype			SGD7S-3R8A20A□□□F81	SGD7S-120A20A□□□F81	SGD7S-180A20A□□□F81	SGD7S-330A20A□□□F81	
Extension cables (option)	Motor wire		EWD-MB∗∗-A06-TN-Y		EWD-MB∗∗-A06-TMC-Y	EWD-MB∗∗-D09-TMC Note3	
	Encoder wire	Standard type	JZSP-CSP19-∗∗-E			JZSP-CVP▽▽-∗∗-E	
		Curved type	JZSP-CSP29-∗∗-E			JZSP-CVP△△-∗∗-E	

2. Single-phase 200V

			SHA25Y	SHA32Y
Servopack MECHATROLINK-Ⅲtype			SGD7S-5R5A20A□□□F81	SGD7S-120A20A008F81
Extension cables (option)	Motor wire		EWD-MB∗∗-A06-TN-Y	EWD-MB∗∗-A06-TMC-Y
	Encoder wire	Standard type	JZSP-CSP19-∗∗-E	
		Curved type	JZSP-CSP29-∗∗-E	

Note 1: "□□□" in the Servopack model indicates whether or not the optional dynamic brake resistor is included: 000 = Not included, 020 = Included
Note 2: See below for "∗∗", "▽▽", and "△△".
- "∗∗" indicates cable lengths: 03 = 3 m, 05 = 5 m, 10 = 10 m, 15 = 15m
- "▽▽" indicates plug shapes: 06 = with straight plug, 07 = with type L plug
- "△△" indicates plug shapes: 26 = with straight plug, 27 = with type L plug

Note 3: When the cable length is 15 m, the model No. is "EWD-MB15-D09-TMC-Y".

1-4 Specifications

The specifications of SHA-Y series actuators are explained.

SG/HP type

Item \ Model			SHA25Y (3-phase and single-phase)					
			11	51	81	101	121	161
Combined Servopack			3-phase:SGD7S-3R8A20A□□□F81 Single-phase:SGD7S-5R5A20A□□□F81					
Max. torque*1		N·m	26	127	178	204	217	229
		kgf·m	2.7	13	18.2	20.8	22.1	23.4
Allowable continuous torque*1*2		N·m	9.0	41	67	81	81	81
		kgf·m	0.92	4.2	6.8	8.2	8.2	8.2
Max. rotational speed*1		r/min	509.1	109.8	69.1	55.4	46.3	34.8
Torque constant*1		N·m/A	4.2	19	31	39	46	62
		kgf·m/A	0.43	2.0	3.2	4.0	4.7	6.3
Max. current*1		A	8.9	8.6	7.5	7.0	6.3	5.2
Allowable continuous current*1*2		A	3.0	3.0	3.0	2.9	2.6	2.1
EMF constant*3		V/(r/min)	0.47	2.2	3.5	4.3	5.2	6.9
Phase resistance (20℃)		Ω	1.2					
Phase inductance		mH	3					
Inertia moment (without brake)	$GD^2/4$	$kg·m^2$	0.029	0.56	1.4	2.2	3.2	5.6
	J	$kgf·cm·s^2$	0.30	5.7	14	22	32	57
Inertia moment (with brake)	$GD^2/4$	$kg·m^2$	0.034	0.66	1.7	2.6	3.7	6.6
	J	$kgf·cm·s^2$	0.35	6.7	17	26	38	67
Reduction ratio		-	1:11	1:51	1:81	1:101	1:121	1:161
Permissible moment load		N·m	410	258				
		kgf·m	41.8	26.3				
Moment stiffness		N·m/rad	37.9×10^4	39.2×10^4				
		kgf·m/arc-min	11.3	11.6				
Uni-directional positional accuracy		Sec.	120	50	40	40	40	40
Encoder type		-	Magnetic absolute encoder					
Single motor revolution Encoder resolution		Pulse/rev	2^{17}（131072）					
Motor multi revolution counter		Count	2^{16}（65536）					
Output shaft resolution		Pulse/rev	1441792	6684672	10616832	13238272	15859712	21102592
Mass (without brake)		kg	5.0	2.95				
Mass (with brake)		kg	5.1	3.1				
Environmental conditions			Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s^2 (frequency: 10 to 400Hz)/Shock resistance: 300 m/s^2 *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level					
Motor insulation			Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A					
Mounting direction			Can be installed in any direction.					
Protection structure			Totally enclosed self-cooled type (IP54)					

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 350 x 350 x 18 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

SG/HP type

Item \ Model		SHA32Y (3-phase and single-phase)					
		11	51	81	101	121	161
Combined Servopack		3-phase:SGD7S-120A20A□□□F81 Single-phase:SGD7S-120A20A008F81					
Max. torque*1	N·m	62	281	395	433	459	484
	kgf·m	6.3	28.7	40.3	44.2	46.8	49.4
Allowable continuous torque*1*2	N·m	20	92	153	178	178	178
	kgf·m	2.1	9.4	15.6	18.2	18.2	18.2
Max. rotational speed*1	r/min	436.4	94.1	59.3	47.5	39.7	29.8
Torque constant*1	N·m/A	4.5	21	33	42	50	66
	kgf·m/A	0.46	2.1	3.4	4.2	5.1	6.8
Max. current*1	A	19	17.3	15.2	13.5	12.2	9.9
Allowable continuous current*1*2	A	6.0	6.0	6.0	5.7	5.0	4.1
EMF constant*3	V/(r/min)	0.51	2.3	3.7	4.7	5.6	7.4
Phase resistance (20℃)	Ω	0.33					
Phase inductance	mH	1.4					
Inertia moment (without brake) GD²/4	kg·m²	0.091	2.0	5.1	8.0	11	20
Inertia moment (without brake) J	kgf·cm·s²	0.93	21	52	81	117	207
Inertia moment (with brake) GD²/4	kg·m²	0.11	2.3	5.9	9.2	13	23
Inertia moment (with brake) J	kgf·cm·s²	1.1	24	60	94	135	238
Reduction ratio	-	1:11	1:51	1:81	1:101	1:121	1:161
Permissible moment load	N·m	932	580				
	kgf·m	95	59.1				
Moment stiffness	N·m/rad	86.1×10^4	100×10^4				
	kgf·m/arc-min	25.7	29.6				
Uni-directional positional accuracy	Sec.	120	50	40	40	40	40
Encoder type	-	Magnetic absolute encoder					
Single motor revolution Encoder resolution	Pulse/rev	2^{17} (131072)					
Motor multi revolution counter	Count	2^{16} (65536)					
Output shaft resolution	Pulse/rev	1441792	6684672	10616832	13238272	15859712	21102592
Mass (without brake)	kg	9.4	5.9				
Mass (with brake)	kg	9.7	6.2				
Environmental conditions		Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s² (frequency: 10 to 400Hz)/Shock resistance: 300 m/s² *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level					
Motor insulation		Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A					
Mounting direction		Can be installed in any direction.					
Protection structure		Totally enclosed self-cooled type (IP54)					

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 400 x 400 x 20 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

SG type

Item \ Model			SHA40Y				
			51	81	101	121	161
Combined Servopack			SGD7S-180A20A□□□F81				
Max. torque*1		N·m	523	675	738	802	841
		kgf·m	53.4	68.9	75.3	81.8	85.8
Allowable continuous torque*1*2		N·m	160	263	330	382	382
		kgf·m	16.3	26.8	33.7	39	39
Max. rotational speed*1		r/min	78.4	49.4	39.6	33.1	24.8
Torque constant*1		N·m/A	25	41	51	61	81
		kgf·m/A	2.6	4.1	5.2	6.2	8.2
Max. current*1		A	26.7	21.8	19.4	17.9	14.6
Allowable continuous current*1*2		A	9.0	9.0	9.0	8.8	7.2
EMF constant*3		V/(r/min)	2.9	4.6	5.7	6.8	9.1
Phase resistance (20℃)		Ω	0.19				
Phase inductance		mH	1.2				
Inertia moment (without brake)	$GD^2/4$	$kg·m^2$	5.0	13	20	28	50
	J	$kgf·cm·s^2$	51	130	202	290	513
Inertia moment (with brake)	$GD^2/4$	$kg·m^2$	6.1	15	24	34	61
	J	$kgf·cm·s^2$	62	157	244	350	619
Reduction ratio		-	1:51	1:81	1:101	1:121	1:161
Permissible moment load		N·m	849				
		kgf·m	86.6				
Moment stiffness		N·m/rad	179×10^4				
		kgf·m/arc-min	53.2				
Uni-directional positional accuracy		Sec.	50	40	40	40	40
Encoder type		-	Magnetic absolute encoder				
Single motor revolution Encoder resolution		Pulse/rev	2^{17} (131072)				
Motor multi revolution counter		Count	2^{16} (65536)				
Output shaft resolution		Pulse/rev	6684672	10616832	13238272	15859712	21102592
Mass (without brake)		kg	9.9				
Mass (with brake)		kg	10.7				
Environmental conditions			Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s^2 (frequency: 10 to 400Hz)/Shock resistance: 300 m/s^2 *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level				
Motor insulation			Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A				
Mounting direction			Can be installed in any direction.				
Protection structure			Totally enclosed self-cooled type (IP54)				

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 500 x 500 x 25 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

SG type

Item \ Model			SHA58Y				SHA65Y			
			81	101	121	161	81	101	121	161
Combined Servopack			SGD7S-330A20A□□□F81							
Max. torque*1		N·m	1924	2067	2236	2392	2743	2990	3263	3419
		kgf·m	196	211	228	244	280	305	333	349
Allowable continuous torque*1*2		N·m	714	905	969	969	921	1149	1236	1236
		kgf·m	73	92	99	99	94	117	126	126
Max. rotational speed*1		r/min	37.0	29.7	24.8	18.6	34.6	27.7	23.1	17.4
Torque constant*1		N·m/A	54	68	81	108	54	68	81	108
		kgf·m/A	5.5	6.9	8.3	11.0	5.5	6.9	8.3	11.0
Max. current*1		A	45	39	36	30	62	55	51	41
Allowable continuous current*1*2		A	17.7	17.8	16.4	13.4	22.0	21.9	20.1	16.3
EMF constant*3		V/(r/min)	6.1	7.6	9.1	12.1	6.1	7.6	9.1	12.1
Phase resistance (20℃)		Ω	0.028				0.028			
Phase inductance		mH	0.29				0.29			
Inertia moment (without brake)	$GD^2/4$	$kg·m^2$	96	149	214	379	110	171	245	433
	J	$kgf·cm·s^2$	980	1520	2180	3870	1120	1740	2500	4420
Inertia moment (with brake)	$GD^2/4$	$kg·m^2$	106	165	237	420	120	187	268	475
	J	$kgf·cm·s^2$	1090	1690	2420	4290	1230	1910	2740	4850
Reduction ratio		-	1:81	1:101	1:121	1:161	1:81	1:101	1:121	1:161
Permissible moment load		N·m	2180				2740			
		kgf·m	222				280			
Moment stiffness		N·m/rad	531×10^4				741×10^4			
		kgf·m /arc-min	158				220			
Uni-directional positional accuracy		Sec.	40	40	40	40	40	40	40	40
Encoder type		-	Magnetic absolute encoder							
Single motor revolution Encoder resolution		Pulse/rev	2^{17}（131072）							
Motor multi revolution counter		Count	2^{16}（65536）							
Output shaft resolution		Pulse/rev	10616832	13238272	15859712	21102592	10616832	13238272	15859712	21102592
Mass (without brake)		kg	29.5				37.5			
Mass (with brake)		kg	32				40			
Environmental conditions			Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s^2 (frequency: 10 to 400Hz)/Shock resistance: 300 m/s^2 *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level							
Motor insulation			Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A							
Mounting direction			Can be installed in any direction.							
Protection structure			Totally enclosed self-cooled type (IP54)							

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 650 x 650 x 30 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

CG type

Item \ Model		SHA25Y (3-phase and single-phase)				
		50	80	100	120	160
Combined Servopack		3-phase: SGD7S-3R8A20A□□□F81 Single-phase: SGD7S-5R5A20A□□□F81				
Max. torque*1	N·m	127	178	204	217	229
	kgf·m	13.0	18.2	20.8	22.1	23.4
Allowable continuous torque*1*2	N·m	40	66	81	81	81
	kgf·m	4.1	6.8	8.2	8.2	8.2
Max. rotational speed*1	r/min	112	70	56	46.7	35
Torque constant*1	N·m/A	19	31	38	46	61
	kgf·m/A	1.9	3.1	3.9	4.7	6.3
Max. current*1	A	8.7	7.6	7.0	6.3	5.2
Allowable continuous current*1*2	A	3.0	3.0	3.0	2.6	2.1
EMF constant*3	V/(r/min)	2.1	3.4	4.3	5.2	6.9
Phase resistance（20℃）	Ω	1.2				
Phase inductance	mH	3.0				
Inertia moment (without brake) GD²/4	kg·m²	0.50	1.3	2.0	2.9	5.1
Inertia moment (without brake) J	kgf·cm·s²	5.1	13	20	29	52
Inertia moment (with brake) GD²/4	kg·m²	0.60	1.5	2.4	3.4	6.1
Inertia moment (with brake) J	kgf·cm·s²	6.1	16	24	35	62
Reduction ratio		1:50	1:80	1:100	1:120	1:160
Permissible moment load	N·m	258				
	kgf·m	26.3				
Moment stiffness	N·m/rad	39.2×10^4				
	kgf·m/arc-min	11.6				
Uni-directional positional accuracy	Sec	50	40	40	40	40
Repeatability	Sec	±5				
Reverse positional accuracy	Sec	60	25	25	25	25
Encoder type	-	Magnetic absolute encoder				
Single motor revolution Encoder resolution	Pulse/rev	2^{17}（131072）				
Motor multi revolution counter	Count	2^{16}（65536）				
Output shaft resolution	Pulse/rev	6553600	10485760	13107200	15728640	20971520
Mass (without brake)	kg	3.95				
Mass (with brake)	kg	4.1				
Environmental conditions		Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s² (frequency: 10 to 400Hz)/Shock resistance: 300 m/s² *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level				
Motor insulation		Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A				
Mounting direction		Can be installed in any direction				
Protection structure		Totally enclosed self-cooled type (IP54)				

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 350 x 350 x 18 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

CG type

Item \ Model			SHA32Y (3-phase and single-phase)				
			50	80	100	120	160
Combined Servopack			3-phase:SGD7S-120A20A□□□F81 Single-phase:SGD7S-120A20A008F81				
Max. torque*1		N·m	281	395	433	459	484
		kgf·m	28.7	40.3	44.2	46.8	49.4
Allowable continuous torque*1*2		N·m	90	151	178	178	178
		kgf·m	9.2	15.4	18.2	18.2	18.2
Max. rotational speed*1		r/min	96	60	48	40	30
Torque constant*1		N·m/A	20	33	41	49	66
		kgf·m/A	2.1	3.4	4.2	5.0	6.7
Max. current*1		A	17.7	15.4	13.7	12.2	10.0
Allowable continuous current*1*2		A	6.0	6.0	5.7	5.0	4.1
EMF constant*3		V/(r/min)	2.3	3.7	4.6	5.5	7.4
Phase resistance（20℃）		Ω	0.33				
Phase inductance		mH	1.4				
Inertia moment (without brake)	$GD^2/4$	kg·m²	1.7	4.3	6.7	9.7	17
	J	kgf·cm·s²	17	44	68	99	175
Inertia moment (with brake)	$GD^2/4$	kg·m²	2.0	5.1	7.9	11	20
	J	kgf·cm·s²	20	52	81	116	207
Reduction ratio			1:50	1:80	1:100	1:120	1:160
Permissible moment load		N·m	580				
		kgf·m	59.2				
Moment stiffness		N·m/rad	100×10^4				
		kgf·m/arc-min	29.6				
Uni-directional positional accuracy		Sec	40	30	30	30	30
Repeatability		Sec	±4				
Reverse positional accuracy		Sec	60	25	25	25	25
Encoder type		-	Magnetic absolute encoder				
Single motor revolution Encoder resolution		Pulse/rev	2^{17}（131072）				
Motor multi revolution counter		Count	2^{16}（65536）				
Output shaft resolution		Pulse/rev	6553600	10485760	13107200	15728640	20971520
Mass (without brake)		kg	7.7				
Mass (with brake)		kg	8.0				
Environmental conditions			Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s² (frequency: 10 to 400Hz)/Shock resistance: 300 m/s² *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level				
Motor insulation			Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A				
Mounting direction			Can be installed in any direction.				
Protection structure			Totally enclosed self-cooled type (IP54)				

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 400 x 400 x 20 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

CG type

Item		Model	SHA40Y				
			50	80	100	120	160
Combined Servopack			SGD7S-180A20A□□□F81				
Max. torque *1		N·m	523	675	738	802	841
		kgf·m	53.4	68.9	75.3	81.8	85.8
Allowable continuous torque*1*2		N·m	157	260	327	382	382
		kgf·m	16.0	26.5	33.3	39.0	39.0
Max. rotational speed*1		r/min	80	50	40	33.3	25
Torque constant*1		N·m/A	25	40	50	60	80
		kgf·m/A	2.5	4.1	5.1	6.1	8.2
Max. current*1		A	27.2	22.0	19.6	18.0	14.7
Allowable continuous current*1*2		A	9.0	9.0	9.0	8.8	7.2
EMF constant*3		V/(r/min)	2.8	4.5	5.6	6.7	9.0
Phase resistance（20℃）		Ω	0.19				
Phase inductance		mH	1.2				
Inertia moment (without brake)	$GD^2/4$	$kg·m^2$	4.8	12	19	27	49
	J	$kgf·cm·s^2$	49	124	194	280	497
Inertia moment (with brake)	$GD^2/4$	$kg·m^2$	5.8	15	23	33	59
	J	$kgf·cm·s^2$	59	150	235	338	601
Reduction ratio		-	1:50	1:80	1:100	1:120	1:160
Permissible moment load		N·m	849				
		kgf·m	86.6				
Moment stiffness		N·m/rad	179×10^4				
		kgf·m/arc-min	53.2				
Uni-directional positional accuracy		Sec	40	30	30	30	30
Repeatability		Sec	±4				
Reverse positional accuracy		Sec	50	20	20	20	20
Encoder type		-	Magnetic absolute encoder				
Single motor revolution Encoder resolution		Pulse/rev	2^{17}（131072）				
Motor multi revolution counte		Count	2^{16}（65536）				
Output shaft resolution		Pulse/rev	6553600	10485760	13107200	15728640	20971520
Mass (without brake)		kg	13.0				
Mass (with brake)		kg	13.8				
Environmental conditions			Operating temperature: 0 to 40℃/Storage temperature: -20 to 60℃ Operating humidity/storage humidity: 20 to 80%RH (no condensation) Resistance to vibration: 25 m/s^2 (frequency: 10 to 400Hz)/Shock resistance: 300 m/s^2 *4 No dust, no metal powder, no corrosive gas, no inflammable gas, no oil mist To be used indoors, no direct sunlight Altitude: less than 1000 m above sea level				
Motor insulation			Insulation resistance: 100MΩ or more (by DC500V insulation tester) Dielectric strength: AC1500V/1 min Insulation class: A				
Mounting direction			Can be installed in any direction.				
Protection structure			Totally enclosed self-cooled type (IP54)				

The table shows typical output values of actuators.
*1: Indicates typical characteristics when combined with Σ-7 (driven using an ideal sine wave).
*2: Value after temperature rise and saturation when the 500 x 500 x 25 [mm] aluminum radiation plate is installed.
*3: Value of phase induced voltage constant multiplied by 3.
*4: For testing conditions, refer to [1-12 Shock resistance] (P1-36) and [1-13 Resistance to vibration] (P1-37).

1-5 Motor shaft holding brake

The brakes equipped on SHA-Y series actuators are used to hold the motor shaft in place when the power is cut off. With small models (SHA25Y, 32Y), the actuator's built-in circuit controls the voltage supplied to the brake in order to reduce the power consumption while the brake is actuated.
Be sure to use a DC power supply having proper brake excitation voltage and capable of outputting enough current consumption during suction.

Specifications

SG/HP type

Item \ Model		SHA25Y						SHA32Y					
		11	51	81	101	121	161	11	51	81	101	121	161
Type		Dry non-excitation actuation type (with power-saving control)											
Brake excitation voltage	V	DC24V ± 10% (no polarity)*1											
Current consumption during suction (at 20℃)	A	0.8*2						0.8*2					
Current consumption during holding (at 20℃)	A	0.3						0.3					
Holding torque*3	N·m	11	51	81	101	121	161	22	102	162	202	242	322
	kgf·m	1.1	5.2	8.3	10	12	16	2.2	10	17	21	25	33
Inertia moment*3 (Actuator total) (with brake)	(GD²/4) kg·m²	0.034	0.66	1.7	2.6	3.7	6.6	1.7	2.3	5.9	9.2	13	23
	(J) kgf·cm·s²	0.35	6.7	17	26	38	67	17	24	60	94	135	238
Mass (with brake)*4	kg	5.1	3.1					9.7	6.2				
Allowable number of normal brakings*5		100000 times											
Allowable number of emergency stops*6		200 times											

Item \ Model		SHA40Y					SHA58Y			
		51	81	101	121	161	81	101	121	161
Type		Dry non-excitation actuation type (without power-saving control)								
Brake excitation voltage	V	DC24V ± 10% (no polarity)*1								
Current consumption during suction (at 20℃)	A	0.7					0.9			
Current consumption during holding (at 20℃)	A	Same as current consumption during suction								
Holding torque*3	N·m	204	324	404	484	644	1220	1520	1820	2420
	kgf·m	21	33	41	49	66	124	155	185	246
Inertia moment*3 (Actuator total) (With brake)	(GD²/4) kg·m²	6.1	15	24	34	61	106	165	237	420
	(J) kgf·cm·s²	62	157	244	350	619	1090	1690	2420	4290
Mass (with brake)*4	kg	10.7					32			
Allowable number of normal brakings*5		100000 times								
Allowable number of emergency stops*6		200 times								

Item \ Model		SHA65Y			
		81	101	121	161
Type		Dry non-excitation actuation type (without power-saving control)			
Brake excitation voltage	V	DC24V±10% (no polarity)*1			
Current consumption during suction (at 20℃)	A	0.9			
Current consumption during holding (at 20℃)	A	Same as current consumption during suction			
Holding torque*3	N·m	1220	1520	1820	2420
	kgf·m	124	155	185	246
Inertia moment*3 (Actuator total) (With brake)	(GD²/4) kg·m²	120	187	268	475
	(J) kgf·cm·s²	1230	1910	2740	4850
Mass (with brake)*4	kg	40			
Allowable number of normal brakings*5		100000 times			
Allowable number of emergency stops*6		200 times			

CG type

Item \ Model		SHA25Y				
		50	80	100	120	160
Type		Dry non-excitation actuation type (without power-saving control)				
Brake excitation voltage	V	DC24V±10% (no polarity)*1				
Current consumption during suction (at 20℃)	A	0.8 *2				
Current consumption during holding (at 20℃)	A	0.3				
Holding torque*3	N·m	50	80	100	120	160
	kgf·m	5.1	8.2	10	12	16
Inertia moment*3 (Actuator total) (With brake)	(GD²/4) kg·m²	0.60	1.5	2.4	3.4	6.1
	(J) kgf·cm·s²	6.1	16	24	35	62
Mass (with brake)*4	kg	4.1				
Allowable number of normal brakings*5		100000 times				
Allowable number of emergency stops*6		200 times				

Item \ Model		SHA32Y					SHA40Y				
		50	80	100	120	160	50	80	100	120	160
Type		Dry non-excitation actuation type (with power-saving control)					Dry non-excitation actuation type (without power-saving control)				
Brake excitation voltage	V	DC24V±10%(no polarity)*1									
Current consumption during suction (at 20℃)	A	0.8 *2					0.7				
Current consumption during holding (at 20℃)	A	0.3					Same as current consumption during suction				
Holding torque*3	N·m	100	160	200	240	320	200	320	400	480	640
	kgf·m	10	16	20	24	33	20	33	41	49	65
Inertia moment*3 (Actuator total) (With brake)	(GD²/4) kg·m²	2.0	5.1	7.9	11	20	5.8	15	23	33	59
	(J) kgf·cm·s²	20	52	81	116	207	59	150	235	338	601
Mass (with brake)*4	kg	8.0					13.8				
Allowable number of normal brakings*5		100000 times									
Allowable number of emergency stops*6		200 times									

*1: Power supply is user's responsibility. Use a power supply capable of outputting enough current consumption during suction for the brake.
*2: The duration for current consumption during suction is 0.5 second or less for the power supply of DC24V ± 10%.
*3: The values are converted for the output shaft of the actuator.
*4: The values present total mass of the actuator.
*5: The service time for normal holding is assured when the brake activates at motor shaft rotation speed of 150 r/min or less.
*6: The service time for emergency stop is assured when the brake activates at motor speed of 3000 r/min or less provided the load inertia moment is 3 times of less than that of the actuator.
*7: Actuator with holding brake may generate mechanical noise from the brake rotating body during acceleration/stopping/low speed driving, but it does not affect the performance or functionality.

WARNING

The motor shaft holding brake cannot be used for deceleration.

Do not use the holding brake more than the allowable number of normal brakings (100000 times at the motor shaft rotation speed of 150 r/min or less) or allowable number of emergency stops (200 times at the motor shaft rotation speed of 3000 r/min, provided the load inertia moment is 3 times or less than that of the actuator).

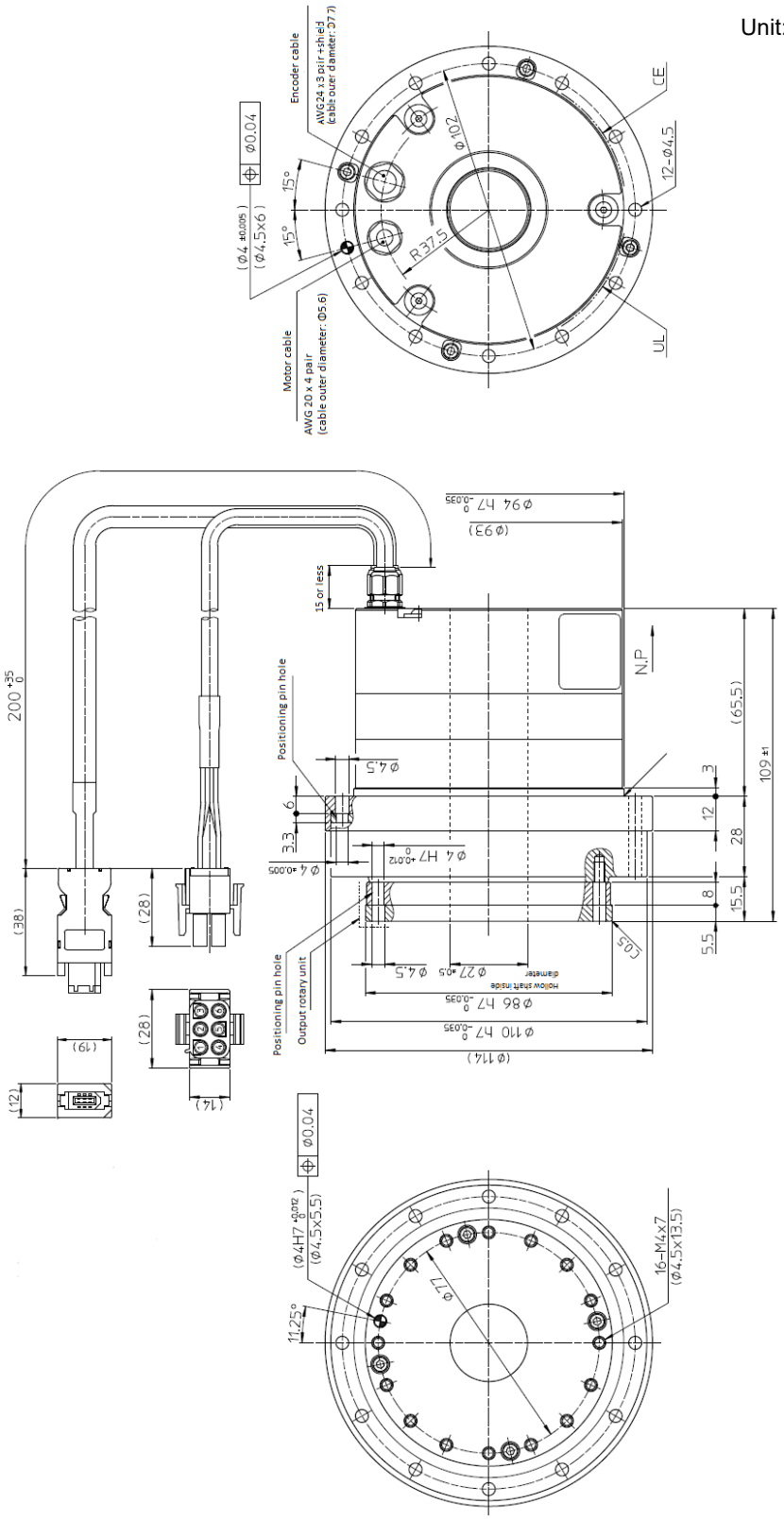
Exceeding the allowable number of normal brakings and allowable number of emergency stops may deteriorate holding torque, and may consequently become out of use as a brake.

1-6 External dimensions

The external dimensions of SHA-Y series actuators are shown below.

- **SHA25Y-SG (Speed reducer: HarmonicDrive® speed reducer SHG series for precision control)**

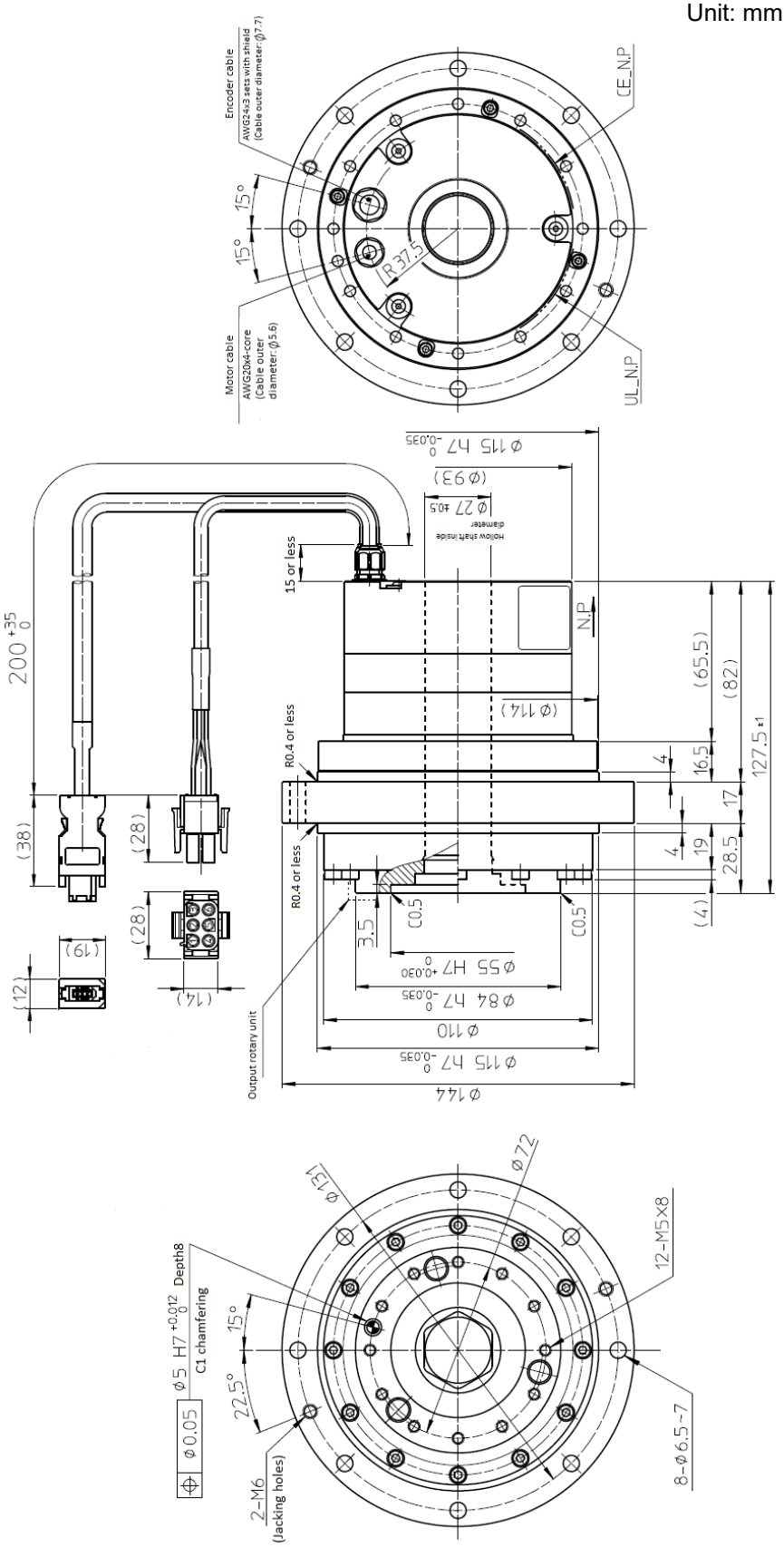
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA25Y-CG (Speed reducer: HarmonicDrive® speed reducer CSG series for precision control)**

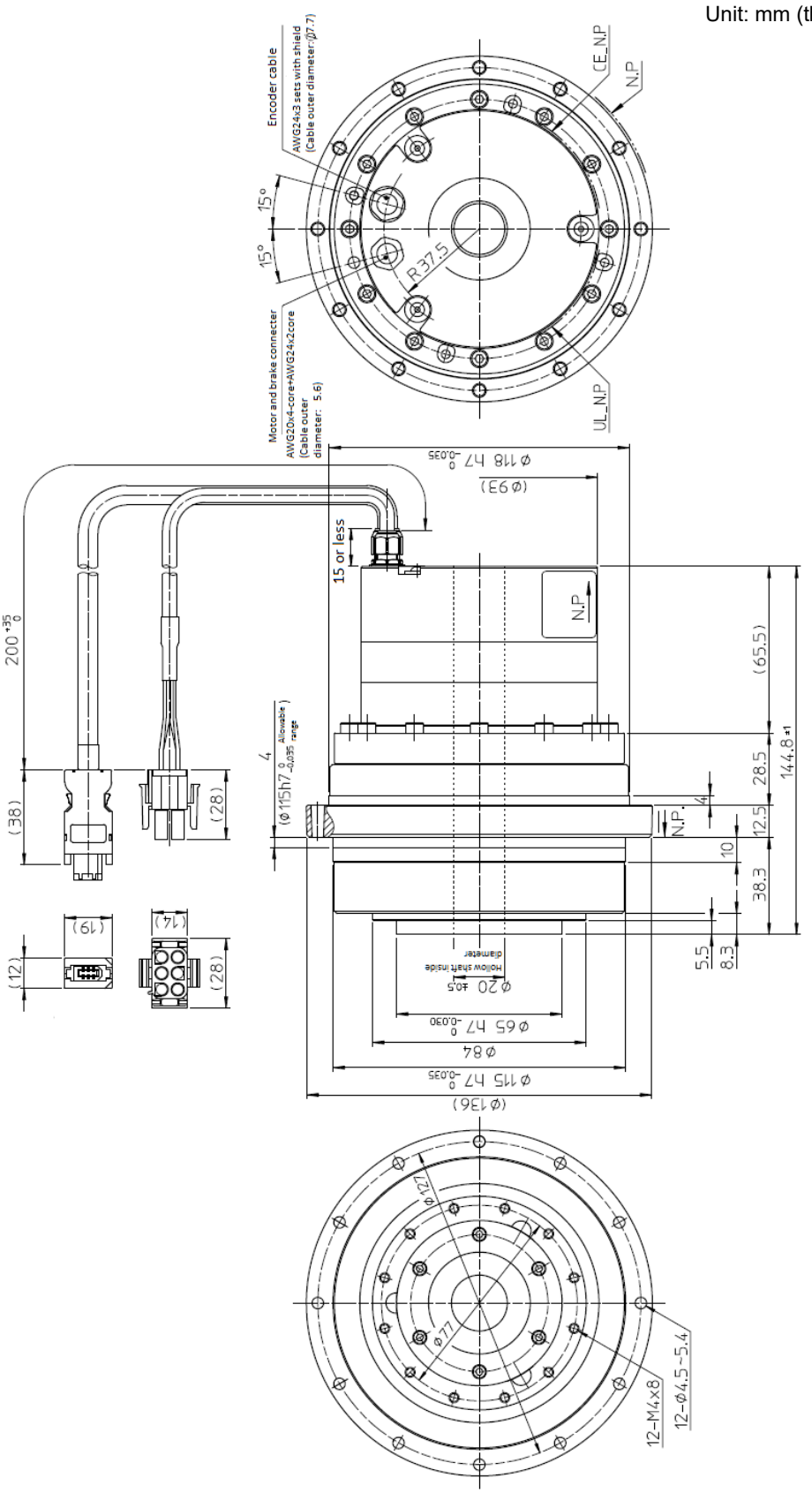
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA25Y-HP (Speed reducer: hollow planetary speed reducer HPF series for precision control)**

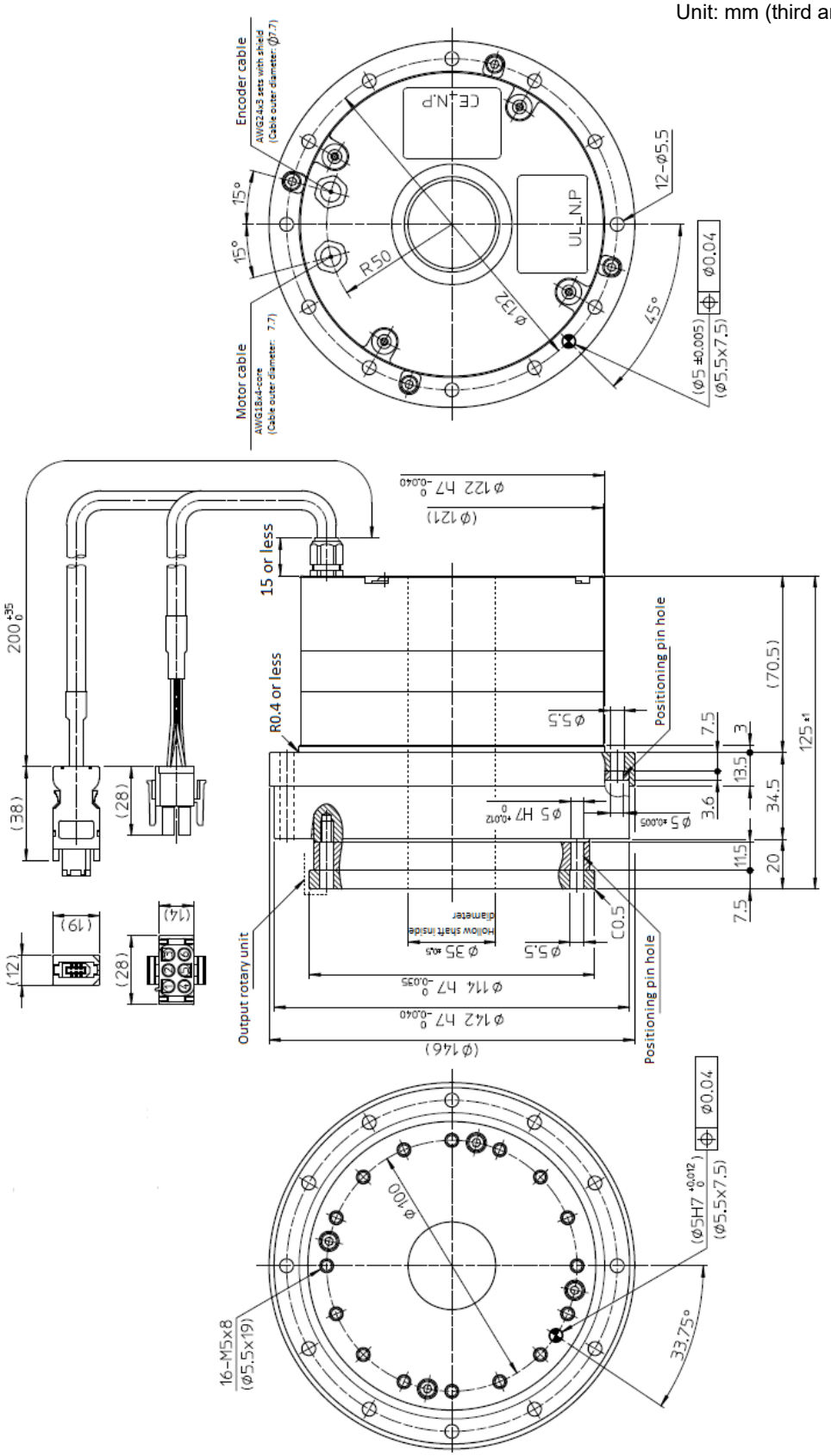
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA32Y-SG (Speed reducer: HarmonicDrive® speed reducer SHG series for precision control)**

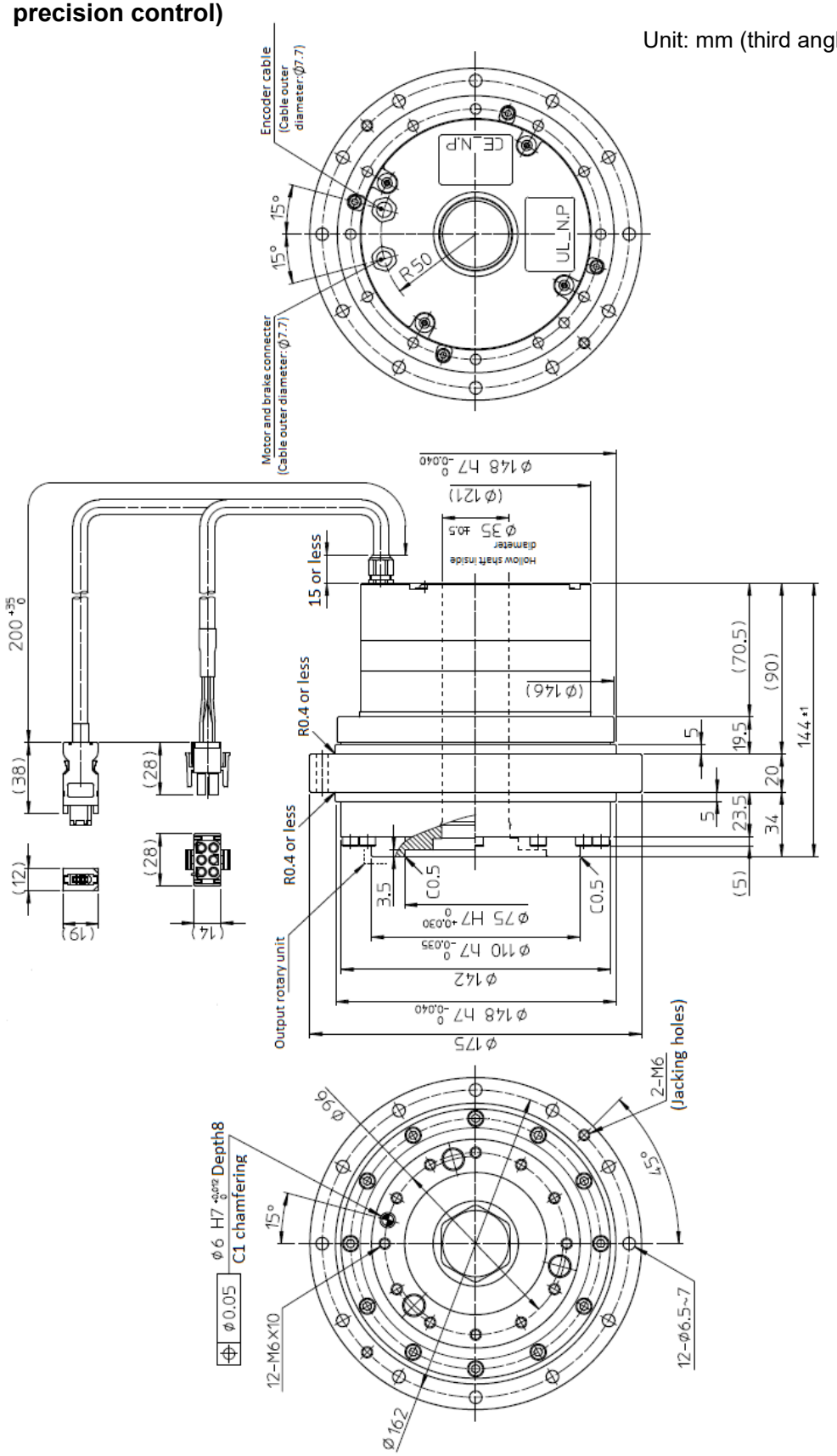
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

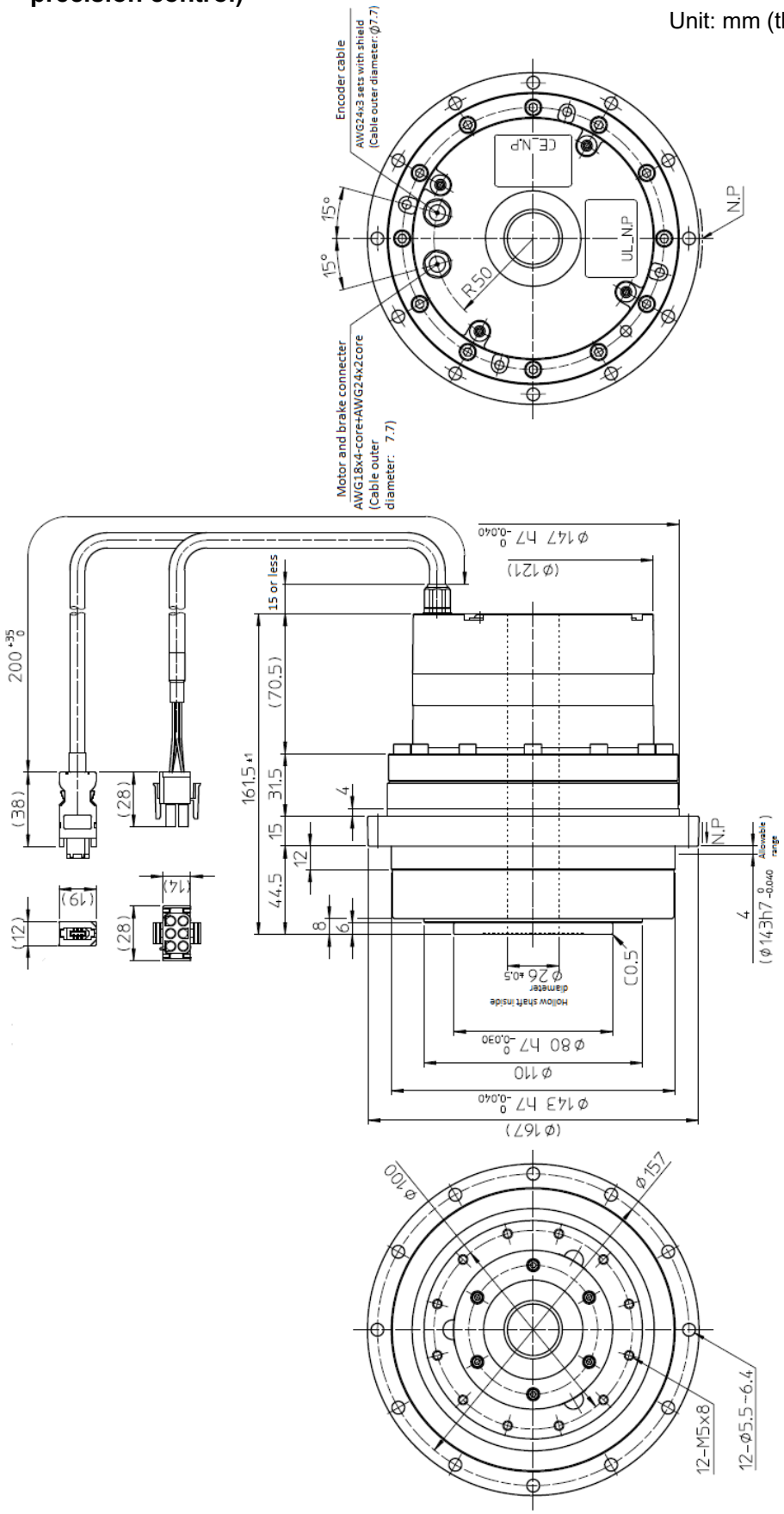
- **SHA32Y-CG (Speed reducer: HarmonicDrive® speed reducer CSG series for precision control)**

Unit: mm (third angle projection)



- **SHA32Y-HP (Speed reducer: hollow planetary speed reducer HPF series for precision control)**

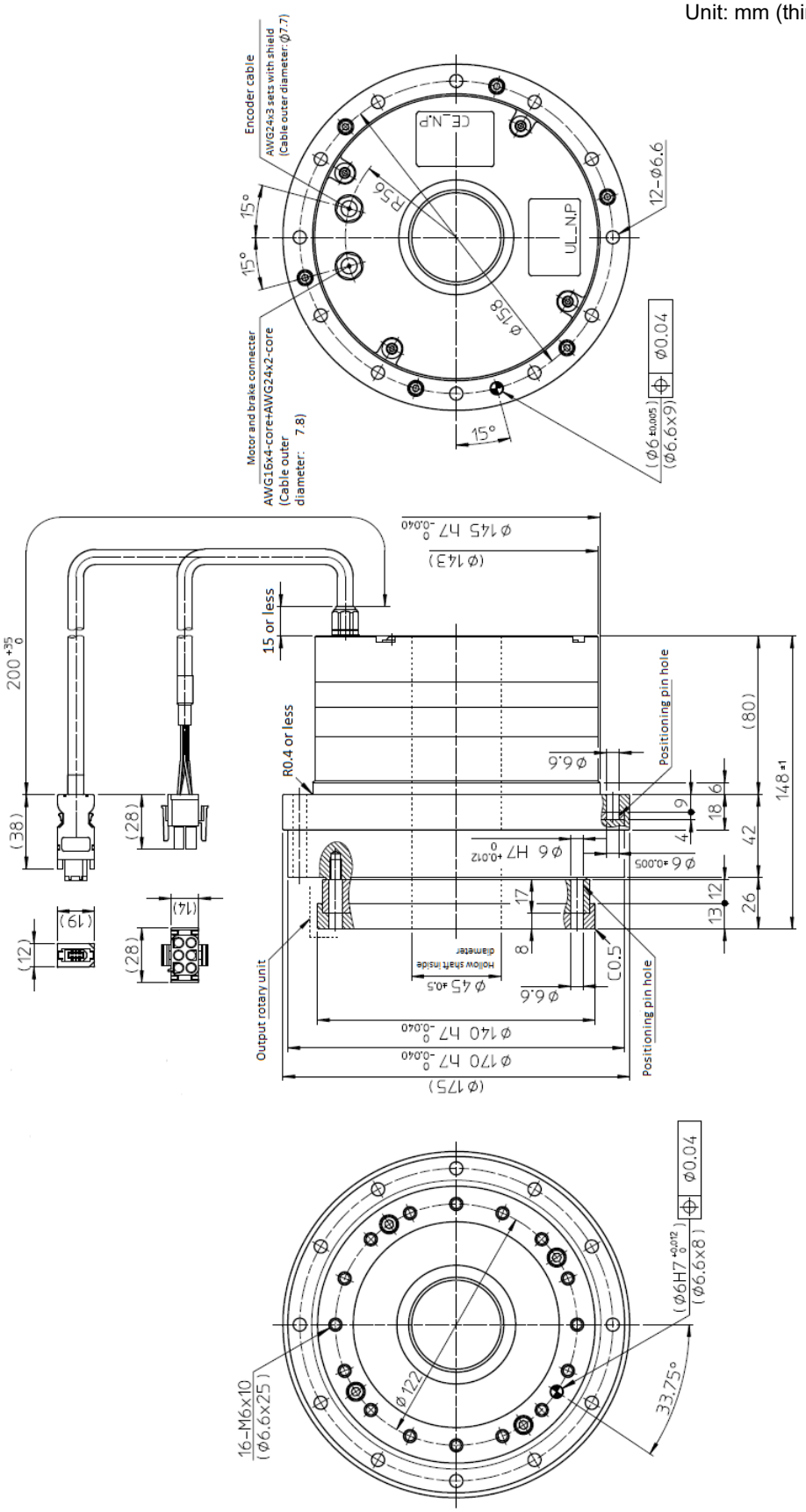
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA40Y-SG (Speed reducer: HarmonicDrive® speed reducer SHG series for precision control)**

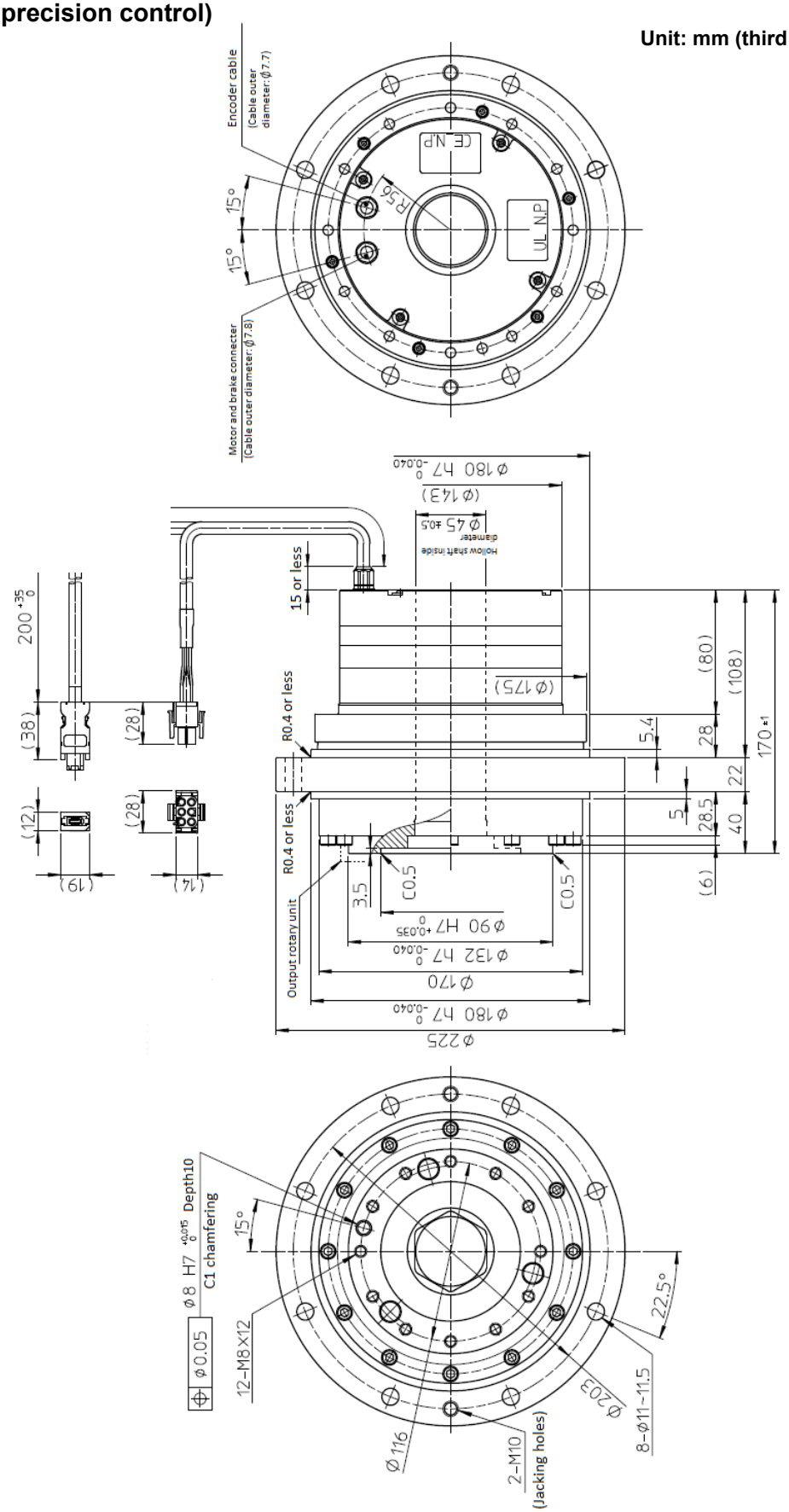
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA40Y-CG (Speed reducer: HarmonicDrive® speed reducer CSG series for precision control)**

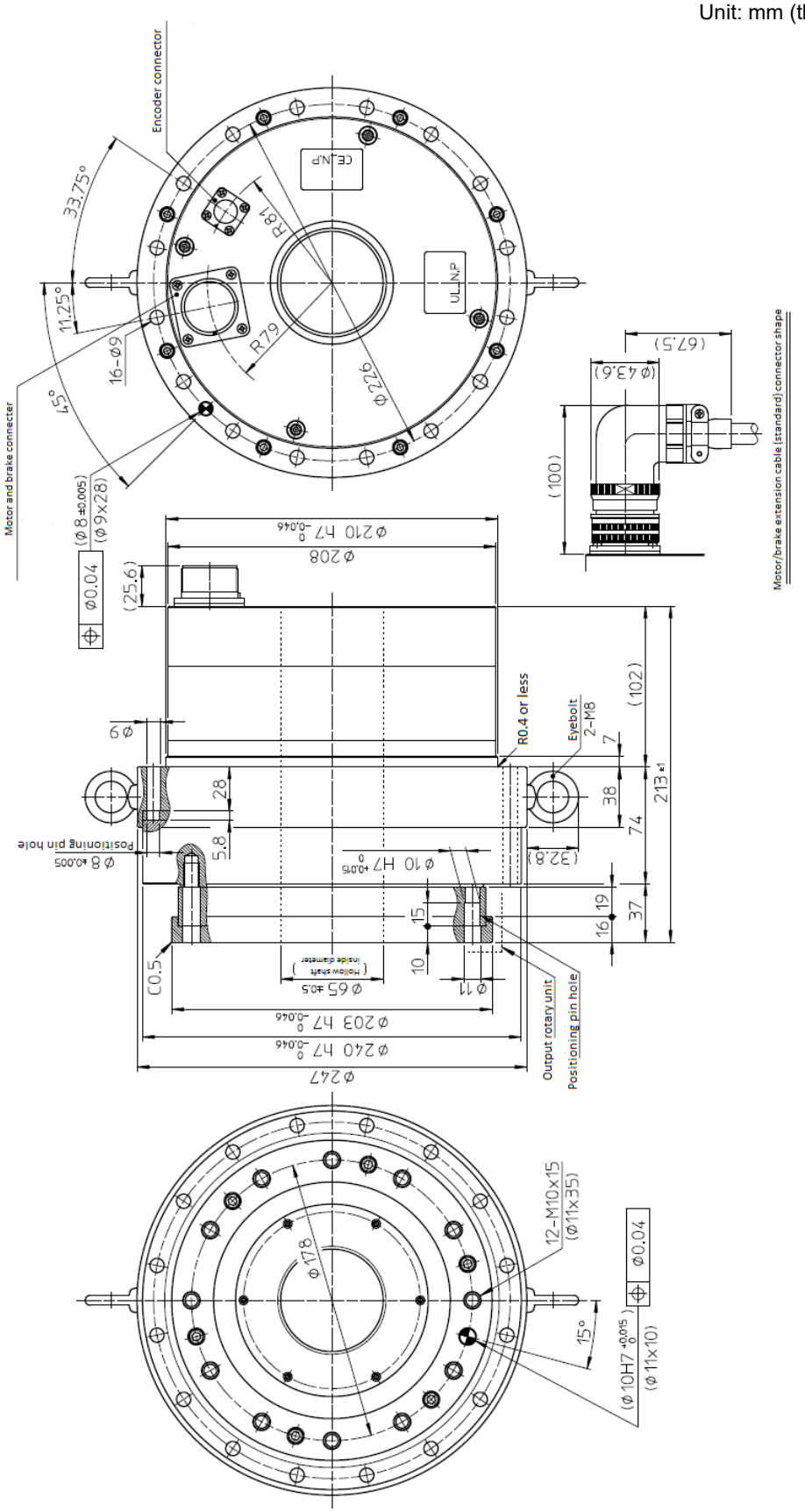
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA58Y-SG (Speed reducer: HarmonicDrive® speed reducer SHG series for precision control)**

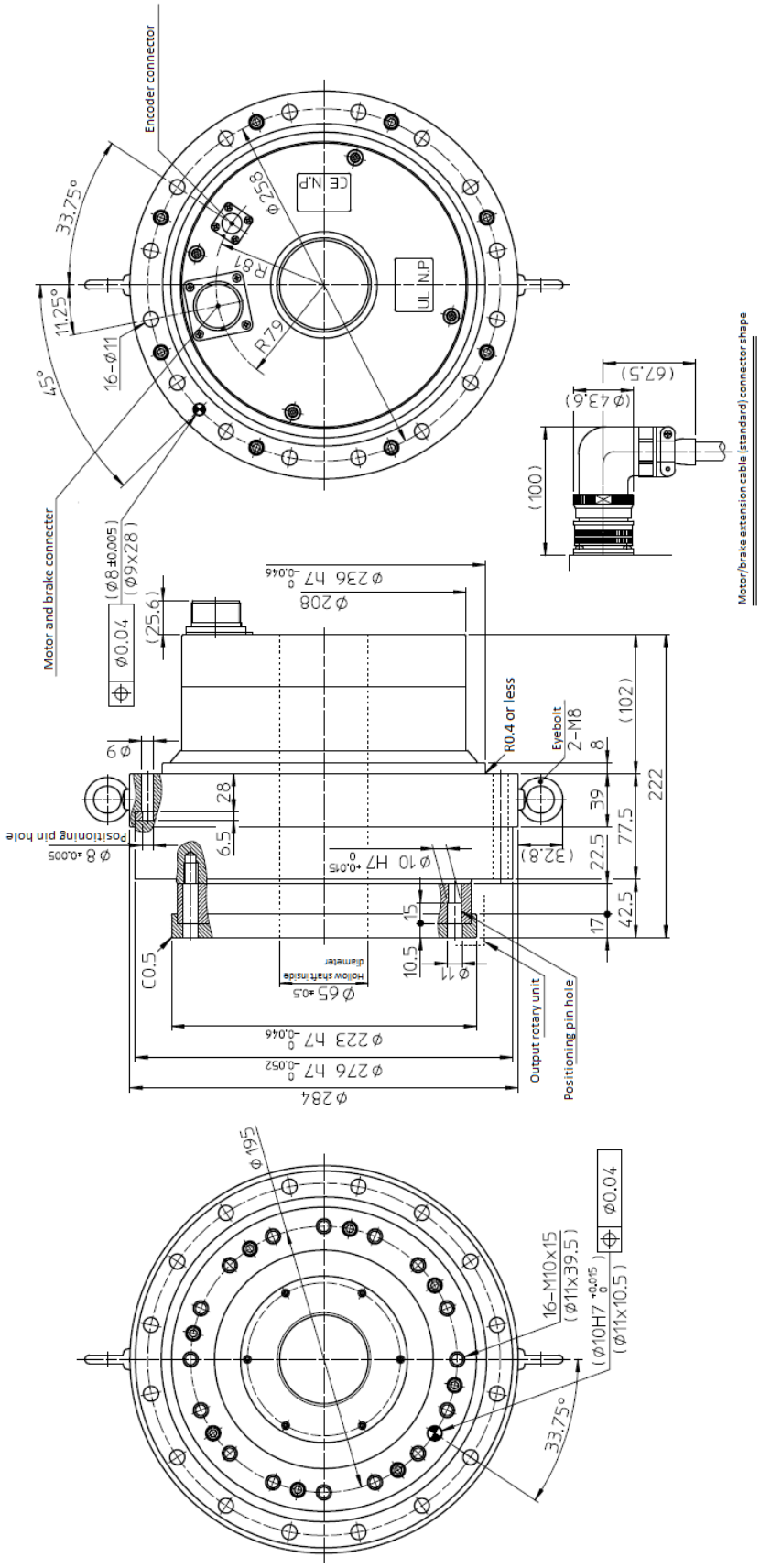
Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

- **SHA65Y-SG(Speed reducer: HarmonicDrive® speed reducer SHG series for precision control)**

Unit: mm (third angle projection)



Note: For details on external dimensions, check our illustrated specifications.
Tolerances may vary due to product manufacturing method (foundry piece, machine-finished good).
Please contact us for the tolerance when it is not indicated in the dimensions.

1-7 Mechanical accuracy

The mechanical accuracies of the output shaft and mounting flange are shown below for SHA-Y series actuators:

SG/HP type unit: mm

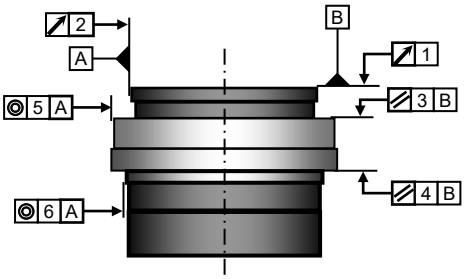
Accuracy items	SHA25Y	SHA32Y	SHA40Y	SHA58Y	SHA65Y
1. Output shaft surface runout	0.035 (0.020)	0.040 (0.020)	0.045	0.050	0.050
2. Deflection of output shaft	0.035	0.040	0.045	0.050	0.050
3. Parallelism between the output shaft end mounted surface	0.035	0.040	0.045	0.050	0.050
4. Parallelism between the output shaft end mounted surface	0.050	0.055	0.060	0.070	0.070
5. Concentricity between the output shaft and fitting part	0.035	0.040	0.045	0.050	0.050
6. Concentricity between the output shaft and fitting part	0.060	0.065	0.070	0.080	0.080

Note: All values are T.I.R. (Total Indicator Reading).
The values in parenthesis are those combined with the hollow planetary speed reducer HPF series for precision control.

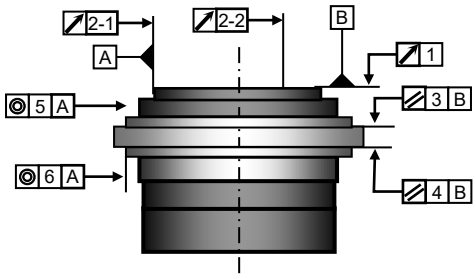
CG type unit: mm

Accuracy items	SHA25Y	SHA32Y	SHA40Y
1. Output shaft surface runout	0.010	0.010	0.010
2-1. Deflection of output shaft (Outside inlay)	0.010	0.010	0.010
2-2. Deflection of output shaft (Inside inlay)	0.015	0.015	0.015
3. Parallelism between the output shaft end mounted surface	0.030	0.035	0.035
4. Parallelism between the output shaft end mounted surface	0.040	0.045	0.045
5. Concentricity between the output shaft and fitting part	0.050	0.055	0.060
6. Concentricity between the output shaft and fitting part	0.060	0.065	0.070

Note: All values are T.I.R. (Total Indicator Reading).



SG/HP type



CG type

The measuring for the values are as follows:

1 Output shaft surface runout

The indicator on the fixed part measures the axial runout (maximum runout width) of the outermost circumference of output shaft of the output rotary unit per revolution.

2 Deflection of output shaft

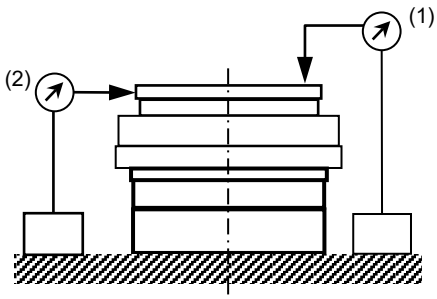
The indicator on the fixed part measures the radial runout (maximum runout width) of output shaft of the output rotary unit per revolution.

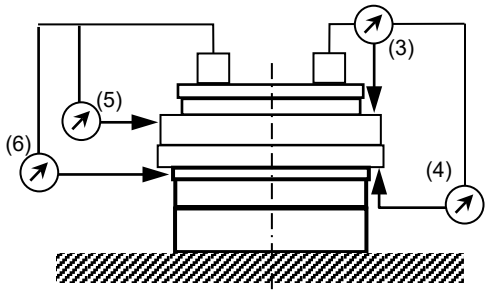
3,4 Parallelism between the output shaft and mounted surface

The indicator on the output rotary unit measures the axial runout (maximum runout width) of the outermost circumference of the mounting surface (both on the output shaft side and opposite side) of the output rotary unit per revolution.

5,6 Concentricity between the output shaft and fitting part

The indicator on the output rotary unit measures the radial runout (maximum runout width) of the fitting part (both on the output shaft side and opposite side) of the output rotary unit per revolution.

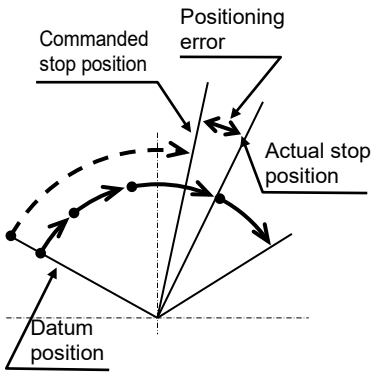




1-8 Positional accuracy

Uni-directional positional accuracy

The uni-directional positional accuracy means the maximum positional difference between the actual rotated angle from the datum position and its theoretical rotational angle in one revolution when series of positioning are performed in the same rotation direction. (Refer to JIS B-6201-1987.)
Since the SHA-Y series incorporates a speed reducer HarmonicDrive® or HPF for precision control, the impact of motor shaft positioning error becomes 1/multiple of reduction ratio.



The uni-directional positional accuracy is shown in the table below:

SG/HP type (Unit: Second)

Reduction ratio \ Model	SHA25Y	SHA32Y	SHA40Y	SHA58Y	SHA65Y
1:11	120	120	–	–	–
1:51	50	50	50	–	–
1:81 or more	40	40	40	40	40

CG type (Unit: Second)

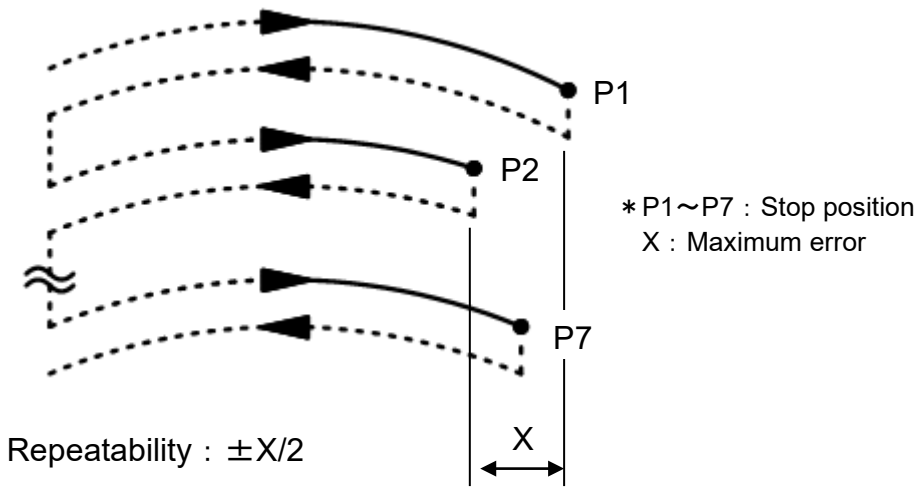
Reduction ratio \ Model	SHA25Y	SHA32Y	SHA40Y
1:50	50	40	40
1:80 or more	40	30	30

Repeatability (CG type)

For the "repeatability", the output shaft stop position is measured by performing positioning at a position 7 times in the same direction. This measurement is performed at 4 locations on the output shaft and the maximum error is found. The measurement value is expressed as an angle which is 1/2 the maximum error with ± attached.

CG type (Unit: Second)

Reduction ratio \ Model	SHA25Y	SHA32Y	SHA40Y
Ratio to full speed	±5	±4	±4

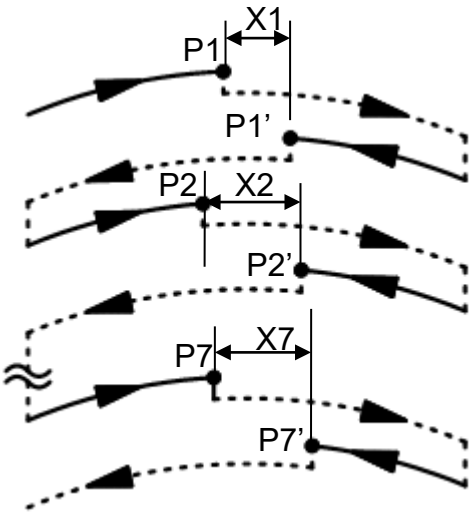


Reverse positional accuracy (CG type)

For the "reverse positional accuracy", the shaft is rotated beforehand in the forward (or reverse) direction and the stop position for that rotation is set as the reference position. An instruction is given to rotate the shaft in the same direction and from the stopped position, the same instruction is given in the reverse (or forward) direction and the difference between the stop position after this rotation and the reference position is measured. The average value from repeating this 7 times in each direction is shown and the maximum value measured at the 4 locations on the output shaft is shown.

CG type (Unit: Second)

Reduction ratio \ Model	SHA25Y	SHA32Y	SHA40Y
1:50	60	60	50
1:80 of more	25	25	20



∗P1～P7：Stop position after forward rotation
P1’～P7’：Stop position after reverse rotation
X1～X7：Difference between the stop positions after forward and reverse rotations

Reverse positional accuracy：|X1+X2+・・・+X7|/7

1-9 Detector specifications (Absolute encoder)

Absolute encoders installed in the SHA-Y series are a multi revolution-type absolute encoder. This encoder consists of a detector (17 bits) for detecting the position per motor shaft revolution, and a cumulative counter (16 bits) for detecting the number of revolutions.
This encoder constantly detects the absolute machine position and stores it by means of the backup battery, regardless of whether the power supply for the Servopack or external controller is ON or OFF. Accordingly, once the origin is detected when the machine is installed, originating is not required for subsequent power ON operations. This facilitates the recovery operation after a power failure or breakdown.
In addition, while the power is ON, the cumulative counter portion that detects the single revolution absolute position and the number of revolutions is a dual-redundant system in which a matching check is always performed on data, and this highly reliable design allows for encoder errors to be self-detected should they occur.
It is recommended that you replace the battery while the Servopack is receiving power.

Specifications

Type	Magnetic sensor/electronic battery backup type (Single rotation optic, multiple revolution magnetic sensor/electronic battery backup type)
Resolution per motor revolution	17 bits (2^{17}: 131072 pulses)
Maximum cumulative motor shaft revolutions	16 bits (2^{16}: 65536 revolutions cumulatively)
Maximum permissible motor shaft rotational speed	7000r/min *1
Safety/redundancy	・Check method in which two identical single revolution detectors are compared ・Check method in which two identical cumulative revolution counters are compared
Backup time by external battery	1 year (when power is not supplied) *2

*1: This is the rotation speed limit of the encoder and is different from the max. rotational speed of the motor.
*2: The value is obtained with the motor axis stopped. Frequent movement of the motor axis with no power supply would cause the external battery to drain quickly.

Resolution of output shaft

Encoder resolution		2^{17}（131072）					
Reduction ratio		1:11	1:51	1:81	1:101	1:121	1:161
Resolution of output shaft	**Pulse/rev**	1441792	6684672	10616832	13238272	15859712	21102592
Resolvable angle per pulse	**Sec.**	Approx. 0.9	Approx. 0.2	Approx. 0.12	Approx. 0.1	Approx. 0.082	Approx. 0.061
Reduction ratio		1:50	1:80	1:100	1:120	1:160	
Resolution of output shaft	**Pulse/rev**	6553600	10485760	13107200	15728640	20971520	
Resolvable angle per pulse	**Sec**	Approx. 0.2	Approx. 0.12	Approx. 0.1	Approx. 0.082	Approx. 0.062	

Absolute position data

[Absolute position] indicates the absolute position within one motor shaft revolution, while [multi revolution] indicates the number of motor revolutions. The position of the actuator output shaft is obtained by the following formula:
Position of actuator output shaft = (Absolute position + Multi revolution data x Encoder resolution) / Reduction ratio

Transfer of encoder data

Data is transferred via bi-directional communication in a normal condition while power is supplied. When the Servopack control power supply is turned OFF and the driver enters the battery backup mode, communication stops.

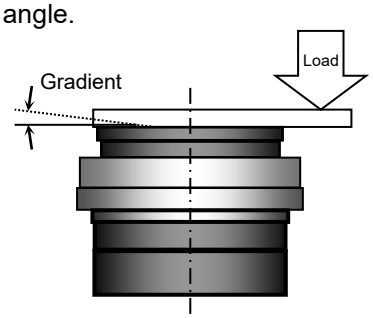
Output shaft single revolution absolute model (Option)

With the standard actuator, when it continues to rotate in just one direction, the absolute encoder eventually exceeds the number of revolutions that can be detected with multi-revolution detection and it becomes impossible to manage position information accurately.
With the output shaft single revolution absolute model, each time the output shaft turns through single revolution, the cumulative multi revolution counter is cleared to 0. This is how position information is accurately managed when the shaft continuously turns in just one direction.

1-10 Rigidity

Moment stiffness

The moment stiffness refers to the torsional stiffness when a moment load is applied to the output shaft of the actuator (shown in the figure).
For example, when a load is applied to the end of an arm attached on the output shaft of the actuator, the face of the output shaft of the actuator tilts in proportion to the moment load. The moment stiffness is expressed as the load/gradient angle.



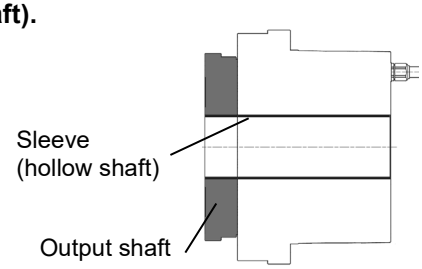
Item \ Model		SHA25Y		SHA32Y	
Reduction ratio		1:11	1: 50 or more	1:11	1: 50 or more
Moment stiffness	N·m/rad	37.9×10^4	39.2×10^4	86.1×10^4	100×10^4
	kgf·m/rad	38.7×10^3	40×10^3	87.9×10^3	102×10^3
	kgf·m/arc-min	11.3	11.6	25.7	29.6

Item \ Model		SHA40Y	SHA58Y	SHA65Y
Reduction ratio		1: 50 or more	1:81 or more	1:81 or more
Moment stiffness	N·m/rad	179×10^4	531×10^4	741×10^4
	kgf·m/rad	183×10^3	542×10^3	756×10^3
	kgf·m/arc-min	53.2	158	220

CAUTION

Do not apply torque, load or thrust to the sleeve (hollow shaft) directly.

The sleeve (hollow shaft) is adhered to the output rotary shaft. Accordingly, the adhered sleeve may be detached from the output rotary shaft if a torque or load is applied to the sleeve (hollow shaft).
Do not apply any torque, moment load or thrust load directly to the sleeve (hollow shaft).

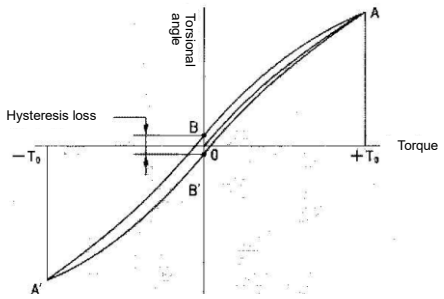


Torsional rigidity
(Speed ratio 50 or more: HarmonicDrive® speed reducer for precision control)

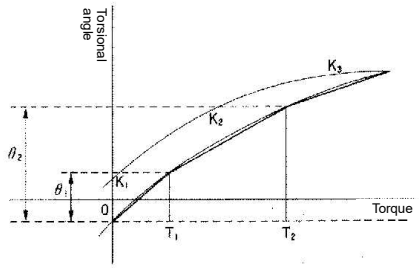
Caution

- The speed reducer uses (1) speed ratio 50 or more for the HarmonicDrive® speed reducer for precision control and (2) speed ratio 11 for the hollow planetary speed reducer for precision control HPF series. The structures of the speed reducer are different, so their rotation direction torsional stiffness are different. Refer to individual characteristics shown on the graphs and tables.

If a torque is applied to the output shaft of the actuator with the servo locked, the output shaft generates a torsional stress roughly in proportion to the torque.
The upper right figure shows the torsional angle of the output shaft when a torque starting from zero and increased to positive side [+T_0] and negative side [–T_0] is applied to the output shaft. This is called [torque vs. torsional angle] diagram, which typically follows a loop 0→A→B→A'→B'→A. The torsional rigidity of the SHA series actuator is expressed by the gradient of this [torque vs. torsional angle diagram] representing a spring constant (unit: N・m/rad).



As shown by lower right figure, this [torque vs. torsional angle] diagram is divided into three regions and the spring constants in these regions are expressed by K_1, K_2, and K_3, respectively.
K_1 : Spring constant for torque region 0 to T_1
K_2 : Spring constant for torque region T_1 to T_2
K_3 : Spring constant for torque region over T_2



The torsional angle for each region is expressed as follows: * φ : Torsional angle

- Range where torque T is T_1 or below: $\varphi = \dfrac{T}{K_1}$
- Range where torque T is T_1 to T_2: $\varphi = \theta_1 + \dfrac{T - T_1}{K_2}$
- Range where torque T is T_2 to T_3: $\varphi = \theta_2 + \dfrac{T - T_2}{K_3}$

The table below shows the averages of T_1 to T_3, K_1 to K_3, and θ_1 to θ_2 for each actuator.

Model		SHA25Y		SHA32Y		SHA40Y	
Reduction ratio		1:50 1:51	1:80 or more	1:50 1:51	1:80 or more	1:50 1:51	1:80 or more
T_1	N·m	14		29		54	
	kgf·m	1.4		3.0		5.5	
K_1	x10^4 N·m/rad	2.5	3.1	5.4	6.7	10	13
	kgf·m/arc-min	0.74	0.92	1.6	2.0	3.0	3.8
θ_1	x10^{-4} rad	5.5	4.4	5.5	4.4	5.2	4.1
	arc-min	1.9	1.5	1.9	1.5	1.8	1.4
T_2	N·m	48		108		196	
	kgf·m	4.9		11		20	
K_2	x10^4 N·m/rad	3.4	5.0	7.8	11	14	20
	kgf·m/arc-min	1.0	1.5	2.3	3.2	4.2	6.0
θ_2	x10^{-4} rad	15.7	11.1	15.7	11.6	15.4	11.1
	arc-min	5.4	3.8	3.4	4.0	5.3	3.8
K_3	x10^4 N·m/rad	4.4	5.7	9.8	12	18	23
	kgf·m/arc-min	1.3	1.7	2.9	3.7	5.3	6.8

Model		SHA58Y	SHA65Y
Reduction ratio		1:81 or more	1:81 or more
T_1	N·m	168	235
	kgf·m	17	24
K_1	x10^4 N·m/rad	40	54
	kgf·m/arc-min	12	16
θ_1	x10^{-4} rad	4.1	4.4
	arc-min	1.4	1.5
T_2	N·m	598	843
	kgf·m	61	86
K_2	x10^4 N·m/rad	61	88
	kgf·m/arc-min	18	26
θ_2	x10^{-4} rad	11.1	11.3
	arc-min	3.8	3.9
K_3	x10^4 N·m/rad	71	98
	kgf·m/arc-min	21	29

The table below shows reference torque values calculated for different torsional angle. (Unit: N·m)

Model	SHA25Y		SHA32Y		SHA40Y	
Reduction ratio	1:50 1:51	1:80 or more	1:50 1:51	1:80 or more	1:50 1:51	1:80 or more
2 arc-min	15	21	31	45	63	88
4 arc-min	35	51	77	108	144	208
6 arc-min	56	84	125	178	233	342

Model	SHA58Y	SHA65Y
Reduction ratio	1:81 or more	1:81 or more
2 arc-min	273	360
4 arc-min	636	876
6 arc-min	1050	1450

Torsional rigidity
(Speed ratio 11: hollow planetary speed reducer HPF series for precision control)

If a torque is applied to the output unit with the input and casing of the speed reducer are locked, the output unit generates a torsion in proportion to the torque. When the values for torque are gradually changed in sequence from (1) Rated output torque in the positive rotation direction→(2) zero→(3) Rated output torque in the negative rotation direction→(4) zero→(5) Rated output torque in the positive rotation direction, the values follow a loop (1)→(2)→(3)→(4)→(5) (returns to (1)) shown in Fig.1 [torque vs. torsional angle diagram].
The gradient of the region [Rated output torque] from [0.15 x rated output torque] is small, and the torsional stiffness of the HPF series is the average of this gradient. The gradient of the region [0.15 x rated output torque] from [zero torque] is large. This gradient is caused by semi-partial contact in the meshing region and uneven load distribution from light loads and so forth on the planet gears.

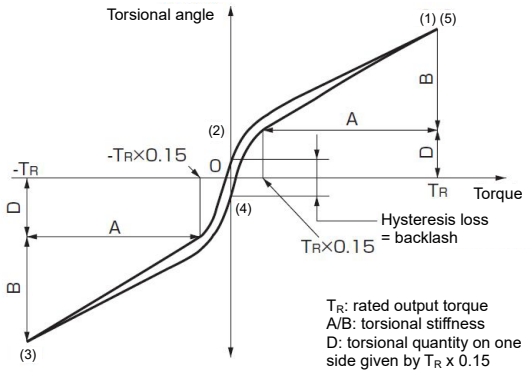
An explanation is provided below on how to calculate the total torsional quantity on one side from a no-load state after a load has been applied by the speed reducer.

$$\theta = D + \frac{T - TL}{\frac{A}{B}}$$

θ : total torsional quantity
D: torsional quantity on one side given by rated output torque x 0.15 torque
T: load torque
TL: rated output torque x 0.15 torque (= T_R x 0.15)
A/B: torsional stiffness

The zero torque part widths of (2) and (4) in the figure on the right [torque vs. torsional angle diagram] is called the hysteresis loss. For the HPF series, backlash is defined as hysteresis loss [rated output torque in the negative rotation direction] from [rated output torque in the positive rotation direction]. The HPF series has a backlash of less than 3 minutes (less than 1 minute with special products) with factory settings.

Fig. 1 Torque vs. torsional angle diagram

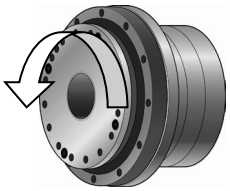


Item	Model • speed ratio	SHA25Y 11	SHA32Y 11
Backlash	arc-min	3	3
	10^{-4}rad	8.7	8.7
Rated torque (T_R)	N·m	21	44
Torsional quantity on one side given by T_R x 0.15 (D)	arc-min	2.0	1.7
	10^{-4}rad	5.8	4.9
Torsional stiffness (A/B)	kgf·m/arc-min	1.7	3.5
	x10^{-4}N·m/rad	5.70	11.7

1-11 Rotation direction

SG/HP type

As a default, the rotation direction is defined as counter-clockwise (CCW) rotation as viewed from the output shaft when a forward command is given from the Σ-7 Servopack.
This rotation direction can be changed with the Σ-7 Servopack parameter [Pn000] setting.



Counterclockwise rotation direction

Setting of [Pn000: Motor direction setting]

Set value	FWD command pulse	REV command pulse	Setting
n.□□□0	CCW (counterclockwise) direction	CW (clockwise) direction	Default
n.□□□1	CW (clockwise) direction	CCW (counterclockwise) direction	

CG type

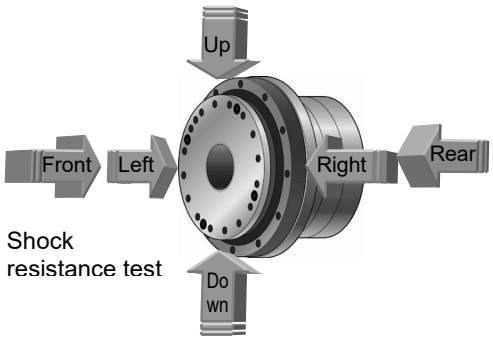
As a default, the rotation direction is defined as clockwise (CW) rotation as viewed from the output shaft when a forward command is given from the Σ-7 Servopack.
This rotation direction can be changed with the Σ-7 Servopack parameter [Pn000] setting.

Setting of [Pn000: Motor direction setting]

Set value	FWD command pulse	REV command pulse	Setting
n.□□□0	CW (clockwise) direction	CCW (counterclockwise) direction	Default
n.□□□1	CCW (counterclockwise) direction	CW (clockwise) direction	

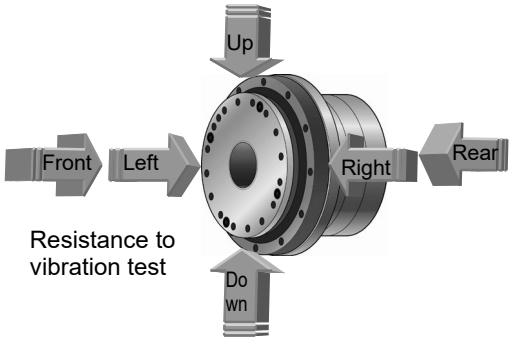
1-12 Shock resistance

The shock resistance of the actuator is as follows, and this value is the same in up/down, left/right and front/rear directions:
Impact acceleration: 300 m/s^2
In our shock resistance test, the actuator is tested 3 times in each direction. Actuator operation is not guaranteed in applications where impact exceeding the above value is constantly applied.



1-13 Resistance to vibration

The resistance to vibration of the actuator is as follows, and this value is the same in up/down, left/right and front/rear directions:
Vibration acceleration: 25 m/s^2 (frequency: 10 to 400Hz)
In our test, the actuator is tested for 2 hours in each direction at a vibration frequency sweep period of 10 minutes.



Resistance to vibration test

1-14 Operable range

The graph on the next page indicates the operable range when a SHA-Y series actuator (combined with Σ-7) is selected. For details, refer to [Chapter 2 Selection guidelines].

1. Continuous motion range

The range allows continuous operation for the actuator.

2. 50% duty motion range

This range indicates the torque rotation speed which is operable in the 50% duty operation (the ratio of operating time and delay time is 50:50).
Limit the operation cycle to a period of several minutes, and keep it within a range where the overload alarm of the Servopack does not sound.

3. Motion range during acceleration and deceleration

This range indicates the torque rotation speed which is operable momentarily. The range allows instantaneous operation like acceleration and deceleration, usually.
The continuous and 50% duty motion ranges in each graph are measured on the condition where the radiation plate specified in the graph is installed.

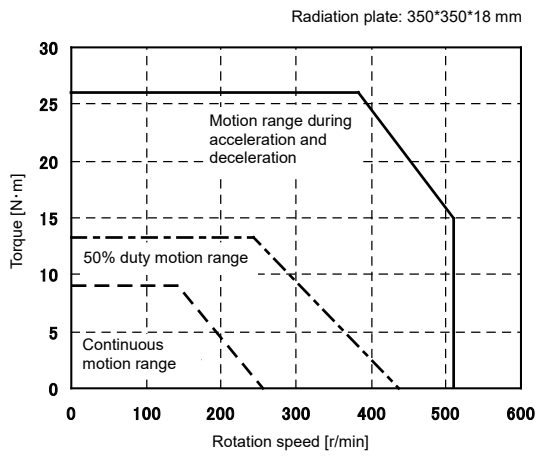
Caution

- When using the product at constant load or in one direction continuously, it may cause lubrication problems. Contact our sales office if the product will be used in this way.
- The continuous motion range and 50% duty motion range represent allowable ranges where the actuator installed on a specified aluminum radiation plate is operated under natural air cooling. If the radiation area of the mounting member is small or heat conduction of the material is poor, adjust the operating conditions to keep the rise in the actuator's ambient temperature to 40 K or less as a guide.

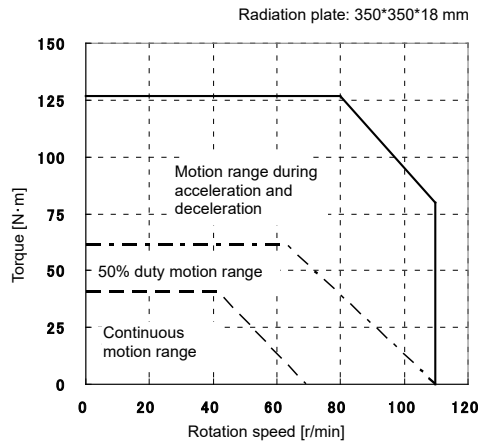
SG/HP type

SHA25Y (Values are the same for both 3-phase and single-phase.)

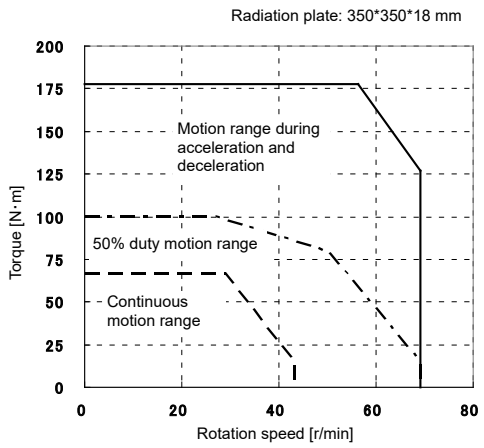
■SHA25Y11HP



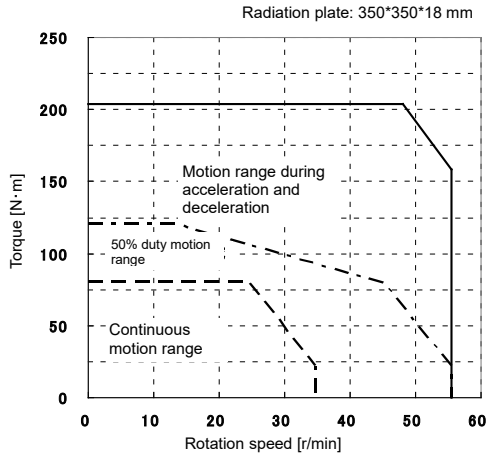
■SHA25Y51SG



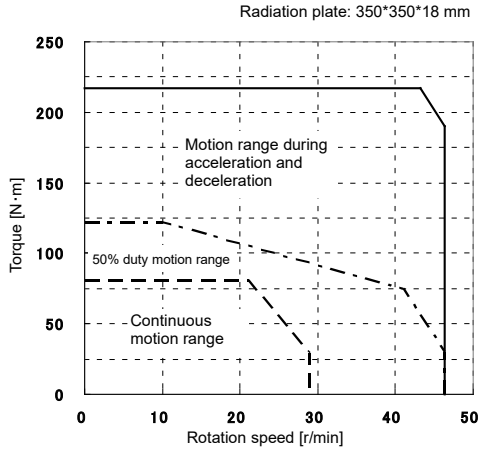
■SHA25Y81SG



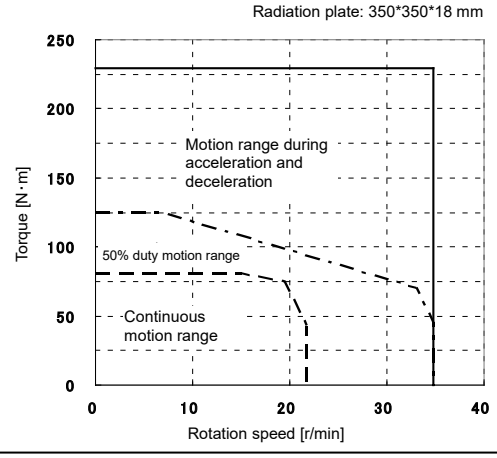
■SHA25Y101SG



■SHA25Y121SG



■SHA25Y161SG



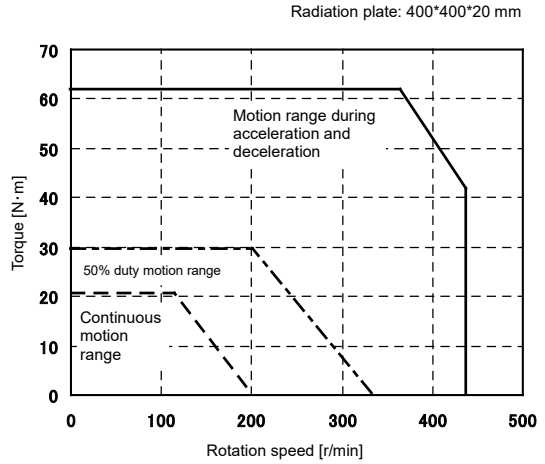
Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).

Note2: Typical values of 200 VAC for both 3-phase and single-phase.

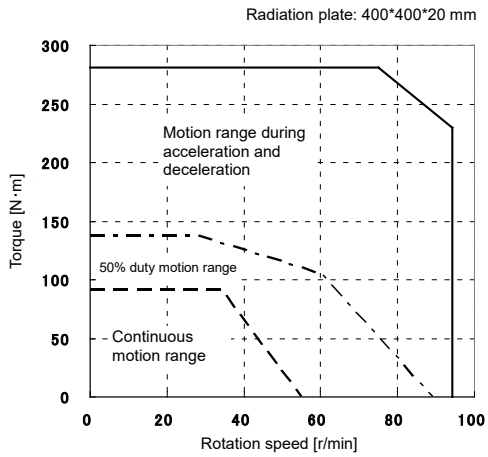
SG/HP type

SHA32Y (Values are the same for both 3-phase and single-phase.)

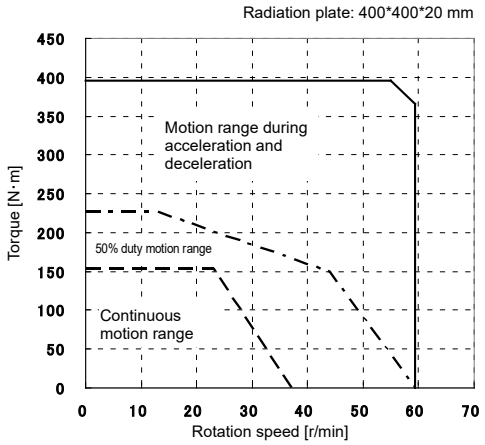
■SHA32Y11HP



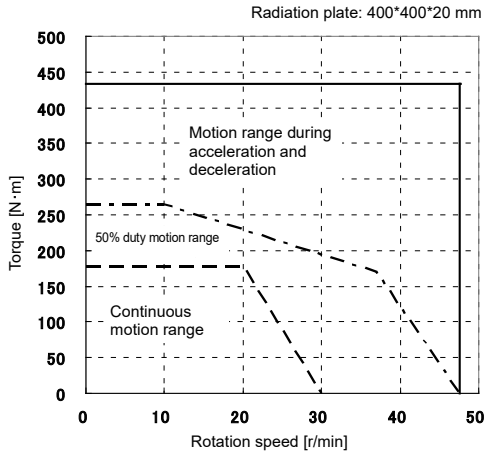
■SHA32Y51SG



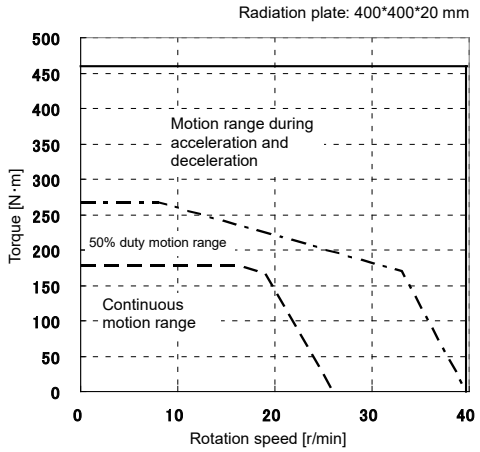
■SHA32Y81SG



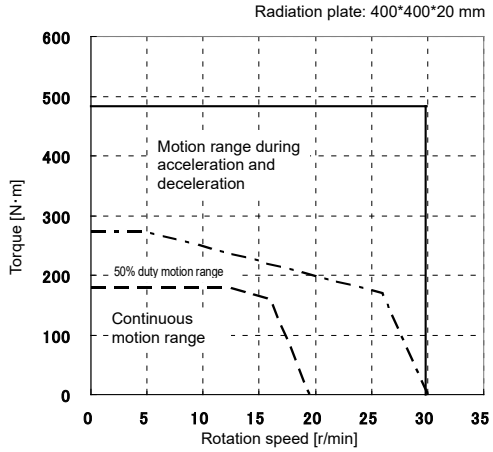
■SHA32Y101SG



■SHA32Y121SG



■SHA32Y161 SG



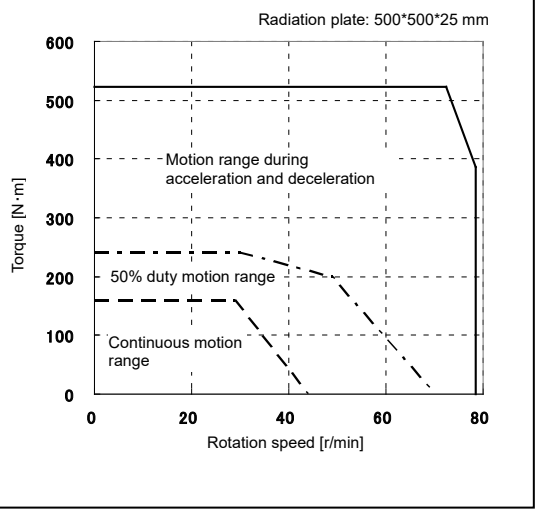
Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).

Note2: Typical values of 200 VAC for both 3-phase and single-phase.

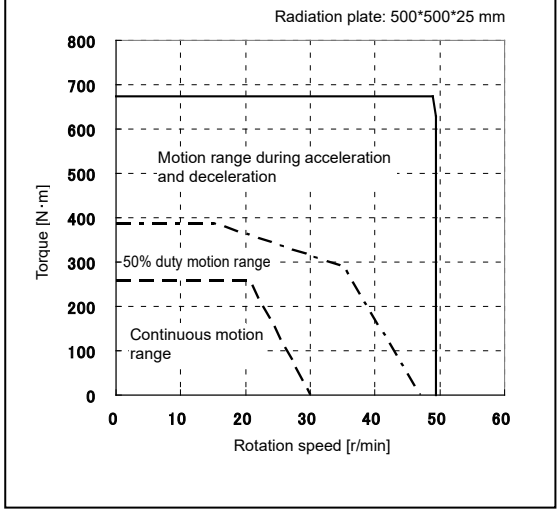
SG type

SHA40Y

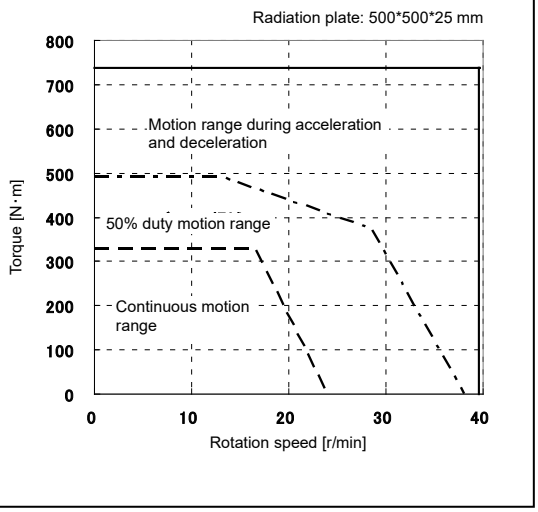
■SHA40Y51SG



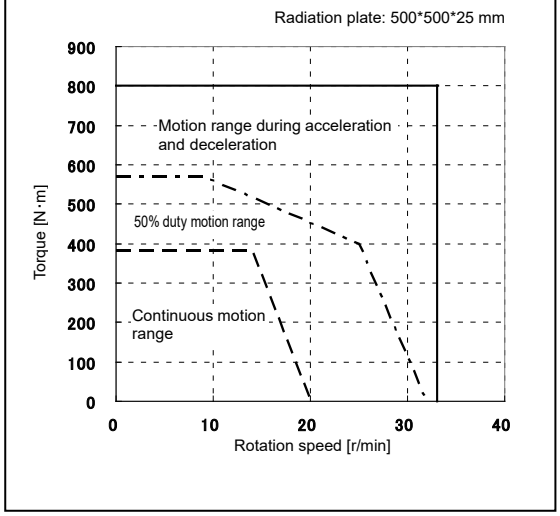
■SHA40Y81SG



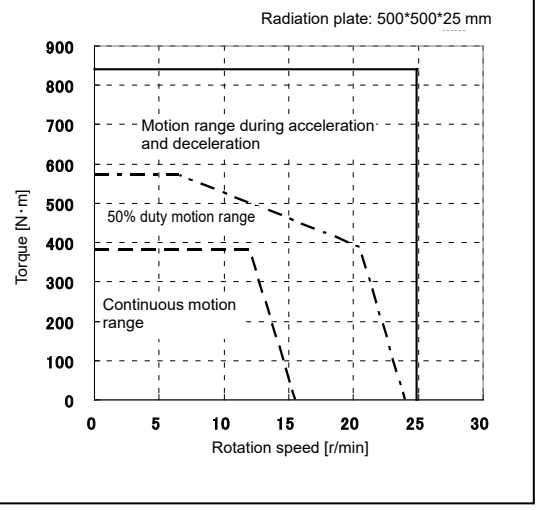
■SHA40Y101SG



■SHA40Y121SG/HA-8



■SHA40Y161SG



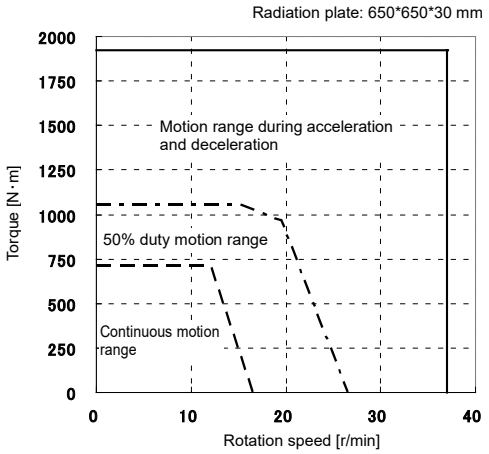
Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).

Note2: Typical values of 3-phase 200 VAC.

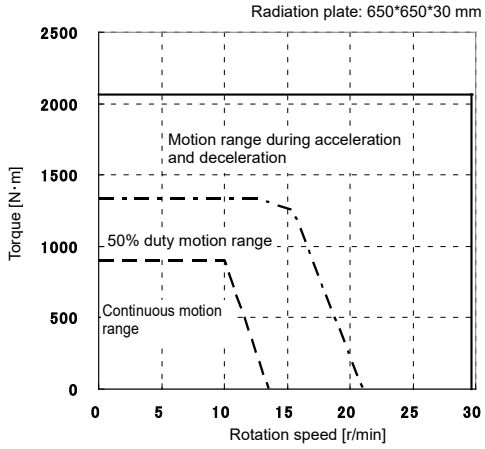
SG type

SHA58Y

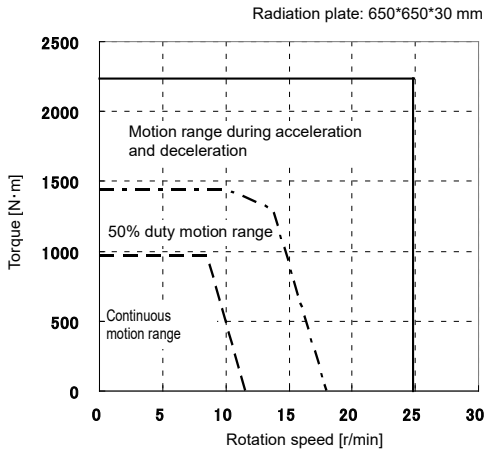
■SHA58Y81SG



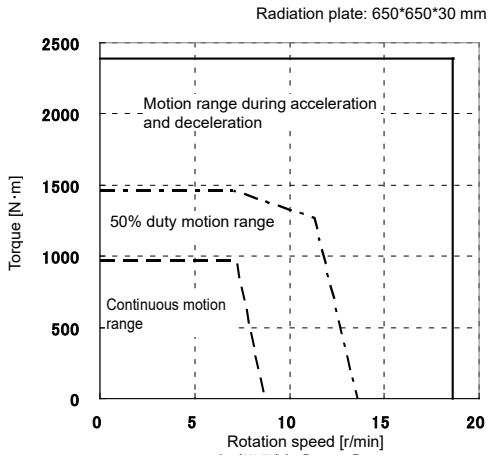
■SHA58Y101SG



■SHA58Y121SG



■SHA58Y161SG

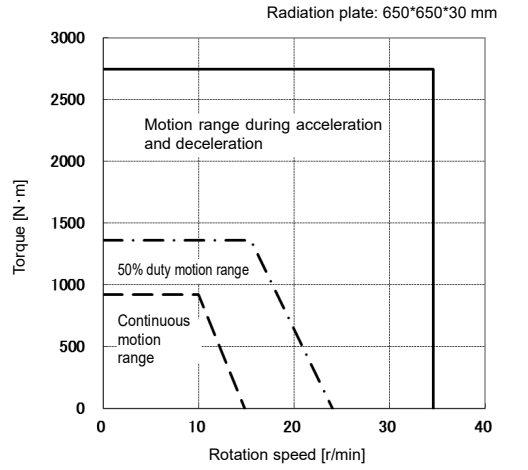


Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).
Note2: Typical values of 3-phase 200 VAC.

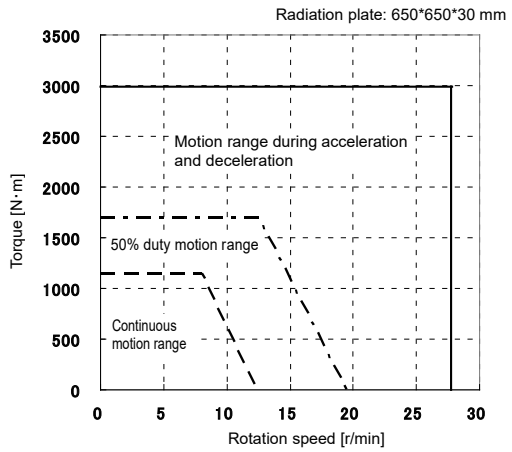
SG type

SHA65Y

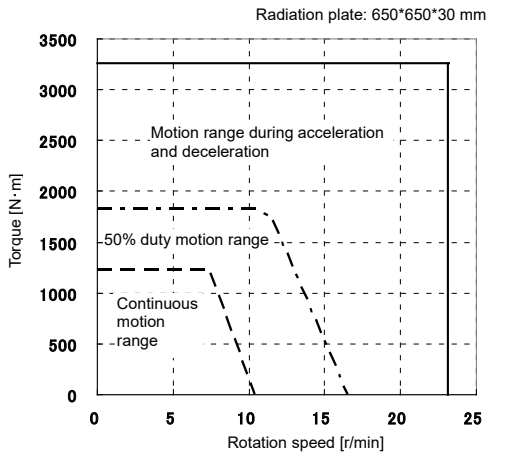
■SHA65Y81SG



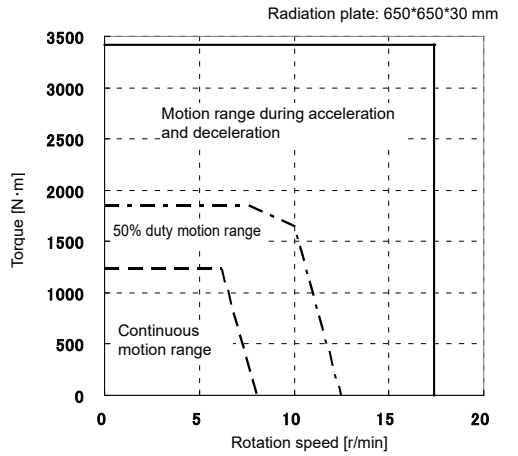
■SHA65Y101SG



■SHA65Y121SG



■SHA65Y161SG

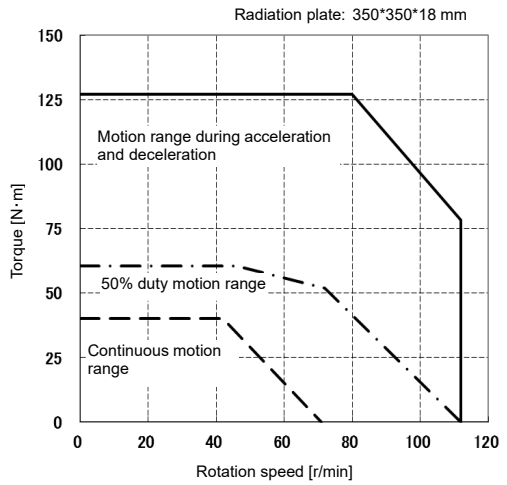


Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).
Note2: Typical values of 3-phase 200 VAC.

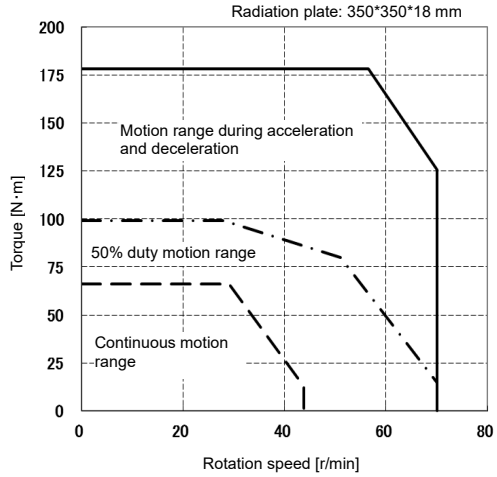
CG type

SHA25Y (Values are the same for both 3-phase and single-phase.)

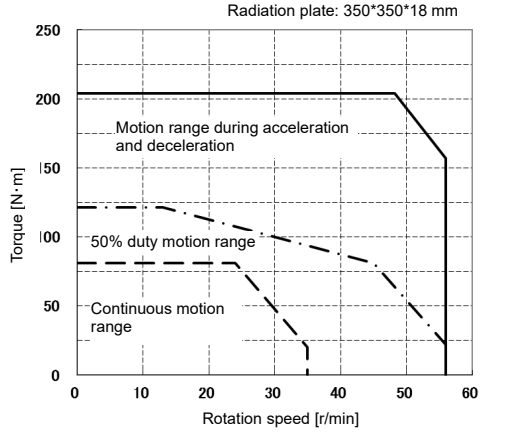
■SHA25Y50CG



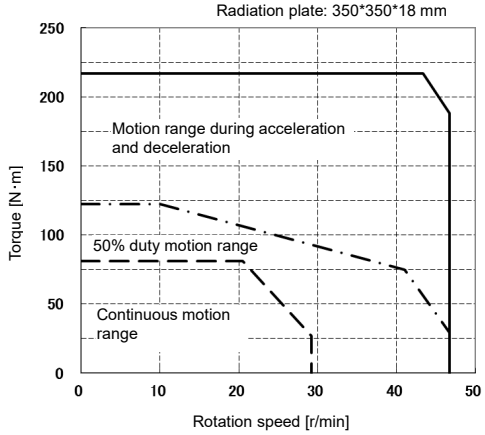
■SHA25Y80CG



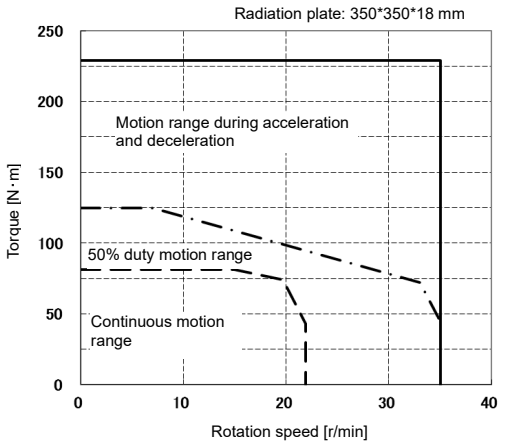
■SHA25Y100CG



■SHA25Y120CG



■SHA25Y160CG



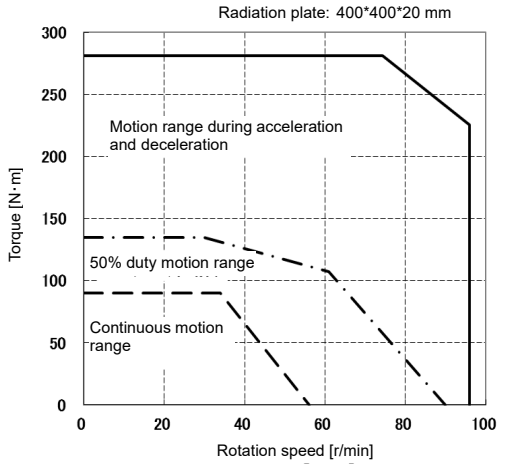
Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).

Note2: Typical values of 200 VAC for both 3-phase and single-phase.

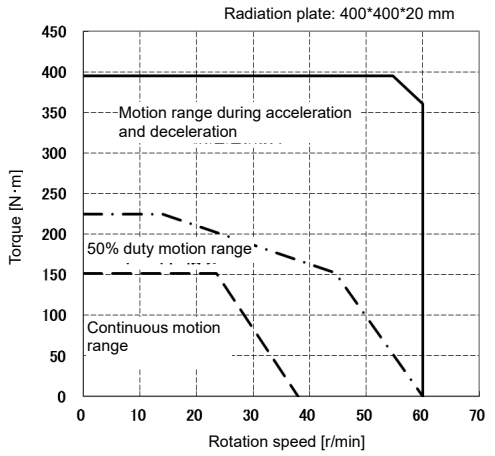
CG type

SHA32Y (Values are the same for both 3-phase and single-phase.)

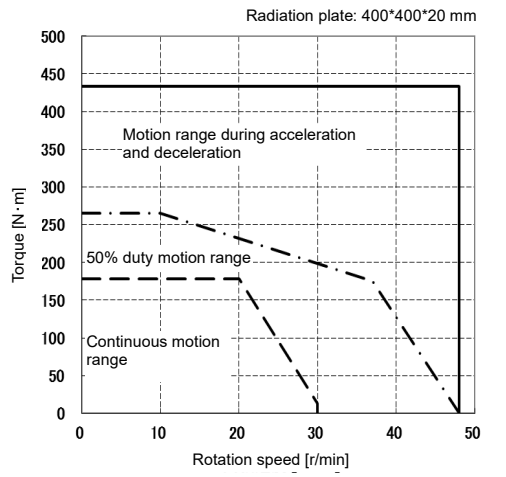
■SHA32Y50CG



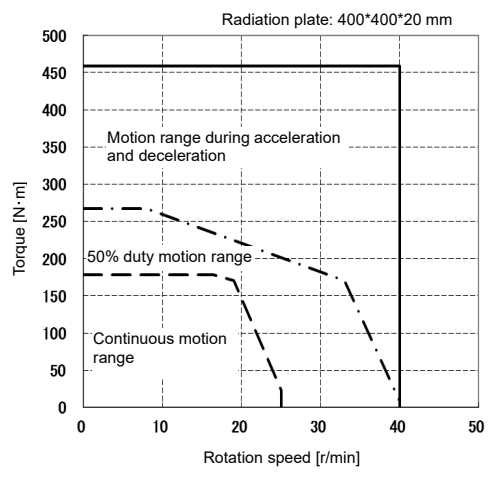
■SHA32Y80CG



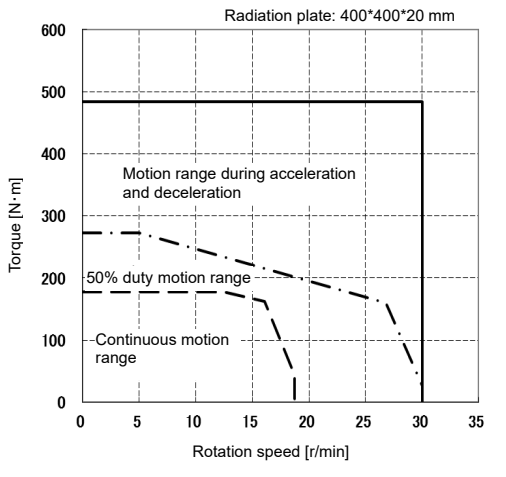
■SHA32Y100CG



■SHA32Y120CG



■SHA32Y160CG



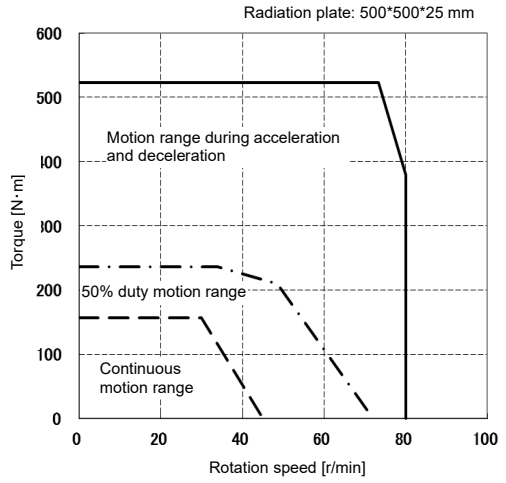
Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).

Note2: Typical values of 200 VAC for both 3-phase and single-phase.

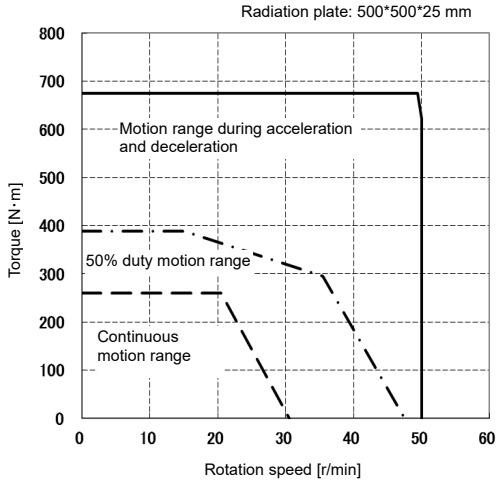
CG type

SHA40Y

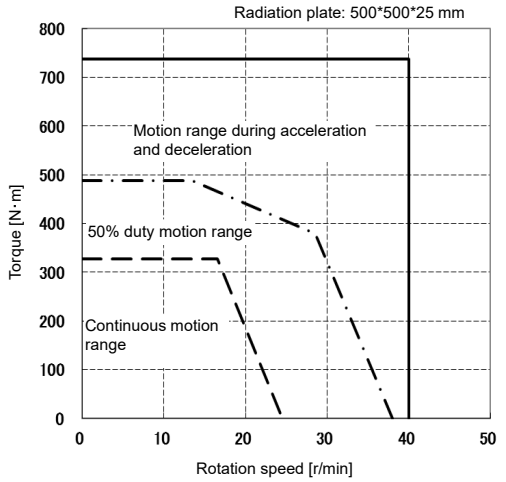
■SHA40Y50CG



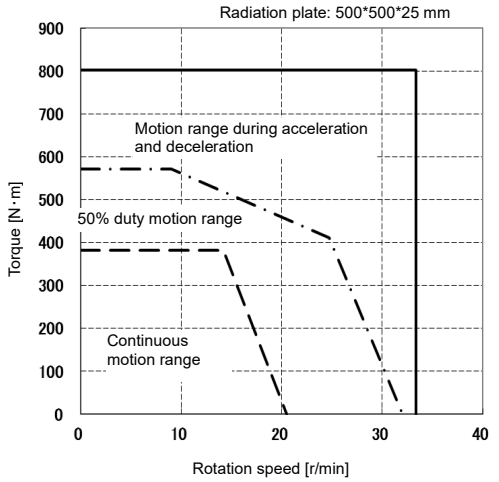
■SHA40Y80CG



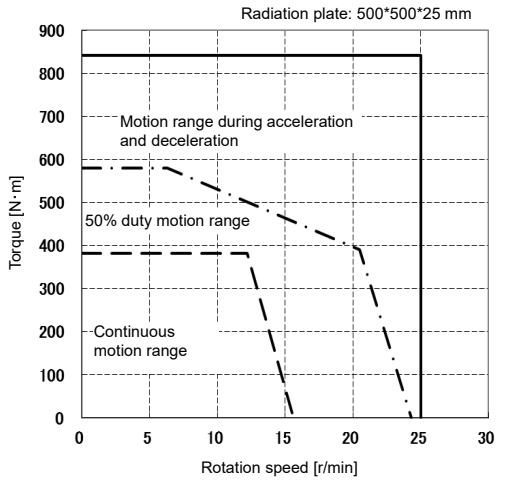
■SHA40Y100CG



■SHA40Y120CG



■SHA40Y160CG



Note1: Values in graphs are measured with aluminum radiation plates installed (indicated at the top right corners of the graphs).
Note2: Typical values of 3-phase 200 VAC.

1-15 Cable specifications

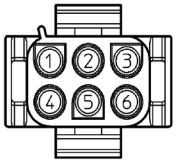
The following tables show specifications of the motor and encoder cables of the SHA-Y series actuators.

Motor cable specifications

- Model Nos 25, 32, 40

Pin number	Color	Name	
		Without brake	With brake
1	Red	Motor phase-U	Motor phase-U
2	White	Motor phase-V	Motor phase-V
3	Black	Motor phase-W	Motor phase-W
4	Green/yellow	PE	PE
5	Blue	No connection	Brake
6	Yellow	No connection	Brake

- Connector pin layout



Connector model: 350715-1
Pin model:

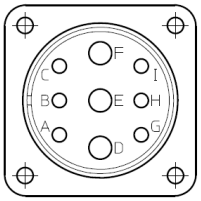
	Model No. 25	Model Nos 32, 40
Motor UVW	350690-1	350547-1
Brake	350690-1	350690-1
Motor PE	350669-1	350669-1

by TE Connectivity(AMP)

- Model Nos 58, 65

Pin number	Name		Color (Extension cables)
	Without brake	With brake	
A	No connection	Brake	Blue
B	No connection	Brake	Yellow
C	No connection	No connection	—
D	Motor phase-U	Motor phase-U	Red
E	Motor phase-V	Motor phase-V	White
F	Motor phase-W	Motor phase-W	Black
G	PE	PE	Green/yellow
H	PE	PE	—
I	No connection	No connection	—

- Connector pin layout



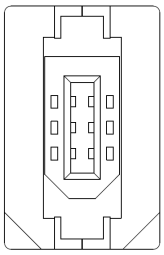
Connector model: CE05-2A24-11PGHS-D (by DDK)

Encoder cable specifications

- Model Nos 25, 32, 40

Pin number	Signal name	Remarks
1	PG5V	Power supply input +5V
2	PG0V	Power supply input 0V (GND)
3	BAT(+)	Battery power supply
4	BAT(-)	Battery power supply ground
5	PS	Serial signal differential output (+)
6	/PS	Serial signal differential output (-)
Shell	FG	-

- Connector pin layout

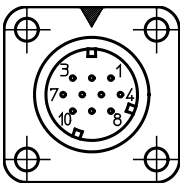


Connector model: 55100-0670
by Molex

- Model Nos 58, 65

Pin number	Signal name	Remarks
1	PS	Serial signal differential output (+)
2	/PS	Serial signal differential output (-)
3	-	
4	PG5V	Power supply input +5V
5	BAT(-)	Battery power supply ground
6	BAT(+)	Battery power supply
7	-	
8	-	
9	PG0V	Power supply input 0V (GND)
10	FG	

- Connector pin layout



Connector model: CM10-R10P-D(D7) (by DDK)

Chapter 2

Selection guidelines

This chapter explains how to select a proper SHA-Y series actuator.

2-1 SHA-Y series selection ····· 2-1
2-2 Change in load inertia moment ····· 2-5
2-3 Verifying and examining load weights ····· 2-6
2-4 Examining operating status ····· 2-10

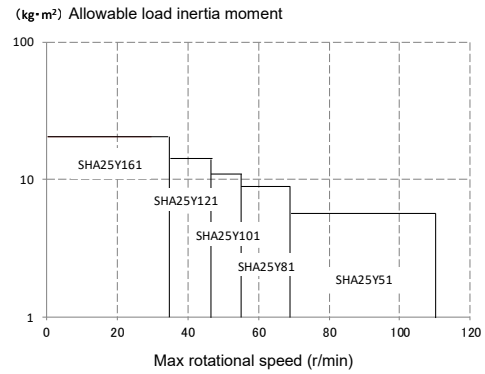
2-1 SHA-Y series selection

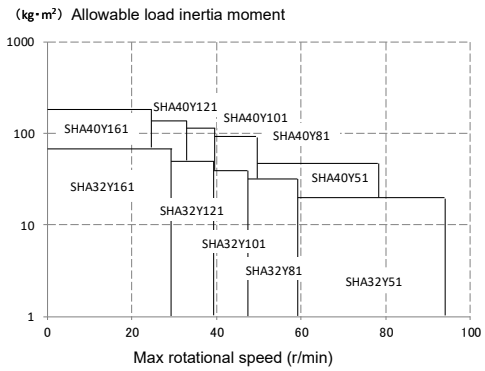
Allowable load inertia moment

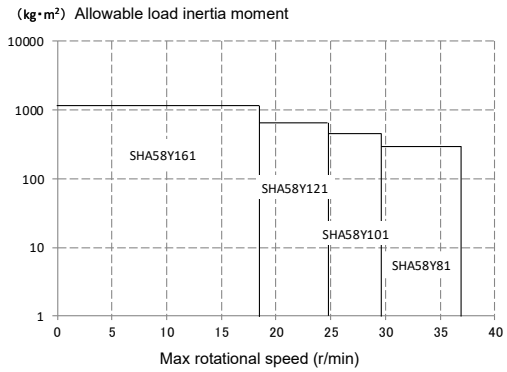
To achieve high accuracy and performance, select a SHA-Y series actuator where the allowable load inertia moment specified for the applicable model No. is not exceeded.
Note that the allowable values in the table below should be referenced if you wish to shorten the transient vibration period during positioning or operate the actuator at a constant speed in a stable manner.
The operation is possible with the allowable value exceeded if the actuator is accelerated/decelerated gradually, commands given from the host to the Servopack are adjusted, or the Servopack's vibration suppression function is used.

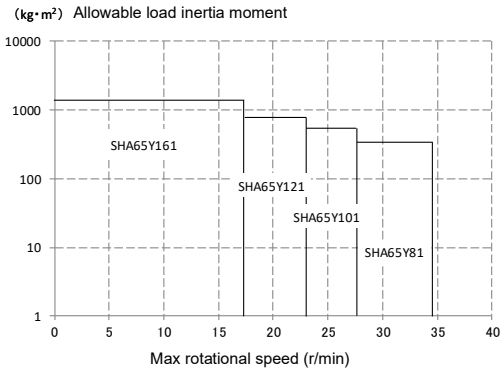
Refer to [A-2 Calculating inertia moment] (P5-3) for the calculation of inertia moment.

SG type

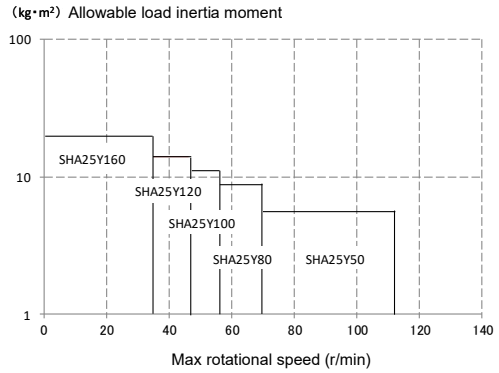


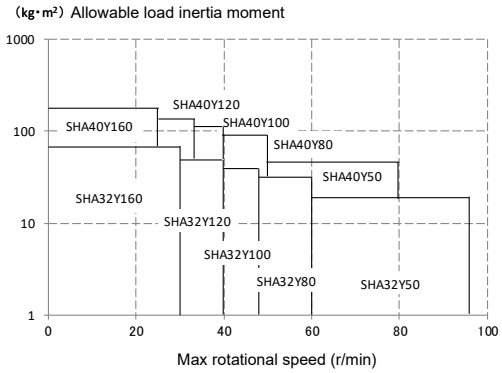






CG type





When temporarily selecting an actuator, make certain that the inertia moment and max. rotational speed do not exceed the allowable values shown in the table on the following page.
When a load generating a large inertia moment is operated frequently, a greater regenerative energy will be produced during braking. If the produced regenerative energy exceeds the absorption capacity of the built-in regenerative resistor of the Servopack, an additional regenerative resistor and dynamic brake resistor must be connected externally to the driver.

SG/HP type

Actuator model		SHA25Y					
		11	51	81	101	121	161
Reduction ratio		1:11	1:51	1:81	1:101	1:121	1:161
Max. rotational speed	(r/min)	509.1	109.8	69.1	55.4	46.3	34.8
Actuator inertia moment (without brake)	kg·m²	0.029	0.56	1.4	2.2	3.2	5.6
	kgf·cm·s²	0.30	5.7	14	22	32	57
Actuator inertia moment (with brake)	kg·m²	0.034	0.66	1.7	2.6	3.7	6.6
	kgf·cm·s²	0.35	6.7	17	26	38	67
Allowable load inertia moment (without external resistors)*1	kg·m²	0.22	4.4	8.8	11	14	20
	kgf·cm·s²	2.2	45	90	112	144	201
Allowable load inertia moment (with external resistors)*2	kg·m²	0.27	5.6	-	-	-	-
	kgf·cm·s²	2.8	57	-	-	-	-

Actuator model		SHA32Y					
		11	51	81	101	121	161
Reduction ratio		1:11	1:51	1:81	1:101	1:121	1:161
Max. rotational speed	(r/min)	436.4	94.1	59.3	47.5	39.7	29.8
Actuator inertia moment (without brake)	kg·m²	0.091	2.0	5.1	8.0	11	20
	kgf·cm·s²	0.93	21	52	81	117	207
Actuator inertia moment (with brake)	kg·m²	0.11	2.3	5.9	9.2	13	23
	kgf·cm·s²	1.1	24	60	94	135	238
Allowable load inertia moment (without external resistors)*1	kg·m²	0.54	11	26	37	50	70
	kgf·cm·s²	5.5	110	260	380	510	710
Allowable load inertia moment (with external resistors)*2	kg·m²	0.93	19	32	40	-	-
	kgf·cm·s²	9.5	190	320	400	-	-

Actuator model		SHA40Y					SHA58Y			
		51	81	101	121	161	81	101	121	161
Reduction ratio		1:51	1:81	1:101	1:121	1:161	1:81	1:101	1:121	1:161
Max. rotational speed	(r/min)	78.4	49.4	39.6	33.1	24.8	37.0	29.7	24.8	18.6
Actuator inertia moment (without brake)	kg·m²	5.0	13	20	28	50	96	149	214	379
	kgf·cm·s²	51	130	202	290	513	980	1520	2180	3870
Actuator inertia moment (with brake)	kg·m²	6.1	15	24	34	61	106	165	237	420
	kgf·cm·s²	62	157	244	350	619	1090	1690	2420	4290
Allowable load inertia moment (without external resistors)*1	kg·m²	21	50	76	107	182	170	270	380	660
	kgf·cm·s²	210	510	780	1090	1860	1790	2800	4000	6700
Allowable load inertia moment (with external resistors)*2	kg·m²	46	92	114	137	-	290	450	640	1140
	kgf·cm·s²	470	930	1170	1400	-	2900	4600	6500	11600

*1: Allowable value with the regenerative resistor built in the Servopack
*2: Allowable value with the added external regenerative resistor and dynamic brake resistor

Actuator model		SHA65Y			
		81	101	121	161
Reduction ratio		1:81	1:101	1:121	1:161
Max. rotational speed	(r/min)	34.6	27.7	23.1	17.4
Actuator inertia moment (without brake)	kg·m²	110	171	245	433
	kgf·cm·s²	1120	1740	2500	4420
Actuator inertia moment (with brake)	kg·m²	120	187	268	475
	kgf·cm·s²	1230	1910	2740	4850
Allowable load inertia moment (without external resistors)*1	kg·m²	170	270	380	650
	kgf·cm·s²	1760	2700	4000	6600
Allowable load inertia moment (with external resistors)*2	kg·m²	360	560	810	1420
	kgf·cm·s²	3700	5700	8200	14500

CG type

Actuator model		SHA25Y					SHA32Y				
		50	80	100	120	160	50	80	100	120	160
Reduction ratio		1:50	1:80	1:100	1:120	1:160	1:50	1:80	1:100	1:120	1:160
Max. rotational speed	(r/min)	112	70	56	46.7	35	96	60	48	40	30
Actuator inertia moment (without brake)	kg·m²	0.50	1.3	2.0	2.9	5.1	1.7	4.3	6.7	9.7	17
	kgf·cm·s²	5.1	13	20	29	52	17	44	68	99	175
Actuator inertia moment (with brake)	kg·m²	0.60	1.5	2.4	3.4	6.1	2.0	5.1	7.9	11	20
	kgf·cm·s²	6.1	16	24	35	62	20	52	81	116	207
Allowable load inertia moment (without external resistors)*1	kg·m²	4.4	8.8	11	14	20	11	26	37	50	70
	kgf·cm·s²	45	90	112	144	201	110	260	380	510	710
Allowable load inertia moment (with external resistors)*2	kg·m²	5.6	-	-	-	-	19	32	40	-	-
	kgf·cm·s²	57	-	-	-	-	190	320	400	-	-

Actuator model		SHA40Y				
		50	80	100	120	160
Reduction ratio		1:50	1:80	1:100	1:120	1:160
Max. rotational speed	(r/min)	80	50	40	33.3	25
Actuator inertia moment (without brake)	kg·m²	4.8	12	19	27	49
	kgf·cm·s²	49	124	194	280	497
Actuator inertia moment (with brake)	kg·m²	5.8	15	23	33	59
	kgf·cm·s²	59	150	235	338	601
Allowable load inertia moment (without external resistors)*1	kg·m²	21	50	76	107	182
	kgf·cm·s²	210	510	780	1090	1860
Allowable load inertia moment (with external resistors)*2	kg·m²	46	92	114	137	-
	kgf·cm·s²	470	930	1170	1400	-

*1: Allowable value with the regenerative resistor built in the Servopack
*2: Allowable value with the added external regenerative resistor and dynamic brake resistor

2-2 Change in load inertia moment

For the SHA-Y series combined with the high reduction ratio of the HarmonicDrive®, the effects of change in load inertia moment on the servo performance are minimal. In comparison to direct servo drive mechanisms, therefore, this benefit allows the load to be driven with a better servo response.
For example, assume that the load inertia moment increases to N-times. The total inertia moment converted to motor shaft which has an effect on servo response is as follows:
The symbols in the formulas are:

J_S: Total inertia moment converted to motor shaft
J_M: Inertia moment of motor
R: Reduction ratio of SHA-Y series actuator
L: Ratio of load inertia moment to inertia moment of motor
N: Rate of change in load inertia moment

- Direct drive

Before: $J_S = J_M(1+L)$ After: $J_S' = J_M(1+NL)$ Ratio: $Js'/Js = \frac{1+NL}{1+L}$

- Driven by SHA-Y series

Before: $J_S = J_M\left(1+\frac{L}{R^2}\right)$ After: $J_S' = J_M\left(1+\frac{NL}{R^2}\right)$ Ratio: $Js'/Js = \frac{1+NL/R^2}{1+L/R^2}$

With the SHA-Y series, the value of R increases from 50 to 161, which means that the value increases substantially from $R^2 = 2500$ to $R^2 = 25921$. Then the ratio is Js'/Js ≒ 1. This means that SHA-Y drive systems are hardly affected by the load variation.
Therefore, it is not necessary to take change in load inertia moment into consideration when selecting a SHA-Y series actuator or setting up the initial Servopack parameters.

2-3 Verifying and examining load weights

The SHA-Y series actuator incorporates a precise cross roller bearing for directly supporting an external load (output flange). To demonstrate the full ability of the actuator, verify the maximum load moment load as well as the life and static safety coefficient of the cross roller bearing.

Checking procedure

1 Verifying the maximum load moment load (Mmax)

Calculate the maximum load moment load (M*max*).
↓
Verify the maximum load moment load (M*max*) is less than or equal to the permissible moment load (Mc).

2 Verifying life

Calculate the average radial load (Fr*av*) and average axial load (Fa*av*).
↓
Calculate the radial load coefficient (X) and the axial load coefficient (Y).
↓
Calculate the life of the bearing and verify the life is allowable.

3 Verifying the static safety coefficient

Calculate the static equivalent radial load (Po).
↓
Verify the static safety coefficient (fs).

Specifications of the main roller bearing

The following table shows the specifications of the main roller bearings built in SHA-Y actuators.
Table 1: Specifications of the main roller bearings

Model \ Item	Circular pitch of the roller (dp)	Offset amount (R)	Basic dynamic rated load (C)	Basic static rated load (Co)	Permissible moment load (Mc)	Moment stiffness (Km)
	mm	mm	kN	kN	N·m	x10^4 N·m/rad
SHA25Y-SG	85	27.6	21.8	35.8	258	39.2
SHA25Y-CG	85	21.6	21.8	35.8	258	39.2
SHA25Y-HP	85	15.3	11.4	20.3	410	37.9
SHA32Y-SG	111	34.9	38.2	65.4	580	100
SHA32Y-CG	111	25.4	38.2	65.4	580	100
SHA32Y-HP	111.5	15	22.5	39.9	932	86.1
SHA40Y-SG	133	44	43.3	81.6	849	179
SHA40Y-CG	133	29.5	43.3	81.6	849	179
SHA58Y-SG	195	62.2	87.4	171	2180	531
SHA65Y-SG	218	69	130	223	2740	741

Maximum load moment load

The formula below shows how to calculate the maximum load moment load (M*max*).
Verify that the maximum load moment load (M*max*) is less than or equal to the permissible moment load (Mc).

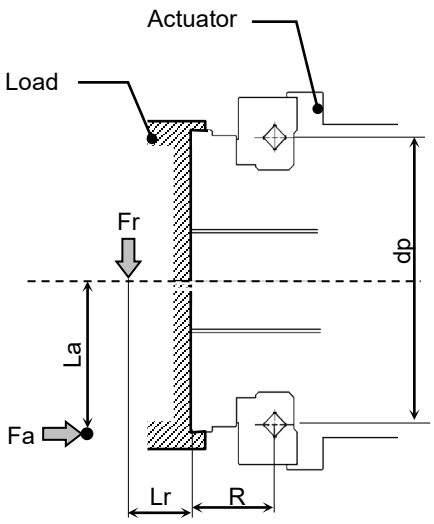


Fig. 1: External load action

◆ **Formula (1): Maximum load moment load**

$$M\ max = \frac{Fr\,max \cdot (Lr + R) + Fa\,max \cdot La}{1000}$$

Symbols used in the formula

M*max*	Maximum load moment load	N·m	
Fr*max*	Max. radial load	N	Refer to Fig.1.
Fa*max*	Max. axial load	N	Refer to Fig.1.
Lr ,La	————	mm	Refer to Fig.1.
R	Offset amount	mm	Refer to Fig.1 and Table 1.

Verifying life

Calculating average loads (average radial and axial loads, average output rotational speed)

When the radial and/or axial loads vary during motion, calculate and verify the life of the cross roller bearing converting the loads to their average values.

◆ **Formula (2): Average radial load (Fr*av*)**

$$Fr_{av} = \sqrt[10/3]{\frac{n_1 t_1 |Fr_1|^{10/3} + n_2 t_2 |Fr_2|^{10/3} \cdots n_n t_n |Fr_n|^{10/3}}{n_1 t_1 + n_2 t_2 + \cdots + n_n t_n}}$$

The maximum radial load in section t_1 is given by Fr_1, while the maximum radial load in section t_3 is given by Fr_3.

◆ **Formula (3): Average axial load (Fa*av*)**

$$Fa_{av} = \sqrt[10/3]{\frac{n_1 t_1 |Fa_1|^{10/3} + n_2 t_2 |Fa_2|^{10/3} \cdots n_n t_n |Fa_n|^{10/3}}{n_1 t_1 + n_2 t_2 + \cdots + n_n t_n}}$$

The maximum axial load in section t_1 is given by Fa_1, while the maximum axial load in section t_3 is given by Fa_3.

◆ **Formula (4): Average output rotational speed (N*av*)**

$$N_{av} = \frac{n_1 t_1 + n_2 t_2 + \cdots + n_n t_n}{t_1 + t_2 + \cdots + t_n}$$

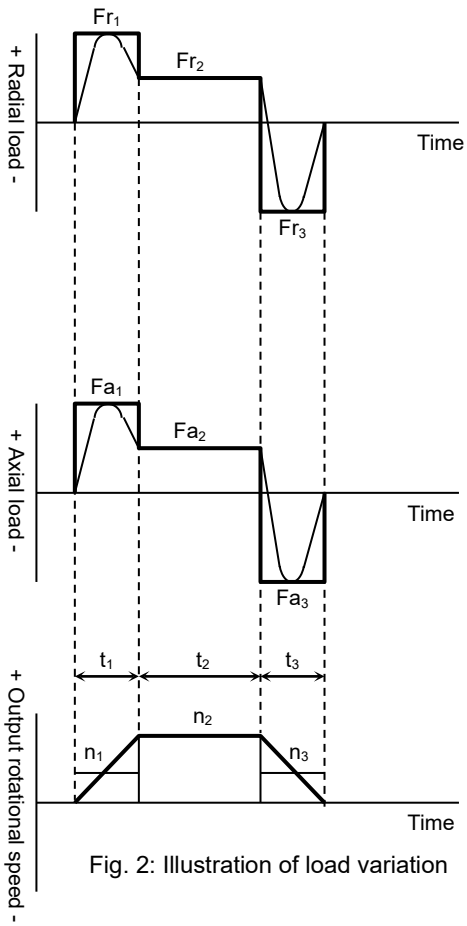


Fig. 2: Illustration of load variation

Radial load coefficient and axial load coefficient

Determine the values of radial load coefficient (X) and axial load coefficient (Y) based on conditional judgment according to formula (5).

Table 2: Radial load coefficient (X), axial load coefficient (Y)

◆ Formula (5)	X	Y
$\dfrac{Fa_{av}}{Fr_{av}+2(Fr_{av}(Lr+R)+Fa_{av}\cdot La)/dp} \le 1.5$	1	0.45
$\dfrac{Fa_{av}}{Fr_{av}+2(Fr_{av}(Lr+R)+Fa_{av}\cdot La)/dp} > 1.5$	0.67	0.67

Symbols used in the formulas

Fr_{av}	Average radial load	N	Refer to the average load.
Fa_{av}	Average axial load	N	Refer to the average load.
Lr ,La	————	mm	Refer to Fig.1.
R	Offset amount	mm	Refer to Fig.1 and Table 1.
dp	Pitch circle diameter of a roller	mm	Refer to Fig.1 and Table 1.

Dynamic equivalent radial load

◆ **Formula (6): Dynamic equivalent radial load**

$$Pc = X\cdot\left(Fr_{av}+\frac{2(Fr_{av}(Lr+R)+Fa_{av}\cdot La)}{dp}\right)+Y\cdot Fa_{av}$$

Symbols used in the formulas

Pc	Dynamic equivalent radial load	N	
Fr_{av}	Average radial load	N	Obtained by formula (2).
Fa_{av}	Average axial load	N	Obtained by formula (3).
dp	Pitch circle diameter of a roller	mm	Refer to Table 1.
X	Radial load coefficient	—	Refer to Table 2.
Y	Axial load coefficient	—	Refer to Table 2.
Lr, La	—	mm	Refer to Fig.1.
R	Offset amount	mm	Refer to Fig.1 and Table 1.

Life of cross roller bearing

Calculate the life of cross roller bearing with the formula (7):

◆ **Formula (7): Cross roller bearing life**

$$L_{B-10}=\frac{10^6}{60\times N_{av}}\times\left(\frac{C}{fw\cdot Pc}\right)^{10/3}$$

Symbols used in the formulas

L_{B-10}	Life	hour	—
N_{av}	Average output rotational speed	r/min	Obtained by formula (4).
C	Basic dynamic rated load	N	Refer to Table 1.
Pc	Dynamic equivalent radial load	N	Obtained by formula (6).
fw	Load coefficient	—	Refer to Table 3.

Table 3: Load coefficient

Loaded state	fw
Smooth operation free from impact/vibration	1 to 1.2
Normal operation	1.2 to 1.5
Operation subject to impact/vibration	1.5 to 3

Cross roller bearing life based on oscillating movement

Use formula (8) to calculate the cross roller bearing life against oscillating movement.

◆ **Formula (8): Cross roller bearing life (oscillating)**

$$Loc = \frac{10^6}{60 \times n_1} \times \frac{90}{\theta} \times \left(\frac{C}{fw \cdot Pc}\right)^{10/3}$$

Symbols used in the formulas

Loc	Life	hour	—
n_1	Number of reciprocating oscillation per min.	cpm	—
C	Basic dynamic rated load	N	Refer to Table 1.
Pc	Dynamic equivalent radial load	N	Obtained by formula (6).
fw	Load coefficient	—	Refer to Table 3.
θ	oscillating angle/2	—	Refer to Fig.3.

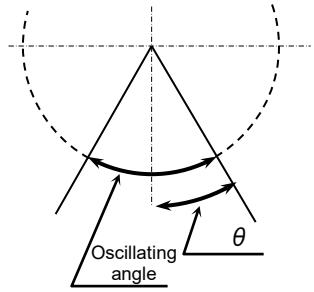


Fig. 3: Oscillating movement

If the oscillating angle is 5° or less, fretting wear may occur because oil film does not form effectively on the contact surface between the race and rolling element of the cross roller bearing. In such cases, consult HDS.

Verifying static safety coefficients

Static equivalent radial load

◆ **Formula (9): Static equivalent radial load**

$$Po = Fr_{max} + \frac{2M_{max}}{dp} + 0.44Fa_{max}$$

Symbols used in the formulas

Fr_{max}	Max. radial load	N	Refer to Fig.1.
Fa_{max}	Max. axial load	N	Refer to Fig.1.
M_{max}	Max. moment load	N·m	Refer to the maximum load weight calculation methods.
dp	Pitch circle diameter of a roller	mm	Refer to Table 1.

Static safety coefficient

Generally, the static equivalent load is limited by the basic static rated load(Co). However, the specific limit should be calculated according to the using conditions and required conditions. In this case, calculate the static safety coefficient (fs) by formula (10).
Table 4 shows general values representing using conditions. Calculate the static equivalent radial load (Po) by formula (9).

◆ **Formula (10): Static safety coefficient**

$$fs = \frac{Co}{Po}$$

Symbols used in the formulas

fs	Static safety coefficient	—	Refer to Table 4.
Co	Basic static rated load	N	Refer to Table 1.
Po	Static equivalent radial load	N	Obtained by formula (9).

Table 4: Static safety coefficients

Using conditions	fs
High rotational accuracy is required, etc.	≧3
Operation subject to impact/vibration	≧2
Normal operation	≧1.5

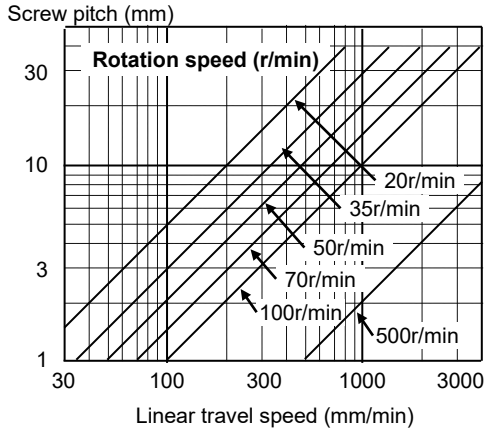
2-4 Examining operating status

The actuator generates heat if started/stopped repeatedly or operated continuously at high speed. Accordingly, examine whether or not the generated heat can be accommodated.
The study is as follows:

Examining actuator rotation speed

Calculate the required rotation speed (r/min) of the load driven by the SHA-Y series.
For linear operation, use the rotation speed conversion formula below:

$$\text{Rotation speed (r/min)} = \frac{\text{Linear travel speed (mm/min)}}{\text{Screw feed pitch (mm)}}$$



Select an appropriate reduction ratio from 11, 50, 51, 80, 81, 100, 101,120, 121, 160 and 161 so that the calculated rotation speed does not exceed the maximum rotational speed of the SHA-Y series actuator.

Calculating and examining load inertia moment

Calculate the load inertia moment of the load driven by the SHA-Y series actuator.
Refer to [A-2 Calculating inertia moment] (P5-3) for the calculation.
Based on the calculated result, tentatively select a SHA-Y series actuator by referring to [Allowable load inertia moment] (P2-1).

Load torque calculation

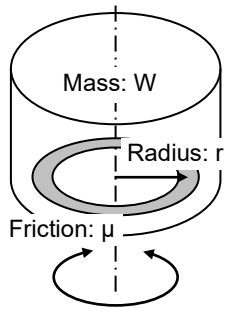
Calculate the load torque as follows:

● Rotary motion

The rotary torque for the rotating mass W on the ring of radius r from the center of rotation is shown in the figure to the right.

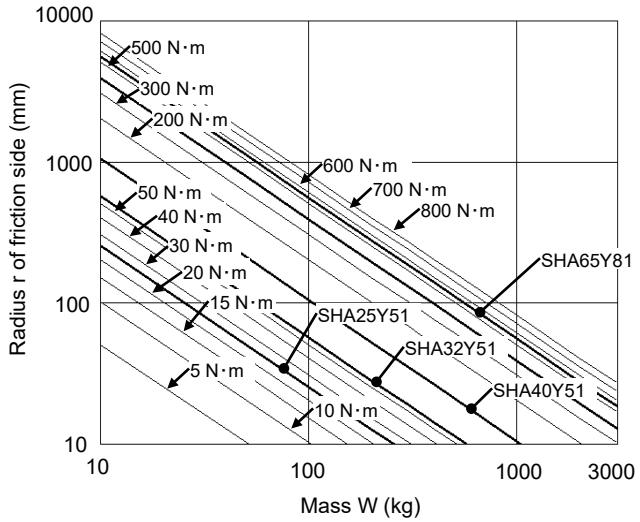
$$T = 9.8 \times \mu \times W \times r$$

T : Rotary torque (N·m)
μ : Friction coefficient
W : Mass (kg)
r : Average radius of friction side (m)



Example of rotary torque calculation (friction coefficient = 0.1)
SHA-Y: 20% torque of maximum torque is shown.

The right graph gives a calculation example when the friction coefficient μ is assumed as 0.1 and the horizontal axis and vertical axis represent mass and rotational radius of friction side, respectively. The actuator toque value shown in the graph indicates 20% of the maximum torque.

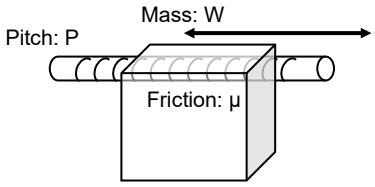


● Linear operation (horizontal operation)

The rotary torque when the mass W moves horizontally due to the screw of pitch P is shown below.

$$T = 9.8 \times \mu \times W \times \frac{P}{2 \times \pi}$$

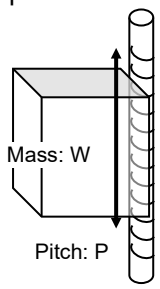
T : Rotary torque (N·m)
μ : friction coefficient
W : mass (kg)
P : Screw feed pitch (m)



● Linear operation (vertical operation)

The rotary torque when the mass W moves vertically due to the screw of pitch P is shown below.

$$T = 9.8 \times W \times \frac{P}{2 \times \pi}$$

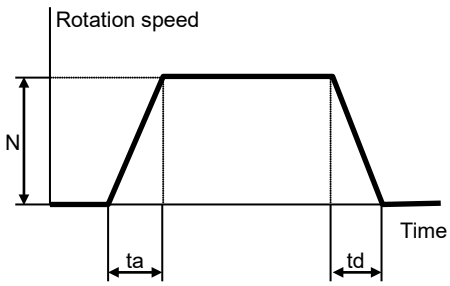


Acceleration time and deceleration time

Calculate acceleration and deceleration times for the selected actuator.

Acceleration time: $t_a = k \times (J_A + J_L) \times \frac{2 \times \pi}{60} \times \frac{N}{T_M - T_L}$

Deceleration time: $t_d = k \times (J_A + J_L) \times \frac{2 \times \pi}{60} \times \frac{N}{T_M + 2 \times T_F + T_L}$



ta: Acceleration time (s)
td: Deceleration time (s)
k: Acceleration reduction coefficient 1 to 1.5
The total positioning time may become shorter if the acceleration is lowered for the purpose of reducing the settling time after positioning.
J_A: Actuator inertia moment ($kg \cdot m^2$)
J_L: Load inertia moment ($kg \cdot m^2$)
N: Actuator rotation speed (r/min)
T_M: Maximum actuator torque (N·m)
T_F: Actuator friction torque (N·m)

$T_F = K_T \times I_R - T_R$
K_T: Torque constant (N·m/A)
T_R: Allowable continuous torque (N·m)
I_R: Allowable continuous current (A)

T_L: Load torque (N·m); The polarity is positive (+) when the torque is applied in the rotation direction, or negative (-) when it is applied in the opposite direction.

- **Calculation example 1**

Select an actuator that best suits the following operating conditions:
・Rotation speed: 80 r/min
・Load inertia moment: 1.5 $kg \cdot m^2$
・Since the load mechanism is mainly inertia, the load torque is negligibly small.

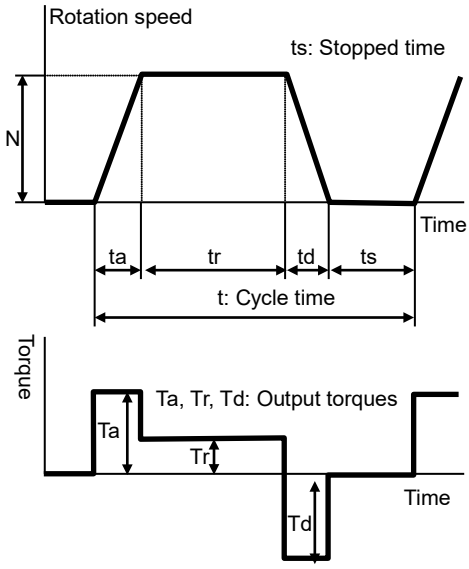
(1) After applying these conditions to the graph in [2-1], SHA25Y51SG-B09A200 is tentatively selected.
(2) From the rated table, the following values are obtained: J_A = 0.56 $kg \cdot m^2$, T_M = 127 N·m, T_R = 41 N·m, K_T = 19 N·m/A, I_R = 3A.
(3) Based on the above formula, the actuator's friction torque T_F is calculated as 19 x 3 - 41 = 16 N·m.
(4) If k = 1.3, the acceleration time and deceleration time can be obtained as follows from the above formulas:
t_a = 1.3 x (0.56+1.5) x 2 x π/60 x 80/127 = 0.177 s
t_d = 1.3 x (0.56+1.5) x 2 x π/60 x 80/(127+2 x 16) = 0.141 s
(5) If the calculated acceleration/deceleration times are too long, correct the situation by:
・Reducing load inertia moment
・Selecting an actuator with a larger frame size

Examining effective torque and average rotation speed

One way to check if the heat generated from the actuator during operation would present a problem is to determine if the point of operation, determined by the effective torque and average rotation speed, is inside the continuous motion range explained in [1-14 Operable range].
Using the following formula, calculate the effective torque T_m and average rotation speed N_{av} when the actuator is operated repeatedly in the drive pattern shown to the right.

$$T_m = \sqrt{\frac{T_a^2 \times t_a + T_r^2 \times t_r + T_d^2 \times t_d}{t}}$$

$$N_{av} = \frac{N/2 \times t_a + N \times t_r + N/2 \times t_d}{t}$$



ta :	Acceleration time from speed 0 to N	(s)
td :	Deceleration time from speed N to 0	(s)
tr :	Operation time at constant speed N	(s)
t :	Cycle time	(s)
Tm :	Effective torque (N·m)	
Ta :	Torque during acceleration (N·m)	
Tr :	Torque at constant speed (N·m)	
Td :	Torque during deceleration (N·m)	
Nav :	Average rotation speed (r/min)	
N :	Rotation speed at constant speed (r/min)	

- **Calculation example 2**

An example of SHA25Y51SG-B09A200 is explained.
Operating conditions: Accelerate an inertia load and then let it move at a constant speed, followed by deceleration, based on conditions similar to those used in calculation example 1. The travel angle per cycle is 120° and the cycle time is 1 second.

(1) The travel angle is calculated from the area of the rotation speed vs. time diagram shown above. In other words, the travel angle is calculated as follows:

θ = (N / 60) x {t_r + (t_a + t_d) / 2} x 360

Accordingly, t_r = θ / (6 x N) – (t_a + t_d) / 2

When θ = 120°, and t_a = 0.177 (s), t_d = 0.141 (s), N = 80 (r/min) in calculation example 1, are applied to this formula, t_r is calculated as 0.091 (s).

(2) Next, calculate the torque during acceleration and torque during deceleration. Based on the acceleration/deceleration time formulas in the preceding section, the relational expressions for torque during acceleration and torque during deceleration if k = 1 are as follows:

T_a = (J_a+J_L) x 2 xπ / 60 x N / t_a + T_L

T_d = (J_a+J_L) x 2 xπ / 60 x N / t_d – 2 xT_F – T_L

When the values in calculation example 1 are applied to this formula, T_a = 98 (N·m) and T_d = 90 (N·m) are obtained.

(3) Calculate the effective torque. Apply the values in (1) and (2), and T_r = 0 (N·m) and t = 1 (s), to the above formulas.

$$T_m = \sqrt{\frac{98^2 \times 0.177 + 0^2 \times 0.091 + 90^2 \times 0.141}{1}} = 53\ \mathrm{N \cdot m}$$

(4) Calculate the average rotation speed. Apply the values in (1), and N = 80 (r/min) and t = 1 (s), to the above formulas.

$$N_{av} = \frac{80/2 \times 0.177 + 80 \times 0.091 + 80/2 \times 0.141}{1} = 20\ \mathrm{r/min}$$

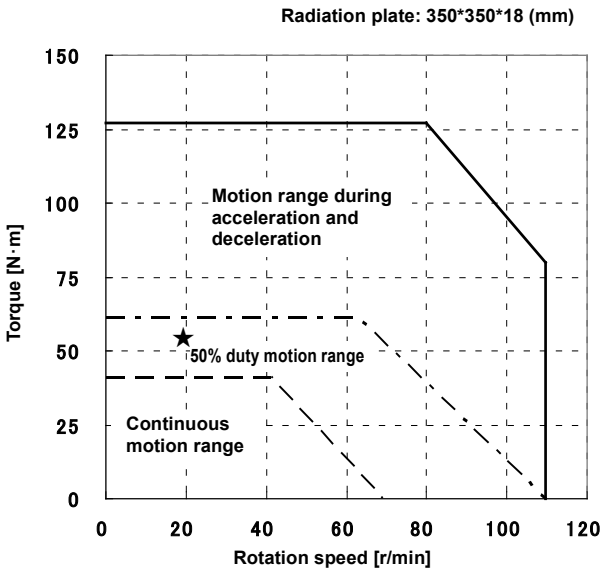
(5) The figure on the right shows the points of operation determined by the effective torque and average rotation speed calculated above, plotted on the graph of operable range of SHA25Y51, exceeding the continuous motion range. The conclusion is that this actuator cannot be operated continuously under these conditions. Accordingly,

◆the operation pattern
◆load (possible reduction)
◆actuator model No.

etc., must be reexamined.

The following formula is a modified version of the formula for effective torque. By applying the value of allowable continuous torque to T_m in this formula, the allowable cycle time can be calculated.

$$t = \frac{T_a^{\,2} \times t_a + T_r^{\,2} \times t_r + T_d^{\,2} \times t_d}{T_m^{\,2}}$$



Operable range of SHA25Y51

Apply the following: T_a = 98 N·m, T_r = 0 N·m, T_d = 90 N·m, T_m =41 N·m, t_a = 0.177 s, t_r = 0.091 s, t_d = 0.141 s Then, the following equation is obtained:

$t = (98^2 \times 0.177 + 90^2 \times 0.141) / 41^2 = 1.69$ s

Based on the result, setting the cycle time to 1.7 seconds or more to provide a longer stopped time gives T_m = 41 N·m or less, thereby permitting continuous operation within the allowable continuous torque.

Caution

- The aforementioned continuous motion range represents an allowable range where the actuator installed on a specified aluminum radiation plate is operated under natural air cooling. If the radiation area of the mounting member is small or heat conduction of the material is poor, adjust the operating conditions to keep the rise in the actuator's ambient temperature to 40 K or less as a guide.

Chapter 3

Installing the SHA-Y actuator

The following explains the installation procedures of the actuators.

3-1 Receiving Inspection ····· 3-1
3-2 Notices on handling ····· 3-2
3-3 Location and installation ····· 3-6

3-1 Receiving Inspection

Check the following items after unpacking the package.

Inspection procedure

1 Check the items thoroughly for damage sustained during transportation.

If any item is damaged, immediately contact the dealer.

2 Check if the actuator is what you ordered.

The nameplate is found on the rear end face of the SHA-Y series actuator. Check the TYPE field on the nameplate to confirm that it is indeed the model you have ordered. If any item is wrong, immediately contact the dealer.
Refer to [1-2 Model] (P1-3) for the detail of the model codes.

3 Check if you received the Servopack for correct combination.

For details on Servopack combinations with SHA-Y series actuators, refer to [1-3 Combinations with Servopacks and extension cables] (P1-4).
For details on Servopacks and encoder relay cables, contact YASKAWA Electric Corporation customer support.

4 Check if the driver input voltages being input are correct.

The input voltage of the Servopack is 3-phase 200 VAC power supply or single-phase 200 VAC.
If the voltage to be supplied is different from the label voltage, immediately contact the dealer it was purchased from.

WARNING

Do not combine with an actuator other than the one specified in Servopack specifications.
The characteristics of the Servopack have been adjusted according to the actuator. Wrong combinations of Servopacks and actuators may cause insufficient torque or overcurrent that may cause actuator burnout, resulting in injury or fire.

Do not connect a power supply other than the one with voltage specified in the Servopack specifications.
Connecting a power supply not matching the input voltage specified on the nameplate may result in damage to the Servopack, injury or fire.

3-2 Notices on handling

Handle the SHA-Y series actuator carefully by observing the notices specified below.

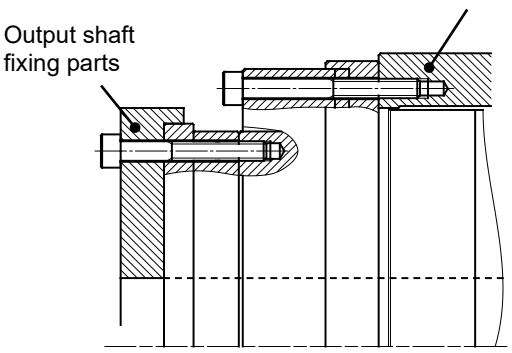
CAUTION

(1) Do not apply any excessive force or impact, especially to the actuator's output shaft.
(2) Do not put the SHA-Y series actuator on a table, shelf, etc., where the actuator could easily fall.
(3) Do not connect the actuator terminals directly to the power supply. The actuator may burn and cause fire or electric shock.
(4) The allowable storage temperature is -20 to +60℃. Do not expose the actuator to direct sunlight for long periods of time or store it in areas in low or high temperature.
(5) The allowable relative storage humidity is 80% or less. Do not store the actuator in a very humid place or in areas where temperatures are likely to fluctuate greatly during day and night.
(6) Do not use or store the actuator in locations subject to flammable or corrosive gases or dust particles.
(7) The large models (SHA58Y, SHA65Y) are heavy. Handling these models may cause lower back pain, or injury if the actuator drops or topples and you are pinned underneath. Handle your actuator with due care by wearing safety shoes or take other proper precaution and also by using supporting jigs.

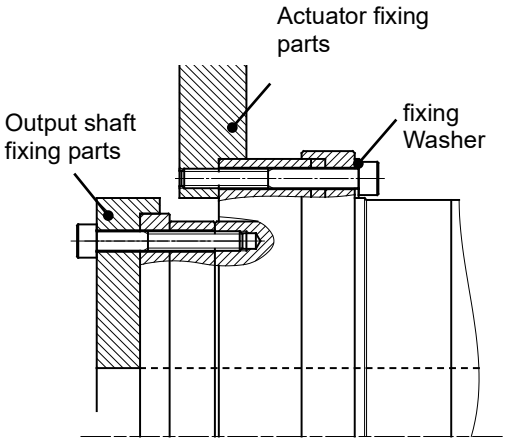
Installation and transmission torque

Examples of actuator assembly are shown below. Assembly examples 1 and 2 are for SHA-SG. Assembly examples 3 and 4 are for SHA-CG. Use high-tension bolts and tighten them with a torque wrench to control the tightening torque. In assembly example 2 to 4, use flat washers because the tightening torque is high and the actuator flange is made of aluminum.

SHA-SG assembly example

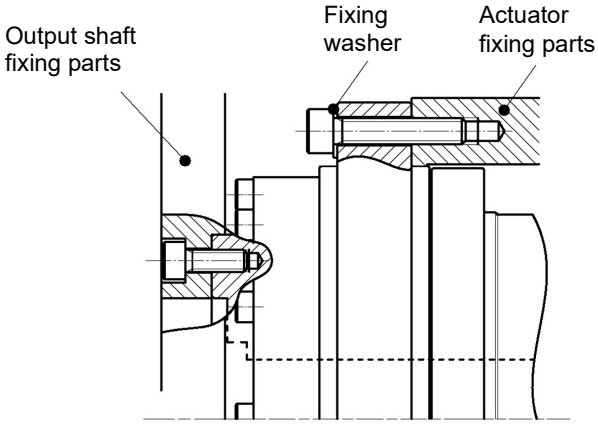


Assembly example 1

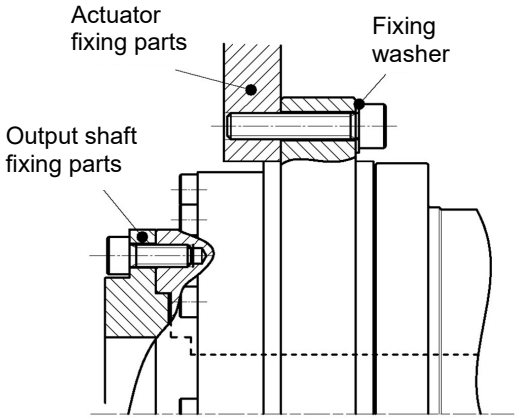


Assembly example 2

SHA-CG assembly example



Assembly example 3



Assembly example 4

● Recommended tightening torque and transmission torque

SG/HP type

Item \ Model		SHA25Y		SHA32Y	
		Output shaft	Actuator	Output shaft	Actuator
Number of bolts, size		16-M4 (12-M4)	12-M4	16-M5 (12-M5)	12-M5
Bolt installation P.C.D.	mm	77	102 (127)	100	132 (157)
Tightening torque	N·m	4.5	4.5 (3.2)	9	9 (6.4)
	kgf·m	0.46	0.46 (0.33)	0.92	0.92 (0.65)
Transmission torque	N·m	433 (325)	430 (381)	900 (675)	891 (754)
	kgf·m	44 (33.2)	44 (38.9)	92 (68.9)	91 (76.9)

The values in parenthesis are those combined with the hollow planetary speed reducer HPF series for precision control.

Item \ Model		SHA40Y		SHA58Y		SHA65Y	
		Output shaft	Actuator	Output shaft	Actuator	Output shaft	Actuator
Number of bolts, size		16-M6	12-M6	12-M10	16-M8	16-M10	16-M10
Bolt installation P.C.D.	mm	122	158	178	226	195	258
Tightening torque Notes 1, 2	N·m	15.3	15.3	74	37	74	74
	kgf·m	1.56	1.56	7.5	3.8	7.5	7.5
Transmission torque Note 3	N·m	1560	1510	4940	5230	7210	9550
	kgf·m	159	154	504	533	735	974

CG type

Item \ Model		SHA25Y		SHA32Y		SHA40Y	
		Output shaft	Actuator	Output shaft	Actuator	Output shaft	Actuator
Number of bolts, size		12-M5	8-M6	12-M6	12-M6	12-M8	8-M10
Bolt installation P.C.D.	mm	72	131	96	162	116	203
Tightening torque Notes 1, 2	N·m	9	11	15.3	11	37	52
	kgf·m	0.92	1.1	1.6	1.1	3.8	5.3
Transmission torque Note 3	N·m	486	600	918	1114	2012	2639
	kgf·m	50	61	94	114	205	269

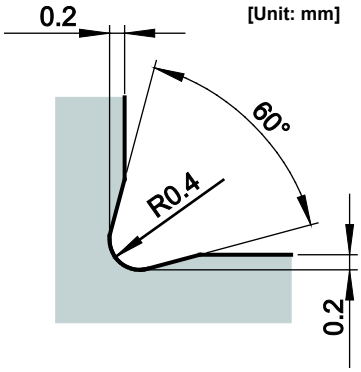
Note 1) The female thread material is premised to withstand the bolt tightening torque
2) Recommended bolt: Hexagonal bolt per JIS B 1176 Intensity category: JIS B 1051 12.9 or higher
3) Calculation conditions Torque efficiency: 0.2 Tightening efficiency: 1.4 Tightening friction coefficient: 0.15

Precautions on installation

When designing the assembly, take note that application of any abnormal or excessive force that causes deformation of the installation surface may result in performance drop. To demonstrate the excellent performance of the SHA-Y series actuator fully, take note of the following points:

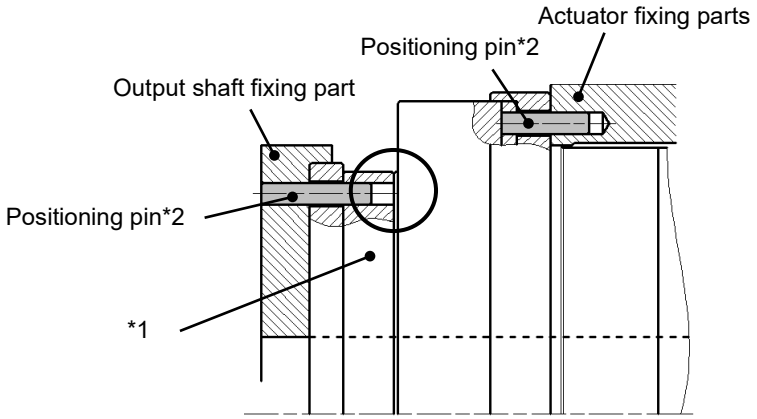
- Warp and deformation on the mounting surface
- Blocking of foreign matter
- Burrs, rising and abnormal position accuracy around tapped mounting holes
- Insufficient chamfering of mounting faucet joint
- Abnormal circularity of mounting faucet joint

When the installation method is as shown in assembly example 2 mentioned above, the recessing shown to the right is recommended for the spigot corner section on the actuator fixing member.



Use of positioning pins

The SHA-Y series SG type actuator has positioning pin holes in the output rotary unit and flange fixed to the actuator. The SHA-Y series CG type has positioning pin holes only in the output rotary unit.
Use these pins as necessary. For details, refer to [1-6 External dimensions] (P1-15) or the illustrated specifications.



Example of use of positioning pins

*1. Do not drive positioning pins into the output rotary unit, but keep proper fitting clearances to the actuator parts. Failure to do so may result in lower positional accuracy.
*2. The hollow planetary speed reducer model is not equipped with a positioning pin.

Surface treatments

Standard SHA-Y series actuators are given the following surface treatments:

SG/HP type

Location	Surface treatments
Housing	No treatment (aluminum material is exposed)
Output shaft bearing	Raydent treatment
Speed reducer rotating part	Chrome plating
Output flange	Nickel plating or Raydent treatment
Hollow shaft (sleeve)	Nickel plating
Bolt (output shaft side)	Chrome plating

CG type

Location	Surface treatments
Housing	No treatment (aluminum material is exposed)
Output flange	Raydent treatment
Speed reducer rotating part	Raydent treatment, enamel resin is applied to some surfaces
Hollow shaft (sleeve)	Nickel plating
Bolt (output shaft side)	Chrome plating or Nickel plating

The surface treatments given to SHA-Y series actuators do not fully prevent rust.

3-3 Location and installation

Environment of location

The environmental conditions of the installation location for SHA-Y series actuators must be as follows. Determine an appropriate installation location by observing these conditions without fail.

- ◆ Operating temperature: 0 to 40℃
  The temperature in the cabinet may be higher than the atmosphere depending on the power loss of housed devices and size of the cabinet. Plan the cabinet size, cooling system, and device locations so the ambient temperature of the actuator is kept 40℃ or below.
- ◆ Operating humidity: Relative humidity of 20 to 80%.
  Make sure no condensation occurs. Take note that condensation is likely to occur in a place where there is a large temperature change between day and night or when the actuator is started/stopped frequently.
- ◆ Vibration: 25 m/s^2 (10 to 400Hz) or less (Refer to [1-13 Resistance to vibration] (P1-37))
- ◆ Impact: 300 m/s^2 or less (Refer to [1-12 Shock resistance] (P1-36))
- ◆ Use environment: Free from condensation, metal powder, corrosive gases, water, oil mist, flammable gases, etc.
- ◆ Protection class: Standard products are structurally designed to meet the IP-54 requirements.

  The protection class against water entry is as follows:
  4: Protected against water splashed from all directions.

  The protection class against contact and entry of foreign matter is as follows:
  5: Protected against entry of dust/dirt. Entry of water or foreign matter caused by incomplete protection must not affect the operation of the system.

However, rotating and sliding areas (oil seal areas) and connectors of SHA25, 32 and 40 are not IP-54-compliant. Connectors of SHA58 and 65 are protected in fitted conditions.

- ◆ Locate the driver indoors or within an enclosure. Do not expose it to the sunlight.
- ◆ Altitude: lower than 1000 m above sea level
- ◆ The oil seals in rotating and sliding areas do not fully prevent leakage of lubricant. If the actuator is used in a clean room, etc., provide additional oil leakage prevention measures.

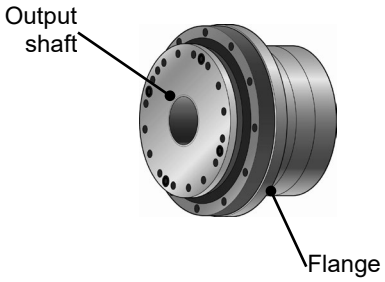
Installation

The SHA-Y series actuator drives mechanical load system at high accuracy.
When installing the actuator, pay attention to precision and do not tap the actuator output part with a hammer, etc. The actuator houses an encoder. Excessive impact may damage the encoder.

Installation procedure

1 Align the axis of rotation of the actuator and the load mechanism precisely.

Note 1: Perform this alignment carefully, especially when a rigid coupling is used. Even slight misalignment may cause the permissible load of the actuator to be exceeded, resulting in damage to the output shaft.



2 Hard wire the actuator with the Servopack.

An extension cable is provided for wiring the Servopack. For details on wiring, refer to [1-15 Cable specifications] (P1-47) and the Servopack manual.

3 Wire the motor cable and encoder cable.

Do not pull the cables with a strong force. The connection points may be damaged. Install the cable with slack not to apply tension to the actuator. Provide a sufficient bending radius (at least 6 times the cable diameter), especially when the cable flexes.

Caution

- Do not bring strong magnetic bodies (magnet chucks, permanent magnets, etc.) near the rear cover of the actuator. Encoder abnormality may result.
- This encoder requires an external battery to retain absolute positions.

WARNING

Do not disassemble/reassemble the actuator.

The actuator uses many precision parts. If the actuator is disassembled/reassembled by the customer, it may cause burned damage or uncontrollable operation of the actuator, resulting in fire or injury.

Chapter 4

Options

This chapter explains the options available for the SHA-Y series actuator.

4-1 Options 4-1

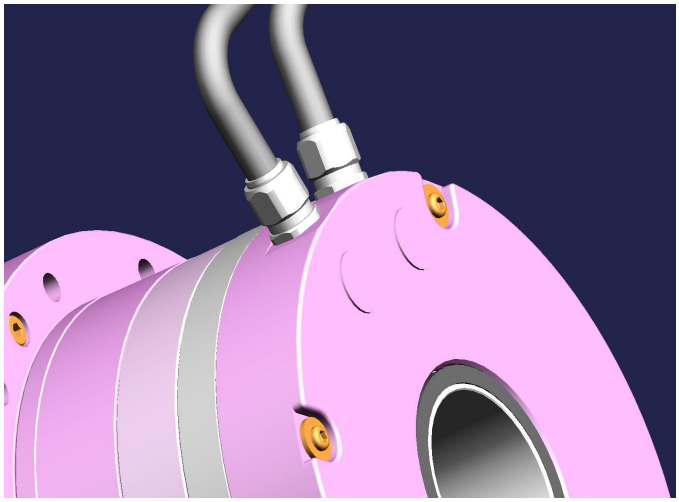
4-1 Options

With near origin and end limit sensors (option code: L)

Revolution sensors are directly connected to the output shaft on the counter-output side of the actuator. Use this option if the mechanical origin is needed (when the virtual origin of the absolute encoder does not do the job) or you want to define an operation range as a safety measure.

Cable taken out from side face (option code: Y)

The cables (motor and encoder wires) are taken out from the side face of the actuator.
Use this option if the actuator is housed in a system and there is not enough space at the rear of the housing.
This option is not available with the SHA58 and SHA65.
For details on cable taken out from side face, contact our sales office.



Output shaft single revolution absolute model (option code: S)

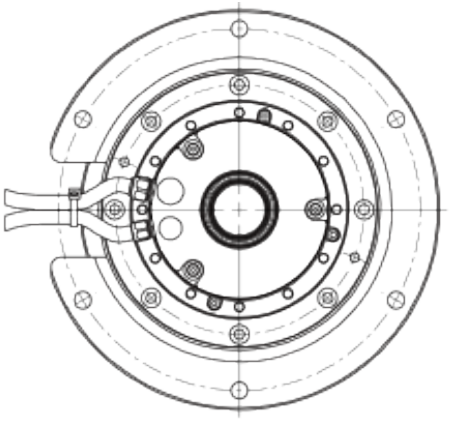
With the standard encoder, when it continues to rotate in just one direction, the absolute encoder eventually exceeds the number of revolutions that can be detected with multi-revolution detection and it becomes impossible to manage position information accurately.
With the output shaft single revolution absolute model, each time the output shaft turns through single revolution, the cumulative multi revolution counter is cleared to 0. This is how position information is accurately managed when the shaft continuously turns in just one direction. To use this function, it is necessary to setup a Servopack to drive the motor. Refer to the Servopack manual.
Caution:
To enable this function, the Servopack parameter Pn205 (multi-turn limit value) must be set. Since the initial value of Pn205 is set to "65535", an alarm (mismatched multi-turn limit value) is generated when the Servopack is started for the first time. Set the [Speed ratio -1] value for the SHA-Y series actuator to Pn205, then turn ON the Servopack power again to enable this function.
For details on the Servopack parameter settings, refer to the Σ-7 Servopack manual.

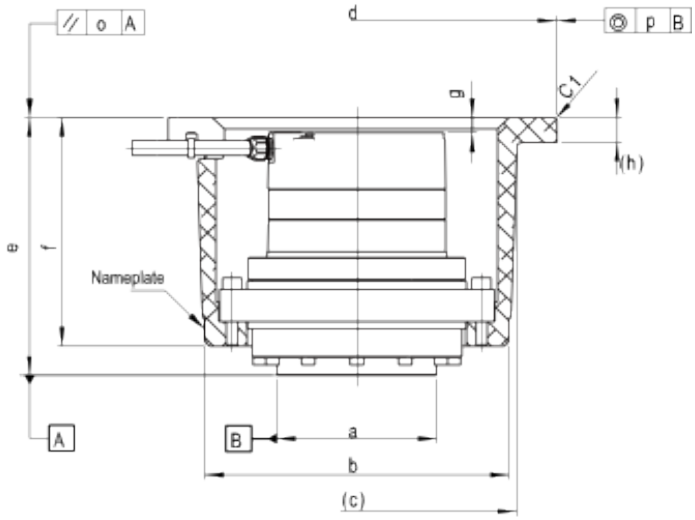
Speed ratio	Pn205 setting (example)
50	49
80	79
100	99
120	119
160	159

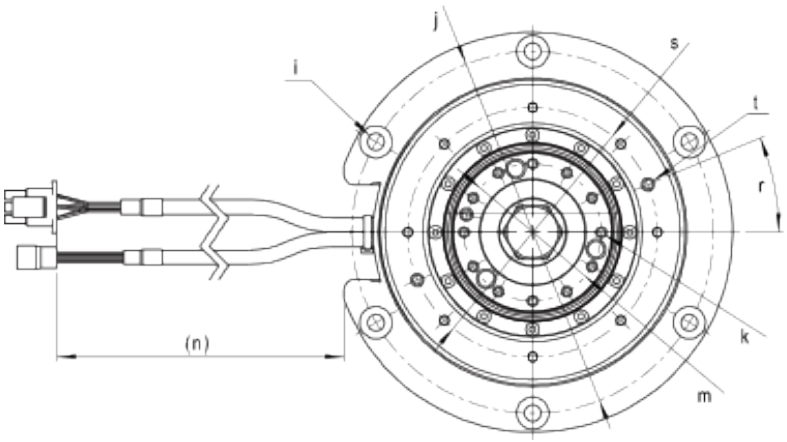
With stand (CG type, option code: V)

The model with an optional stand is available for purchase to use the CG type for table drive.

●Outline drawing of the actuator with an optional stand







For models with a stand, the cable is taken out from the side of the actuator (option code: Y)
Models with near home & end limit sensors (option code: L) are not supported.

●Dimensions and installation specifications of the actuator with an optional stand

Item	Unit	SHA25Y	SHA32Y	SHA40Y
a	mm	ϕ84 h7 0/-0.035	ϕ110 h7 0/-0.035	ϕ132 h7 0/-0.040
b	mm	ϕ160	ϕ198	ϕ248
c	mm	ϕ168	ϕ208	ϕ258
d	mm	ϕ210 h7 0/-0.046	ϕ260 h7 0/-0.052	ϕ316 h7 0/-0.057
e	mm	135.5±0.3	152±0.3	180±0.3
f	mm	120	133	163
g	mm	8	8	10
h	mm	13	13	20
i	mm	6-ϕ9 counterbore ϕ17 depth 1	6-ϕ11 counterbore ϕ21 depth 1	6-ϕ13 counterbore ϕ25 depth 1
j	mm	ϕ190	ϕ234	ϕ288
k	-	12-M5×8	12-M6×10	12-M8×12
m	mm	ϕ72	ϕ96	ϕ116
n	mm	160	150	130
o Note1)	mm	0.055	0.060	0.070
p Note1)	mm	ϕ0.080	ϕ0.090	ϕ0.100
r	°	22.5	45	90
s	mm	ϕ131	ϕ162	ϕ203
t	mm	2-M8 depth 13	2-M8 depth 15	2-M12 depth 23
Mass Note2)	kg	6.1（6.2）	11.6（11.9）	20（21）
Section i Note 5) Bolts used	-	6-M8	6-M10	6-M12
Section i Recommended tightening torque	N·m	26	52	90

Note 1) All values are T.I.R. (Total Indicator Reading).
2) The values in parentheses are for models with a brake.
3) For detailed dimensions and specifications of the actuator, refer to the illustrated specifications.
4) Cast aluminum is used for the material of the stand. No surface treatment has been applied.
5) Use flat washers when installing the product.

Extension cables

These extension cables are used to connect a SHA-Y series actuator to the Σ-7 Servopack.
Two types of extension cables are available for motors (including brake wire).

You must use an extension cable to connect your SHA-Y series actuator and the Σ-7 Servopack. For details on encoder extension cables, contact YASKAWA Electric Corporation.

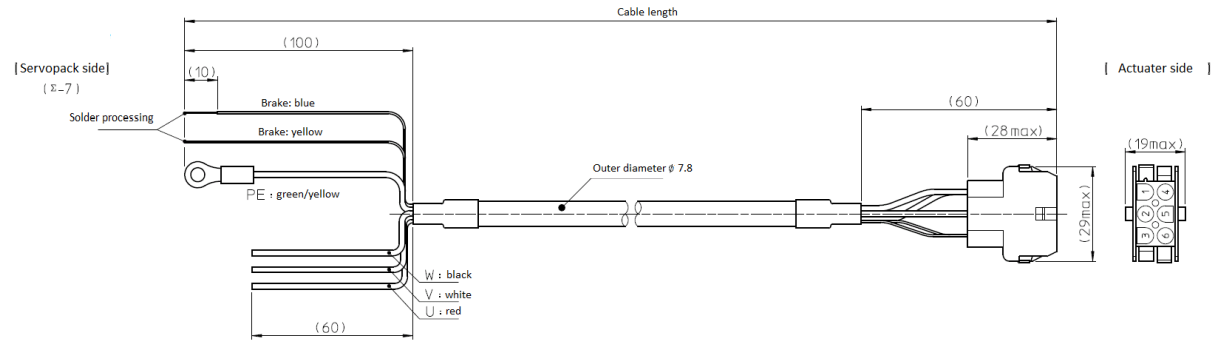
Motor extension cable:

- **Actuator model Nos 25, 32 (3-phase power supply)**

EWD-MB**-A06-TN-Y

Cable length (03 = 3m, 05 = 5m, 10 = 10m, 15 = 15m)

(** in the model code indicates the cable length (03 = 3m, 05 = 5m, 10 = 10m, 15 = 15m).)

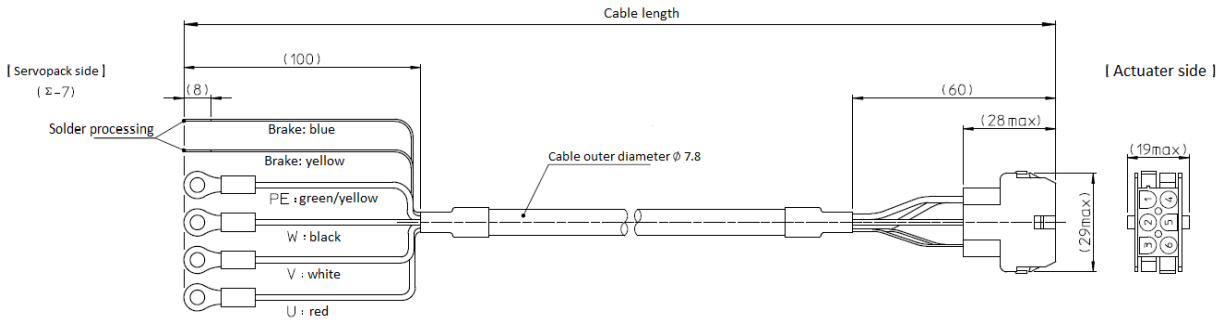


(Unit: mm)

- **Actuator model Nos 32 (single-phase power supply), 40**

EWD-MB**-A06-TMC-Y

Cable length (03 = 3m, 05 = 5m, 10 = 10m, 15 = 15m)

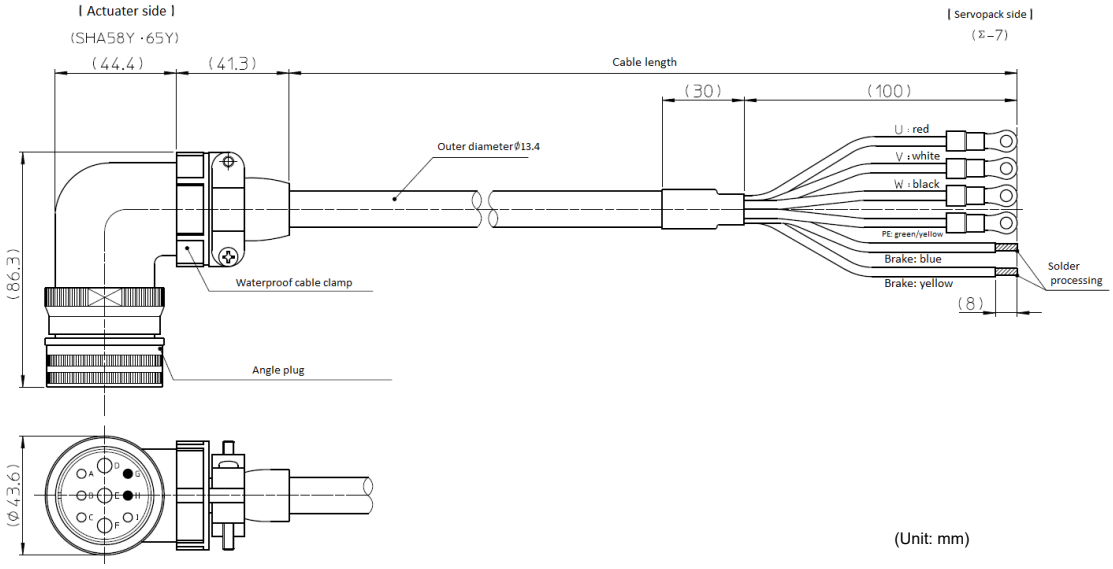


(Unit: mm)

- **Actuator model Nos 58, 65**

EWD-MB**-D09-TMC

Cable length (03 = 3m, 05 = 5m, 10 = 10m)



* 15 m cable is also available. The model number of the cable of this length is "EWD-MB15-D09-TMC".

Appendix

A-1 Unit conversion ····· 5-1
A-2 Calculating inertia moment ····· 5-3

A-1 Unit conversion

This manual employs SI system for units. Conversion factors between the SI system and other systems are as follows:

(1) Length

SI system	m	
Unit	ft.	in.
Factor	3.281	39.37

Unit	ft.	in.
Factor	0.3048	0.0254
SI system	m	

(2) Linear speed

SI system	m/s			
Unit	m/min	ft./min	ft./s	in/s
Factor	60	196.9	3.281	39.37

Unit	m/min	ft./min	ft./s	in/s
Factor	0.0167	5.08×10^{-3}	0.3048	0.0254
SI system	m/s			

(3) Linear acceleration

SI system	m/s^2			
Unit	m/min^2	$ft./min^2$	$ft./s^2$	in/s^2
Factor	3600	1.18×10^4	3.281	39.37

Unit	m/min^2	$ft./min^2$	$ft./s^2$	in/s^2
Factor	2.78×10^{-4}	8.47×10^{-5}	0.3048	0.0254
SI system	m/s^2			

(4) Force

SI system	N		
Unit	kgf	lb (force)	oz (force)
Factor	0.102	0.225	4.386

Unit	kgf	lb (force)	oz (force)
Factor	9.81	4.45	0.278
SI system	N		

(5) Mass

SI system	kg	
Unit	lb.	oz.
Factor	2.205	35.27

Unit	lb.	oz.
Factor	0.4535	0.02835
SI system	kg	

(6) Angle

SI system	rad		
Unit	deg.	min.	sec.
Factor	57.3	3.44×10^3	2.06×10^5

Unit	deg.	min.	sec.
Factor	0.01755	2.93×10^{-4}	4.88×10^{-6}
SI system	rad		

(7) Angular speed

SI system	rad/s			
Unit	deg/s	deg/min	r/s	r/min
Factor	57.3	3.44×10^3	0.1592	9.55

Unit	deg/s	deg/min	r/s	r/min
Factor	0.01755	2.93×10^{-4}	6.28	0.1047
SI system	rad/s			

(8) Angular acceleration

SI system	rad/s^2	
Unit	deg/s^2	deg/min^2
Factor	57.3	3.44×10^3

Unit	deg/s^2	deg/min^2
Factor	0.01755	2.93×10^{-4}
SI system	rad/s^2	

(9) Torque

SI system	N·m			
Unit	kgf·m	lb·ft	lb·in	oz·in
Factor	0.102	0.738	8.85	141.6

Unit	kgf·m	lb·ft	lb·in	oz·in
Factor	9.81	1.356	0.1130	7.06×10^{-3}
SI system	N·m			

(10) Inertia moment

SI system	kg·m^2							
Unit	kgf·m·s^2	kgf·cm·s^2	lb·ft^2	lb·ft·s^2	lb·in^2	lb·in·s^2	oz·in^2	oz·in·s^2
Factor	0.102	10.2	23.73	0.7376	3.42×10^3	8.85	5.47×10^4	141.6

Unit	kgf·m·s^2	kgf·cm·s^2	lb·ft^2	lb·ft·s^2	lb·in^2	lb·in·s^2	oz·in^2	oz·in·s^2
Factor	9.81	0.0981	0.0421	1.356	2.93×10^{-4}	0.113	1.829×10^{-5}	7.06×10^{-3}
SI system	kg·m^2							

(11) Torsional spring constant, moment stiffness

SI system	N·m/rad				
Unit	kgf·m/rad	kgf·m/arc-min	kgf·m/ deg	lb·ft/ deg	lb·in/ deg
Factor	0.102	2.97×10^{-5}	1.78×10^{-3}	0.0129	0.1546

Unit	kgf·m/rad	kgf·m/arc-min	kgf·m/ deg	lb·ft/ deg	lb·in/ deg
Factor	9.81	3.37×10^4	562	77.6	6.47
SI system	N·m/rad				

A-2 Calculating inertia moment

Formula of mass and inertia moment

(1) Both centerlines of rotation and gravity are the same:

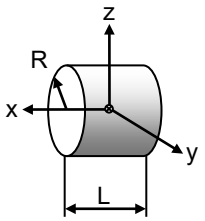
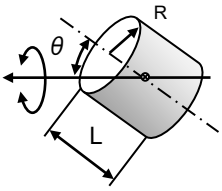
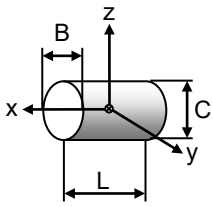
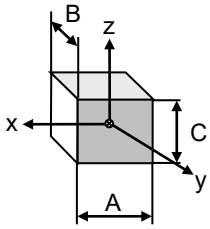
The following table includes formulas to calculate mass and inertia moment.

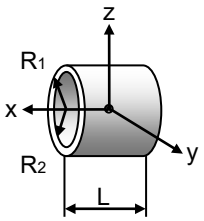
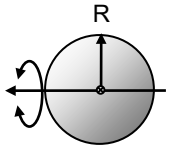
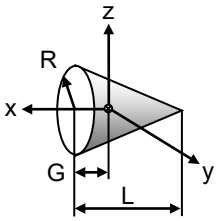
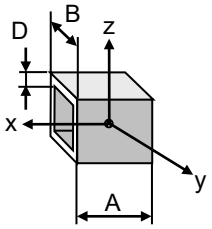
m : mass (kg), Ix, Iy, Iz: inertia moments which rotates around x-, y-, z-axes respectively (kg·m²)

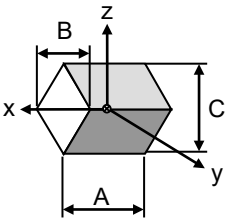
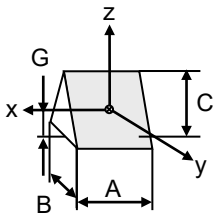
G : distance from end face of gravity center (m)

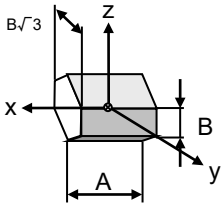
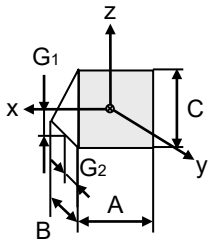
ρ : specific gravity

Unit Length: m, Mass: kg, Inertia moment: kg·m²

Object form	Mass, inertia, gravity center
Cylinder 	$m = \pi R^2 L \rho$ $Ix = \frac{1}{2} m R^2$ $Iy = \frac{1}{4} m \left(R^2 + \frac{L^2}{3} \right)$ $Iz = \frac{1}{4} m \left(R^2 + \frac{L^2}{3} \right)$
Slanted cylinder 	$m = \pi R^2 L \rho$ $I_\theta = \frac{1}{12} m$ $\times \left\{ 3R^2 \left(1 + \cos^2\theta \right) + L^2 \sin^2\theta \right\}$
Ellipsoidal cylinder 	$m = \frac{1}{4} BCL\rho$ $Ix = \frac{1}{16} m \left(B^2 + C^2 \right)$ $Iy = \frac{1}{4} m \left(\frac{C^2}{4} + \frac{L^2}{3} \right)$ $Iz = \frac{1}{4} m \left(\frac{B^2}{4} + \frac{L^2}{3} \right)$
Rectangular pillar 	$m = ABC\rho$ $Ix = \frac{1}{12} m \left(B^2 + C^2 \right)$ $Iy = \frac{1}{12} m \left(C^2 + A^2 \right)$ $Iz = \frac{1}{12} m \left(A^2 + B^2 \right)$

Object form	Mass, inertia, gravity center
Circular pipe  R1: Outer diameter R2: Inner diameter	$m = \pi \left(R_1{}^2 - R_2{}^2 \right) L\rho$ $Ix = \frac{1}{2} m \left(R_1{}^2 + R_2{}^2 \right)$ $Iy = \frac{1}{4} m \left\{ \left(R_1{}^2 + R_2{}^2 \right) + \frac{L^2}{3} \right\}$ $Iz = \frac{1}{4} m \left\{ \left(R_1{}^2 + R_2{}^2 \right) + \frac{L^2}{3} \right\}$
Ball 	$m = \frac{4}{3} \pi R^3 \rho$ $I = \frac{2}{5} m R^2$
Cone 	$m = \frac{1}{3} \pi R^2 L\rho$ $Ix = \frac{3}{10} m R^2$ $Iy = \frac{3}{80} m \left(4R^2 + L^2 \right)$ $Iz = \frac{3}{80} m \left(4R^2 + L^2 \right)$ $G = \frac{L}{4}$
Square pipe 	$m = 4AD(B - D)\rho$ $Ix = \frac{1}{3} m \left\{ (B - D)^2 + D^2 \right\}$ $Iy = \frac{1}{6} m \left\{ \frac{A^2}{2} + (B - D)^2 + D^2 \right\}$ $Iz = \frac{1}{6} m \left\{ \frac{A^2}{2} + (B - D)^2 + D^2 \right\}$

Object form	Mass, inertia, gravity center
Rhombus pillar 	$m=\frac{1}{2}ABC\rho$ $Ix=\frac{1}{24}m\left(B^2+C^2\right)$ $Iy=\frac{1}{24}m\left(C^2+2A^2\right)$ $Iz=\frac{1}{24}m\left(B^2+2A^2\right)$
Isosceles triangle pillar 	$m=\frac{1}{2}ABC\rho$ $Ix=\frac{1}{12}m\left(\frac{B^2}{2}+\frac{2}{3}C^2\right)$ $Iy=\frac{1}{12}m\left(A^2+\frac{2}{3}C^2\right)$ $Iz=\frac{1}{12}m\left(A^2+\frac{B^2}{2}\right)$ $G=\frac{C}{3}$

Object form	Mass, inertia, gravity center
Hexagonal pillar 	$m=\frac{3\sqrt{3}}{2}AB^2\rho$ $Ix=\frac{5}{12}mB^2$ $Iy=\frac{1}{12}m\left(A^2+\frac{5}{2}B^2\right)$ $Iz=\frac{1}{12}m\left(A^2+\frac{5}{2}B^2\right)$
Right triangle pillar 	$m=\frac{1}{2}ABC\rho$ $Ix=\frac{1}{36}m\left(B^2+C^2\right)$ $Iy=\frac{1}{12}m\left(A^2+\frac{2}{3}C^2\right)$ $Iz=\frac{1}{12}m\left(A^2+\frac{2}{3}B^2\right)$ $G_1=\frac{C}{3}$ $G_2=\frac{B}{3}$

- **Example of specific gravity**

The following tables show references of specific gravity. Confirm the specific gravity for the material of the drive load.

Material	Specific gravity
SUS304	7.93
S45C	7.86
SS400	7.85
Cast iron	7.19
Copper	8.92
Brass	8.50

Material	Specific gravity
Aluminum	2.70
Duralumin	2.80
Silicon	2.30
Quartz glass	2.20
Teflon	2.20
Fluorocarbon resin	2.20

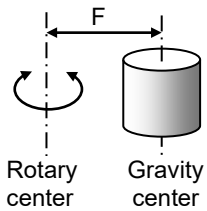
Material	Specific gravity
Epoxy resin	1.90
ABS	1.10
Silicon resin	1.80
Polyurethane rubber	1.25

(2) Both centerlines of rotation and gravity are not the same:

The following formula calculates the inertia moment when the rotary center is different from the gravity center.

$$I=Ig+mF^2$$

I: Inertia moment when the gravity center axis does not match the rotational axis (kg·m²)
Ig: Inertia moment when the gravity center axis matches the rotational axis (kg·m²)
Calculate according to the shape by using formula (1).
m: mass (kg)
F: Distance between rotary center and gravity center (m)



(3) Inertia moment of linear operation objects

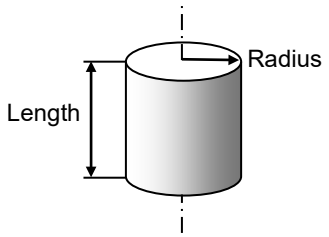
The inertia moment, converted to actuator axis, of a linear motion object driven by a screw, etc., is calculated using the formula below.

$$I=m\left(\frac{P}{2\pi}\right)^2$$

I: Inertia moment of a linear operation object converted to actuator axis (kg·m²)
m: mass (kg)
P: Linear travel per actuator one revolution (m/rev)

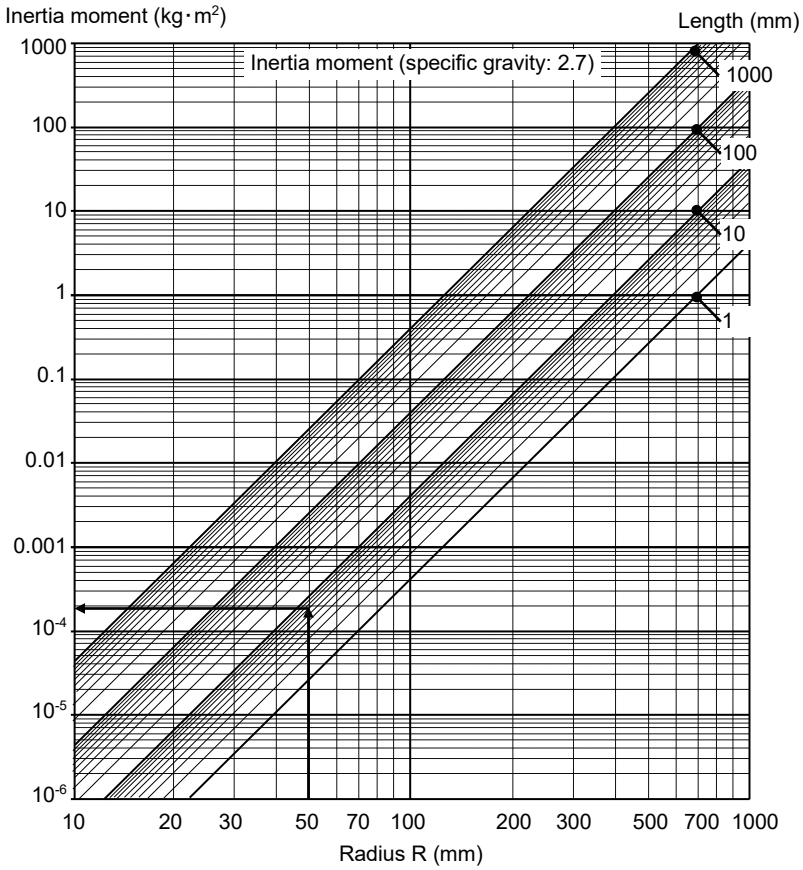
Inertia moment of cylinder

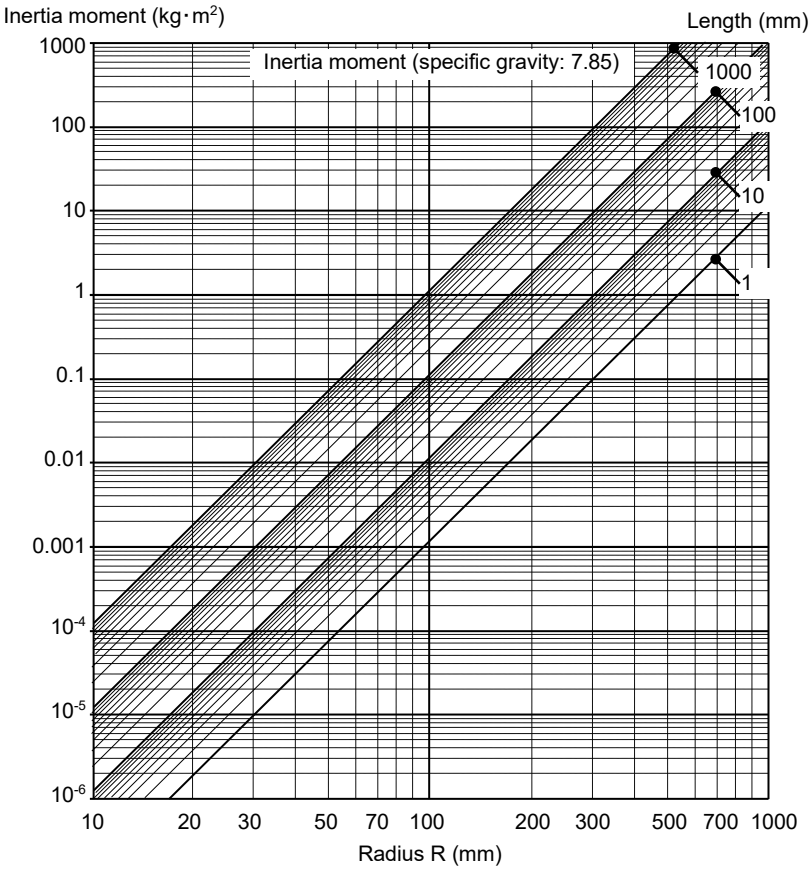
The inertia moment of a cylinder may be obtained from the graphs to the right.



Apply the top graph to aluminum materials (specific gravity: 2.7) and bottom graph to steel materials (specific gravity: 7.85).

(Example)
Material: Aluminum
Outer diameter: 100mm
Length: 7mm
Shape: Column
Since the outer diameter is 100mm, the radius is 50mm. Therefore, the above graph gives the inertia moment as follows:
Approx. 1.9 x 10^{-4}kg・m^2
(Calculated value: 0.000186 kg・m^2)





Warranty Period and Terms

The equipment listed in this document is warranted as follows:

■Warranty period

Under the condition that the actuator are handled, used and maintained properly followed each item of the documents and the manuals, all the applicable products are warranted against defects in workmanship and materials for the shorter period of either one year after delivery or 2,000 hours of operation time.

■Warranty terms

All the applicable products are warranted against defects in workmanship and materials for the warranted period. This limited warranty does not apply to any product that has been subject to:

(1) user's misapplication, improper installation, inadequate maintenance, or misuse.
(2) disassembling, modification or repair by others than Harmonic Drive Systems, Inc.
(3) imperfection caused by a non-applicable product.
(4) disaster or others that does not belong to the responsibility of Harmonic Drive Systems, Inc.

Our liability shall be limited exclusively to repairing or replacing the product only found by Harmonic Drive Systems, Inc. to be defective. Harmonic Drive Systems, Inc. shall not be liable for consequential damages of other equipment caused by the defective products, and shall not be liable for the incidental and consequential expenses and the labor costs for detaching and installing to the driven equipment.

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